

123196-11
SPLINE DATA
14 TEETH
12/24 D.P.
30° P.A.
1.263 MAJOR
S.A.E. "C"

PT# 123008-BS2
S.A.E HOUSING MOUNT 27/64 DRILL
THRU (12) HOLES EQUALLY SPACED
ON 18.38 B.C. 6" PUMP MOUNT.
S.A.E. "D" PUMP MOUNT.
(2) 3/4-10 TAPPED HOLES EQUALLY
SPACED ON 9.00 B.C. FOR PUMP MOUNT.

123243-32
13.874 O.D
(8) .406 HOLES
ON 13.125 B.C.

PUMP
OR
MOTOR

2.20 PUMP
SHAFT

1.410

BACKSET
1.563

FLYWHEEL
SAE #11 1/2

HOUSING SAE #2

COUPLING ASS'Y #123632
STYLE #1

SYL.	DATE	CHANGE DESCRIPTION	BY
A	4/82	WAS RIVETED, NOW BOLTED	JL
B	4/83	CHANGED HUB TO 123196-11 WAS 123027-19	JL
C	4/83	ADDED HUBBARD PLUG	JL
D	8/84	ADDED GREASE	RH
E	8/84	ADDED P/N TO NUTS	RH
F	12/87	CHANGED .3906 TO .406	RH

UP TO 250 HP

8	123008-BS2	PUMP MTG. PLATE	1
7	801912	GREASE	1
6	HP-1312-S-62	HUBBARD PLUG	1
5	HX200	7/16-20-1 BOLT	10
4	123727	THREADED BUSHING	10
3	H62500	NEOPRENE INSERTS	10
2	123196-11	COUPLING HUB	1
1	123243-32	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION SYMMETRY LOC. SURFACE ROUGHNESS HUN CUT FIBER	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED		HAYES MANUFACTURING INC.	
	AS PER 41/7 FRACTION 41/72		TITLE FLYWHEEL COUPLING ASS'Y & PUMP MTG. PLATE	
	DEC 82 200 0.005 2000 0.005		MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY LANNEN	DATE 4-9-91	DRAWING NO. 123631
		CHECKED BY	SCALE FULL	SHEET OF REV.

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