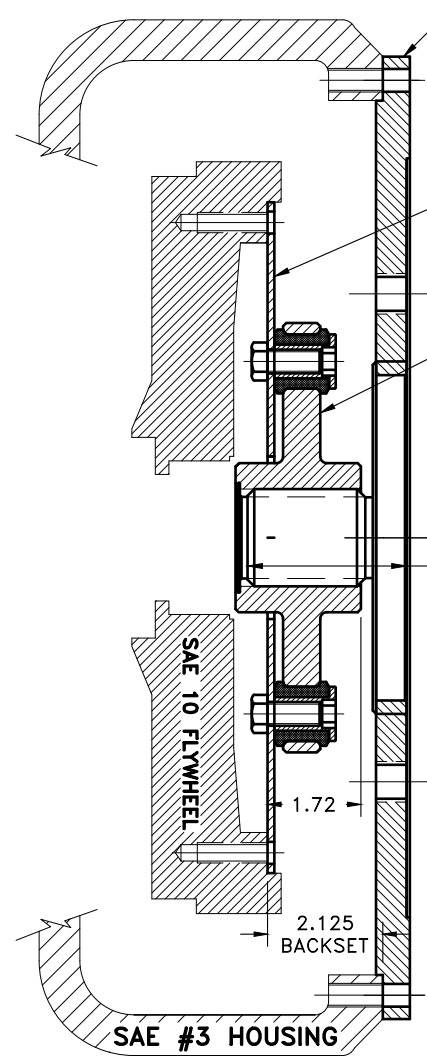




PT# 123008-DS4
S.A.E HOUSING MOUNT 27/64 DRILL THRU
12 HOLES EQUALLY SPACED ON 16.88 B.C.
6" PUMP PILOT S.A.E. "D" PUMP MOUNT.
(4) 3/4-10 TAPPED HOLES EQUALLY
SPACED ON 9" B.C.

123243-23
12.374 O.D.
(8) .406 HOLES
ON 11.625 B.C.

123196-01
SPLINE DATA
13 TEETH
8/16 D.P.
30° P.A.
1.795 MAJOR
SAE "D-E"

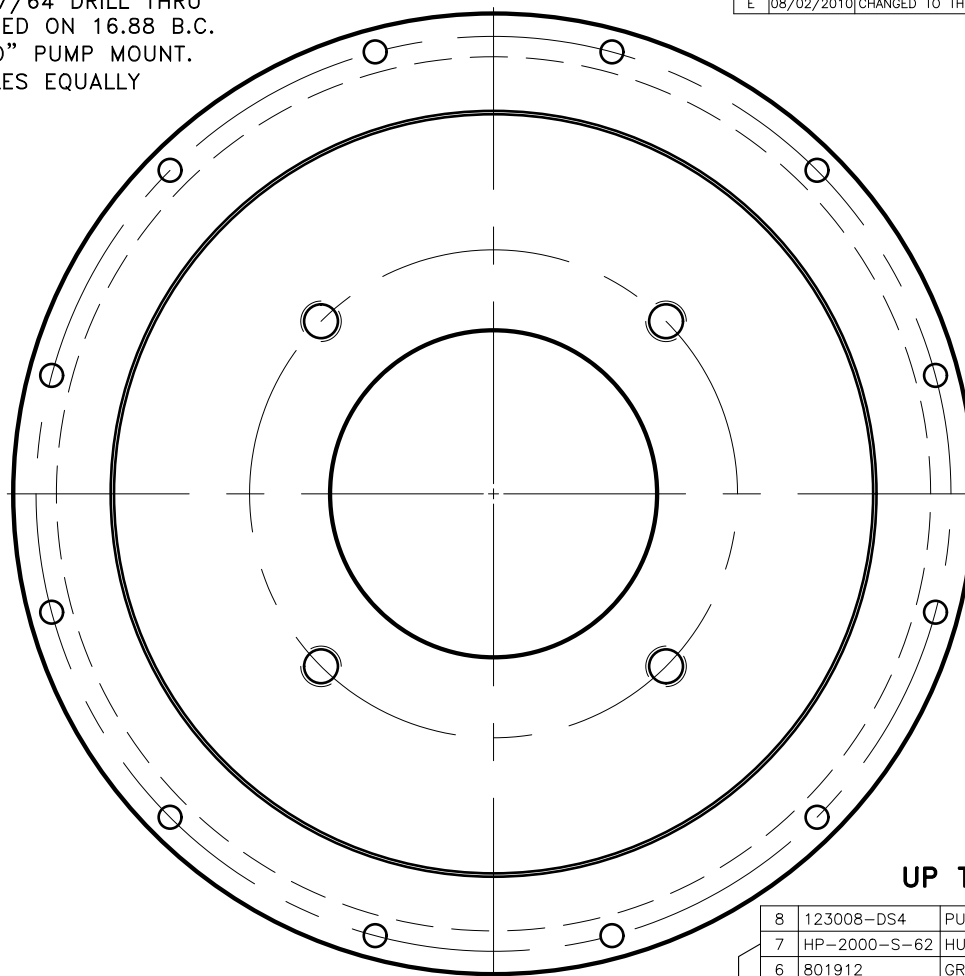
2.935 SHAFT
LENGTH

1.72

2.125
BACKSET

SAE #3 HOUSING

APPLY SUPPLIED COUPLING GREASE
TO INTERNAL AND EXTERNAL SPLINE
AT ASSEMBLY



COUPLING ASS'Y #123502

UP TO 250 HP

8	123008-DS4	PUMP MOUNT PLATE	1
7	HP-2000-S-62	HUBBARD PLUG	1
6	801912	GREASE	1
5	BOLT	7/16-20x1 HHB Y D	10
4	123727	THREADED BUSHING	10
3	H62500	NEOPRENE INSERT	10
2	123196-01	COUPLING HUB	1
1	123243-23	FLYWHEEL PLATE	1

SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH		DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED MAXIMUM ANGLE $\pm 1/2^\circ$ FRACTION $\pm 1/32$ DECIMAL .00 $\pm$.01 .000 $\pm$.005 .0000 $\pm$.0005	HAYES MANUFACTURING INC. ® TITLE FLYWHEEL COUPLING ASS'Y W/ PUMP MTG. PLATE MATERIAL		
CLASS		MAKE: ☐ BUY: ☐	DRAWN BY BRIDSON	DATE 05-09-1990	DRAWING NO. 123611
DESCRIPTION		CHECKED BY RJH	SCALE	SHEET OF	REV.

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