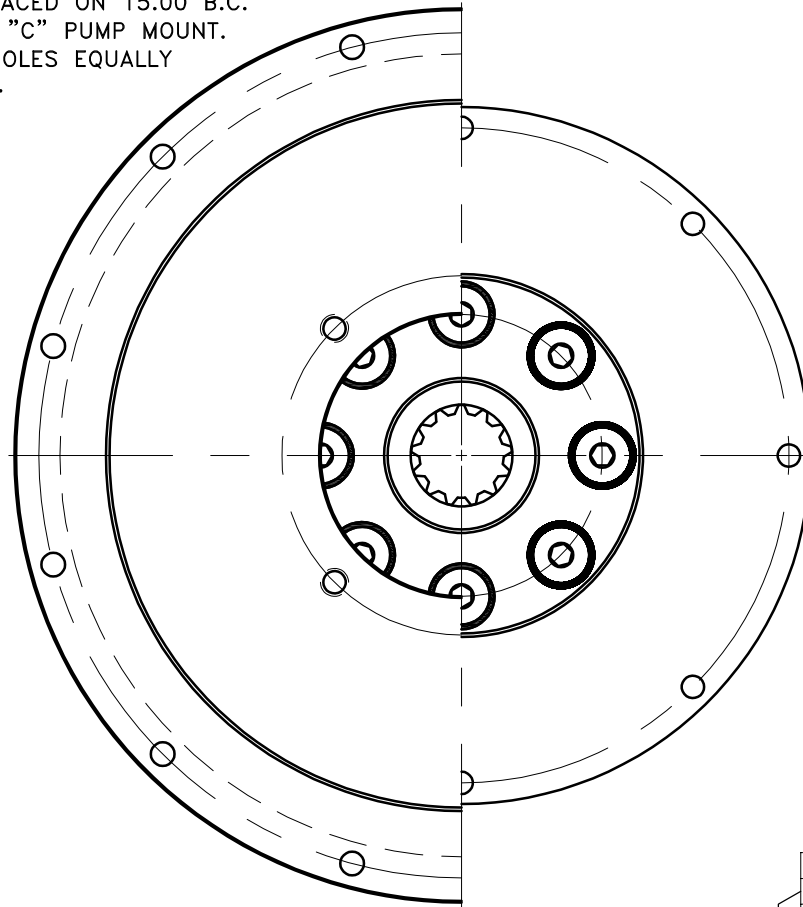
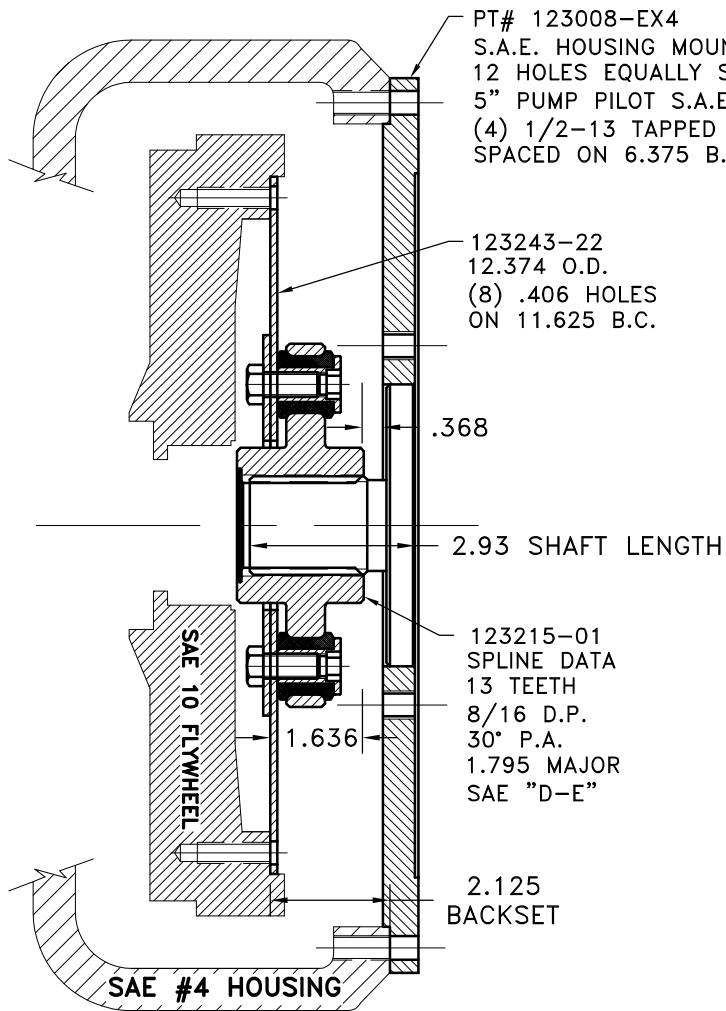


| REV | DATE | CHANGE DESCRIPTION | MOD.BY | CK1 | CK2 |
|-----|------------|------------------------------|--------|-----|-----|
| K | 12/30/2014 | CHANGED TO THREADED BUSHINGS | ZS | ML | JM |



APPLY SUPPLIED COUPLING GREASE
TO INTERNAL AND EXTERNAL SPLINE
AT ASSEMBLY

COUPLING ASS'Y #123216

UP TO 150 HP

| | | | |
|---|--------------|-------------------|---|
| 9 | 123008-EX4 | PUMP MOUNT PLATE | 1 |
| 8 | 801912 | GREASE | 1 |
| 7 | HP-2000-S-62 | HUBBARD PLUG | 1 |
| 6 | BOLT | 7/16-20x1 HHB Y D | 8 |
| 5 | 123727 | THREADED BUSHING | 8 |
| 4 | H62500 | NEOPRENE INSERT | 8 |
| 3 | 123215-01 | COUPLING HUB | 1 |
| 2 | 124657-02 | BACKING PLATE | 1 |
| 1 | 123243-22 | FLYWHEEL PLATE | 1 |

| | | | |
|--|---------------------|--|---|
| SYMBOLS ——— FLATNESS ——— STRAIGHTNESS ——— ANGULARITY ⊥ PERPENDICULARITY // PARALLELISM ◎ CONCENTRICITY ⊕ TRUE POSITION ○ ROUNDNESS ⊙ CIRCULAR RUN OUT ⊖ TOTAL RUN OUT ⦿ CYLINDRICITY ✓ FINISH | | DET. PART NUMBER DESCRIPTION QTY. DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125/ MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005 | HAYES MANUFACTURING INC. ® TITLE FLYWHEEL COUPLING ASS'Y W/ PUMP MTG. PLATE MATERIAL |
| CLASS MAKE: <input type="checkbox"/> BUY: <input type="checkbox"/> | DRAWN BY BRIDSON | DATE 04-29-1991 | DRAWING NO. 123647 |
| DESCRIPTION | CHECKED BY RJH | SCALE | SHEET OF REV. |

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