



PT# 123008-DS4  
 S.A.E HOUSING MOUNT 27/64 DRILL  
 THRU 12 HOLES EQUALLY SPACED  
 ON 16.88 B.C. 6" PUMP PILOT  
 S.A.E. "D" PUMP MOUNT.  
 (4) 3/4-10 TAPPED HOLES EQUALLY  
 SPACED ON 9" B.C. FOR PUMP MOUNT.

123243-37  
 13.874 O.D  
 (8) .406 HOLES  
 ON 13.125 B.C.

123214-16  
 SPLINE DATA  
 14 TEETH  
 12/24 D.P.  
 30° P.A.  
 1.263 MAJOR

PUMP  
 OR  
 MOTOR

2.20 PUMP  
 SHAFT

1.250

BACKSET  
 1.563

FLYWHEEL  
 SAE #11 1/2

HOUSING SAE #3

COUPLING ASS'Y #123168  
 STYLE #2-R

SYL.	DATE	CHANGE DESCRIPTION	DRW.
A	8/90	123243-30 TO 123243-37	JL
B	8/90	123044-09 TO 123243-15	JL
C	2/93	CHANGED HUB TO 124440-01 WAS 123044-09	JL
D	2/93	ADDED HUBBARD PLUG	JL
E	7/94	ADDED GREASE	RH
F	7/94	CHANGED TO BOLTED	RH
G	1/98	CHANGED HUB TO 123214-16 WAS 124440-01	RH
H	12/97	CHANGED .3906 TO .406	RH

UP TO 110 HP

QTY.	PART NUMBER	DESCRIPTION	QTY.
1	123008-DS4	PUMP MTG. PLATE	1
1	801912	GREASE	1
1	HP-1312-S-62	HUBBARD PLUG	1
6	HX200	7/16-20-1 BOLT	6
6	123727	THREADED BUSHING	6
6	H62500	NEOPRENE INSERTS	6
1	123214-16	COUPLING HUB	1
1	123243-37	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION SYMMETRY LOC. SURFACE ROUNDNESS RUN OUT FIBER	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED HOLE #1/16 FRACTION 61/75 DECIMAL .001 .002 .005 .000 .000 .000			
<b>FLYWHEEL COUPLING ASS'Y &amp; PUMP MTG. PLATE</b>				
MATERIAL				
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY <b>JWL</b>	DATE <b>6-13-90</b>	DRAWING NO. <b>123521</b>
		CHECKED BY SCALE <b>FULL</b>	SHEET <b>OF</b>	REV.

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