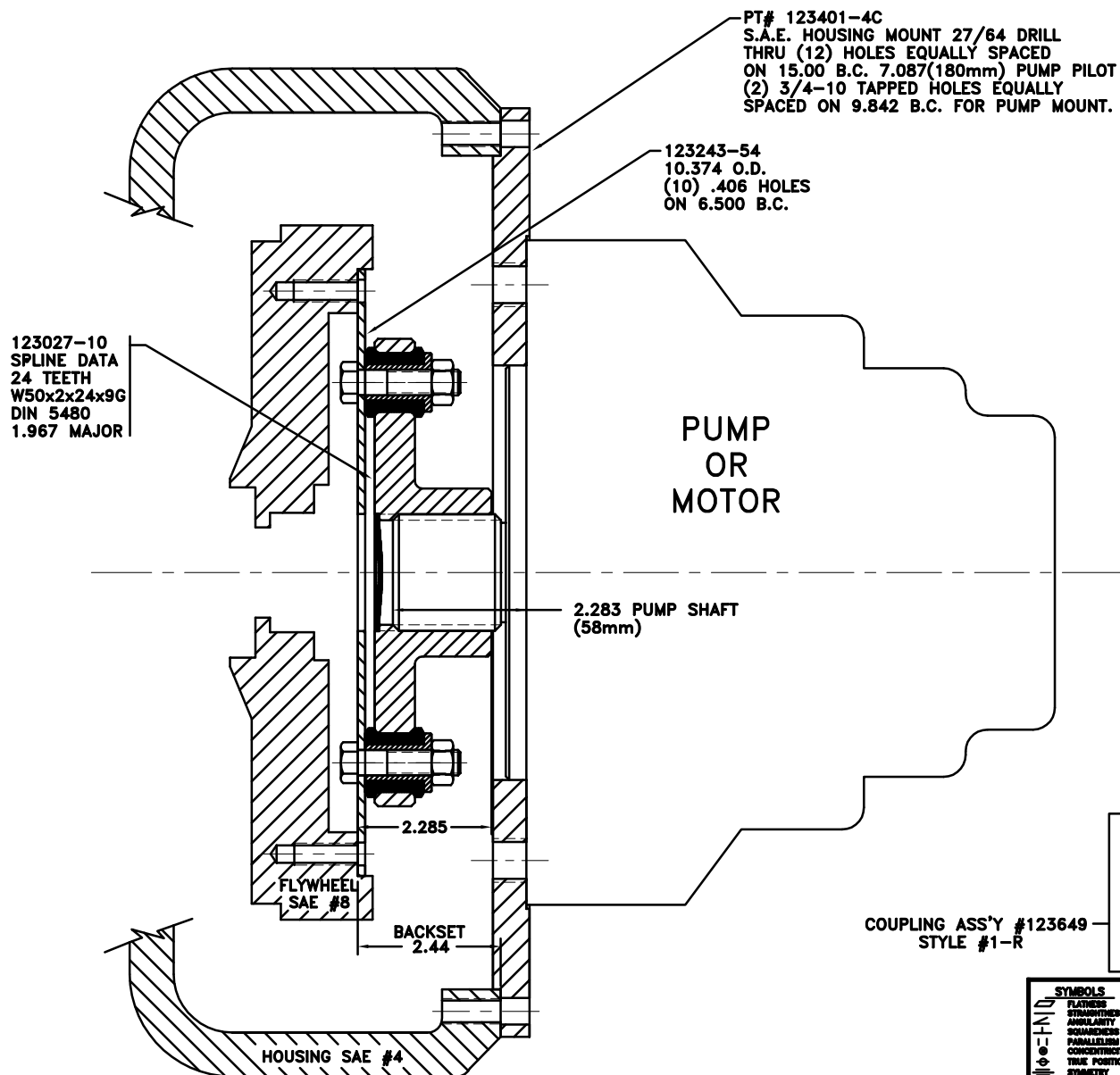


SYL.	DATE	CHANGE DESCRIPTION	BY
A	4/83	ADDED HUBBARD PLUG	JL
B	8/84	ADDED GREASE	RH
C	8/84	CHANGED TO BOLTED	RH
D	11/87	CHANGED .3906 TO .406	RH



UP TO 250 HP			
9	123401-4C	PUMP MTG. PLATE	1
8	801912	GREASE	1
7	HP-2000-S-62	HUBBARD PLUG	1
6	N250	7/16-20 STD NUT	10
5	HX230	7/16-20-1-3/4 BOLT	10
4	123000-00	STEEL BUSHINGS	10
3	H62500	NEOPRENE INSERTS	10
2	123027-10	COUPLING HUB	1
1	123243-54	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION SYMMETRY LOC. SURFACE ROUGHNESS RIN OUT FRESH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED		HAYES MANUFACTURING INC.	
	ASME #1/8 FUNCTION 41/75 DEC 1988 2000 2.000 2000 2.000		TITLE FLYWHEEL COUPLING ASS'Y & PUMP MTG. PLATE	
			MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY LANNEN	DATE 4-29-91	DRAWING NO. 123648
		CHECKED BY	SCALE FULL	SHEET OF REV.

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