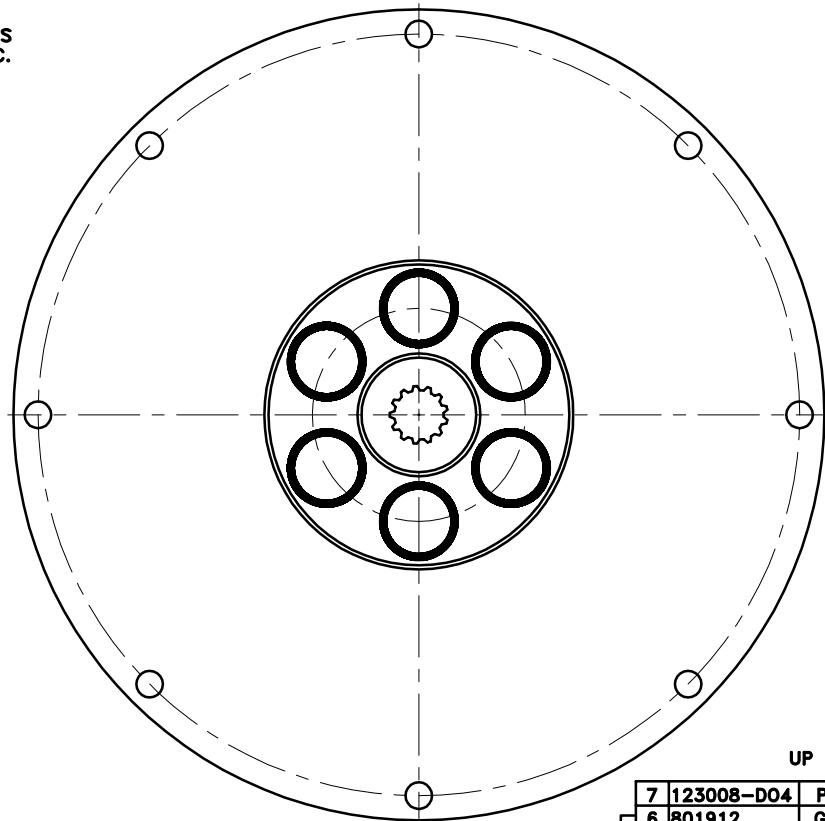
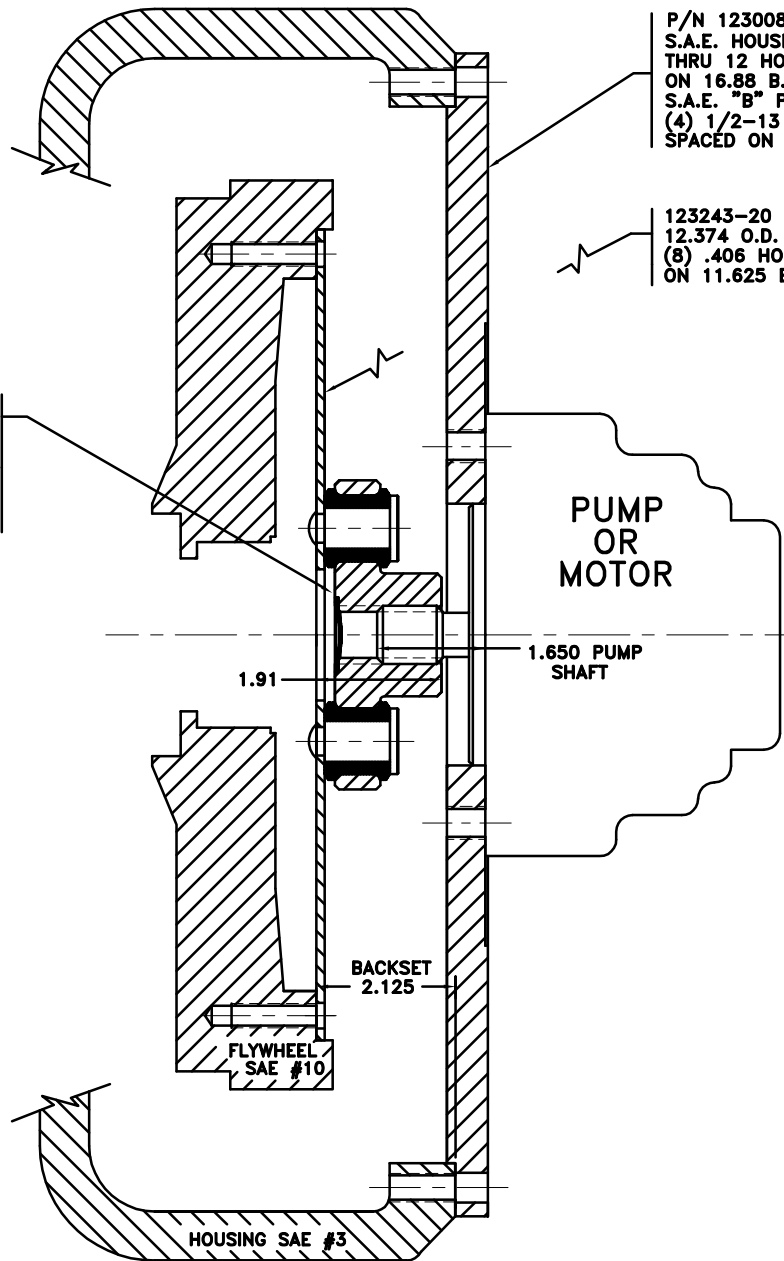


REV. NO.	SYN.	DATE	CHANGE DESCRIPTION	DRW.
A		1/92	ADDED HUBBARD PLUG	JL
B		5/94	ADDED GREASE	RH
C		1/97	CHANGED .3008 TO .406	RH
000035	D	2/08	CHANGED SAE DESC	RH



COUPLING ASS'Y #123096

UP TO 65 H.P.

QTY.	PART NUMBER	DESCRIPTION	QTY.
7	123008-D04	PUMP MTG. PLATE	1
6	801912	GREASE	1
5	HP-937-S-32	HUBBARD PLUG	1
4	123238-01	RIVETS	6
3	H62500	NEOPRENE INSERTS	6
2	123776-10	COUPLING HUB	1
1	123243-20	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION SYMMETRY LDC. SURFACE ROUNDNESS RUN OUT FIBER	DO NOT SCALE DRAWING			
	TOLERANCES UNLESS OTHERWISE SPECIFIED: FRACTION 1/32 DECIMAL .005 ANGLES ±1/2° SURFACE LDC. SURFACE .000 2.010 .000 5.000 .0000 2.0000			
			HAYES MANUFACTURING INC. TITLE FLYWHEEL COUPLING ASS'Y & PUMP MTG. PLATE MATERIAL	
	- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .030 STAMP OR MARK DRAWING NO.	DRAWN BY LANNEN	DATE 4-12-89	DRAWING NO. 123650
		CHECKED BY	SCALE FULL	SHEET OF REV.

THIS DRAWING IS THE PROPERTY OF HAYES MFG. INC. AND IS LOANED
SUBJECT TO THE CONDITION THAT IT SHALL NOT BE REPRODUCED,
COPIED, LOANED OR OTHERWISE REFUSED OF, DIRECTLY OR INDIRECTLY,
IT SHALL BE USED AS A MEANS OF REFERENCE TO WORK FURNISHED BY
THIS COMPANY ONLY AND IS NOT TO BE SUBMITTED TO OUTSIDE PARTIES
FOR EXAMINATION WITHOUT OUR CONSENT.