

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
G	08/04/2003	CHANGED TO BOLTED ASS'Y	ZS	RJH	HM

123008-GX2
S.A.E HOUSING MOUNT
27/64 DRILL THRU 8 HOLES
EQUALLY SPACED ON 13.13 B.C.
5" PUMP PILOT S.A.E "C" PUMP MOUNT.
(2) HOLES 5/8-11 TAPPED HOLES
EQUALLY SPACED ON 7.12 B.C.

123243-24
10.375 O.D.
(6) .406 HOLES
ON 9.625 B.C.

123044-15
SPLINE DATA
14 TEETH
12/24 D.P.
30° P.A.
1.263 MAJOR
SAE "C"

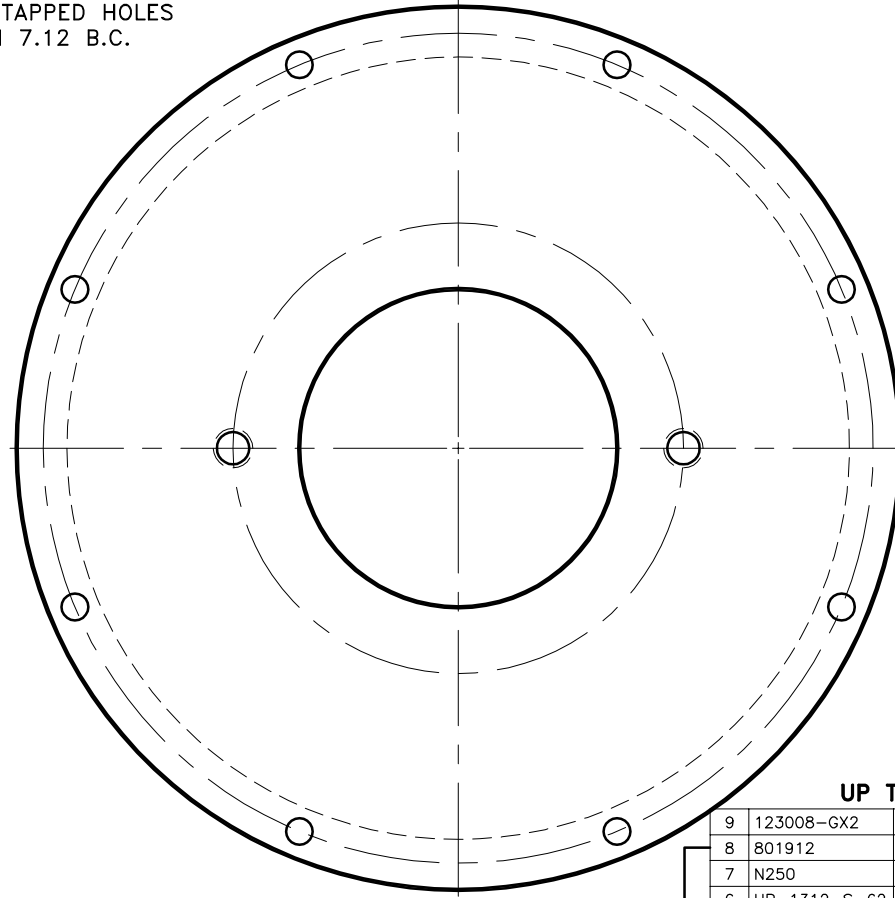
2.20 PUMP SHAFT

PUMP
OR
MOTOR

2.440
BACKSET

SAE #5 HOUSING

SAE 8
FLYWHEEL



UP TO 110 HP

COUPLING ASS'Y #125877

9	123008-GX2	PUMP MOUNT PLATE [5]	1
8	801912	GREASE	1
7	N250	7/16-20 NUT	6
6	HP-1312-S-62	HUBBARD PLUG	1
5	HX230	7/16-20 x 1 3/4" HHB	6
4	123000-00	STEEL BUSHING	6
3	H62500	NEOPRENE INSERT	6
2	123044-15	COUPLING HUB [14 12/24\4.125]	1
1	123243-24	FLYWHEEL PLATE [8\4.125]	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE FLYWHEEL COUPLING ASSY WITH PUMP MOUNT PLATE MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY SIETING CHECKED BY RJH	DATE 04-09-90 SCALE	DRAWING NO. 123656 SHEET OF REV.

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