

PT# 123008-AX2  
 S.A.E. HOUSING MOUNT  
 31/64 DRILL THRU  
 12 HOLES EQUALLY SPACED  
 ON 20.88 B.C. 5.00" PUMP MOUNT.  
 S.A.E. "C" PUMP MOUNT.  
 (2) 5/8-11 TAPPED HOLE EQUALLY  
 SPACED ON 7.12 B.C.

123243-39  
 18.374 O.D.  
 (8) .5156 HOLES  
 ON 17.250 B.C.

PUMP  
 OR  
 MOTOR

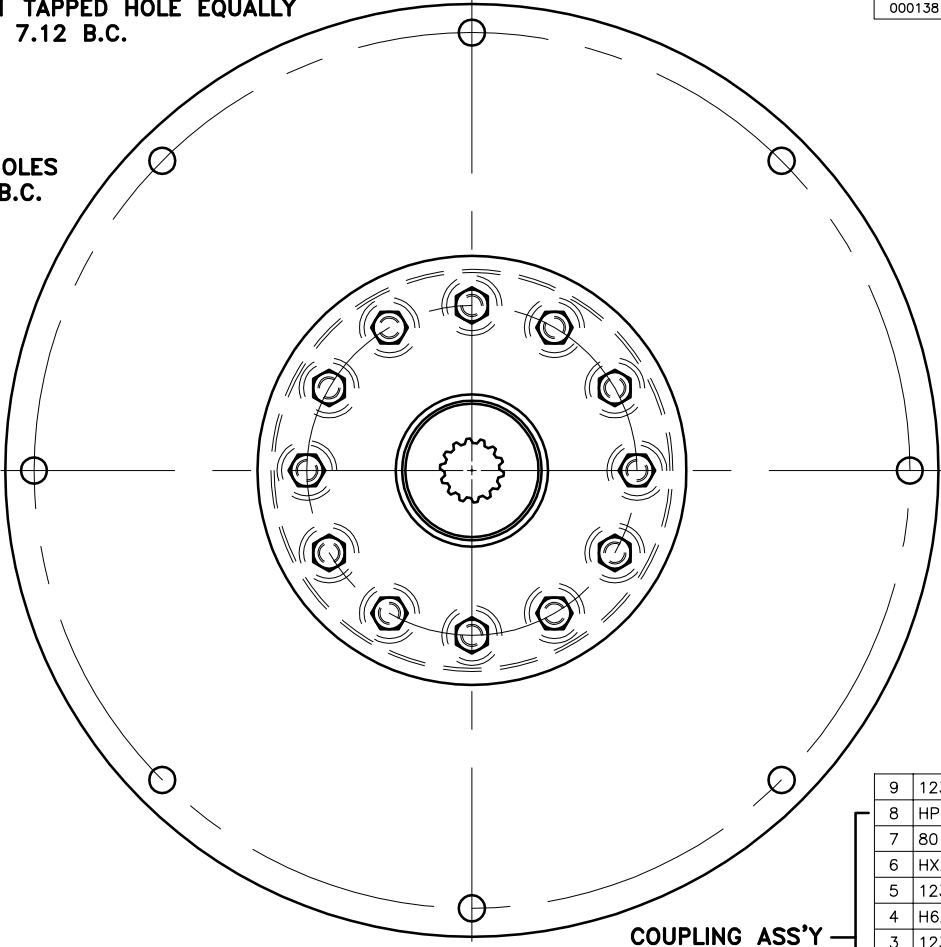
2.20 PUMP SHAFT

123027-16  
 SPLINE DATA  
 14 TEETH  
 12/24 D.P.  
 30° P.A.  
 1.263 MAJOR  
 SAE "C"

1.00  
 BACKSET

SAE #14 FLYWHEEL

SAE #1 HOUSING



COUPLING ASS'Y  
 #123568

UP TO 350 HP

REV. NO.	SYM.	DATE	CHANGE DESCRIPTION	DWN.
	A	1/93	ADDED HUBBARD PLUG	JL
	B	7/94	ADDED GREASE	RH
	C	7/94	CHANGED TO BOLTED	RH
	D	7/00	CHANGED TO THREADED BUSHING	RH
000138	E	11/00	CHANGED PUMP MOUNT PLATE WAS AQ2	RH

QTY.	PART NUMBER	DESCRIPTION
1	123008-AX2	PUMP MOUNT PLATE
1	HP-1312-S-62	HUBBARD PLUG
1	801912	GREASE
12	HX200	7/16-20x1 HHB
12	123727	THREADED BUSHING
12	H62500	NEOPRENE INSERT
1	123027-16	COUPLING HUB
1	124961-02	BACKING PLATE
1	123243-39	FLYWHEEL PLATE

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
▭ FLATNESS — STRAIGHTNESS ∠ ANGULARITY ⊥ SQUARENESS ∥ PARALLELISM ⊕ CONCENTRICITY ⊕ TRUE POSITION ○ ROUNDNESS ⊙ CIRCULAR RUN OUT ⊙ TOTAL RUN OUT ⊙ CYLINDRICITY ✓ FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		 HAYES TM MANUFACTURING INC.	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.			TITLE FLYWHEEL COUPLING ASS'Y WITH PUMP MOUNT PLATE MATERIAL	DRAWN BY LANNEN
			DATE 10-23-90	DRAWING NO. 123567
			CHECKED BY SCALE	SHEET OF REV.

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