



CUSTOMER DRAWING

REVISIONS					
ZONE	REV.	DESCRIPTION	DATE	APR 1	APR 2
3-B2, 4-B2	E	UPDATED TO PILOTED BUSHINGS	10/7/2022	JM	ML

PUMP DRIVE SPECS	
FLYWHEEL	SAE 10
HOUSING	SAE 4
PUMP FLANGE	SAE A 2-BOLT
PUMP SHAFT	13T 16/32 "B"
HP RATING (@1800 RPM)	65

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF HAYES MANUFACTURING. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HAYES MANUFACTURING IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL: $\pm 1/32$
ANGULAR: MACH $\pm 1/2^\circ$
TWO DECIMAL: ± 0.01
THREE DECIMAL: ± 0.005
FOUR DECIMAL: ± 0.0005

SYMBOLS
FLATNESS
ROUNDNESS
PARALLELISM
DIAMETER
"R" RADIUS
CONCENTRICITY
TRUE POSITION
PERPENDICULARITY
CIRCULAR RUN OUT
TOTAL RUN OUT
COUNTERBORE
COUNTERSINK
HOLE DEPTH
SYMMETRIC

CLASS
SAE 10
DESCRIPTION
10,4,13T16/32,A2,65
MAKE
X
BUY
WEIGHT
37.87 LB
VOLUME
CU.IN.
HEAT TREAT
FINISH

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	123096	FLYWHEEL COUPLING ASSEMBLY	1
2	123008-EN2	PUMP MOUNT PLATE	1

DRAWN	NAME	DATE
PCM APPR.	VHA	0/19/2022
ENG APPR.	zs	9/18/2023
SHIP. APPR.		
QA APPR.		
MATERIAL		

TITLE:	
PUMP DRIVE KIT	
DWG. NO.	REV
123655	B
DO NOT SCALE	SHEET 1 OF 4

HAYES

