

SYL	DATE	CHANGE DESCRIPTION	BY
A	5/83	ADDED HUBBARD PLUG	JL
B	7/84	ADDED GREASE	RH
C	7/84	CHANGED TO BOLTED	RH
D	12/87	CHANGED .3906 TO .406	RH

123196-03
SPLINE DATA
15 TEETH
8/16 D.P.
2.001 MAJOR
SAE "F"

PT# 123008-DU4
S.A.E. HOUSING MOUNT 27/64 DRILL
THRU 12 HOLES EQUALLY SPACED
ON 16.88 B.C. 7.00" PUMP PILOT
S.A.E. "F" PUMP MOUNT.
(4) 1-8 TAPPED HOLES EQUALLY
SPACED ON 13.78 B.C. FOR PUMP MOUNT.

123243-23
12.374 O.D
(8) .406 HOLES
ON 11.625 B.C.

PUMP
OR
MOTOR

3.529 PUMP SHAFT

BACKSET
2.125

FLYWHEEL
SAE #10

HOUSING SAE #3

COUPLING ASS'Y #123504

UP TO 250 H.P.

6	123008-DU4	PUMP MTG. PLATE	1
8	801912	GREASE	1
5	HP-2000-S-62	HUBBARD PLUG	1
6	N250	7/16-20 STD NUT	10
5	HX230	7/16-20-1-3/4 BOLT	10
4	123000-00	STEEL BUSHING	10
3	H62500	RUBBER INSERTS	10
2	123196-03	COUPLING HUB	1
1	123243-23	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUAREDNESS PARALLELISM CONCENTRICITY TRUE POSITION SYMMETRY LOC. SURFACE ROUGHNESS RUN OUT FIBER	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED		HAYES MANUFACTURING INC.	
			TITLE FLYWHEEL COUPLING ASS'Y & PUMP MTG. PLATE	
			MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREE ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY JWL	DATE 5-10-90	DRAWING NO. 123503
		CHECKED BY	SCALE FULL	SHEET OF REV.

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