

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
F1	05/04/2006	ADDED NOTES TO ATTN BOX.	ZS		

PT# 123008-AT4  
SAE HOUSING MOUNT 31/64 DRILL THRU  
12 HOLES EQUALLY SPACED ON 20.88 B.C.  
SAE "E" ~ 6.50" PUMP MOUNT.  
(4) 3/4-10 TAPPED HOLES EQUALLY  
SPACED ON 12.50" B.C.

- 123243-39  
18.375 O.D.  
(8) .531 HOLES  
ON 17.250 B.C.

— 123196—14  
SPLINE DATA  
13 TEETH  
8/16 D.P.  
30° P.A.  
1.795 MAJOR  
SAE "D-E"

PUMP  
OR  
MOTOR

2.930 SHAFT  
LENGTH

## SAE #14 FLYWHEEL














1.000  
BACKSET

**SAE #1 HOUSING**

COUPLING ASS'Y #123523

**UP TO 350 HP**

9	123008—AT4	PUMP MOUNT PLATE	1
8	801912	GREASE	1
7	HP—2000—S—62	HUBBARD PLUG	1
6	HX200	7/16—20 x 1" HHB	12
5	123727	THREADED BUSHING	12
4	H62500	NEOPRENE INSERT	12
3	123196—14	COUPLING HUB	1
2	124961—02	BACKING PLATE	1
1	123243—39	FLYWHEEL PLATE	1

SYMBOLS		DET.	PART NUMBER	DESCRIPTION		QTY.
           	DO NOT SCALE DRAWING					
	TOLERANCES UNLESS OTHERWISE SPECIFIED					
	125/ MAXIMUM		TITLE FLYWHEEL COUPLING ASSY W/ PUMP MOUNT PLATE			
	ANGLE $\pm 1/2^\circ$ FRACTURE $\pm 1/32$ DECIMAL .00 $\pm 0.01$ .000 $\pm 0.005$ .0000 $\pm 0.0005$					
	- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES  BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY SIETING CHECKED BY RJH		DATE 06-18-90 SCALE	

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