



REV. NO.	SYM.	DATE	CHANGE DESCRIPTION	DWN.
	A	1/93	ADDED HUBBARD PLUG	JL
	B	1/93	CHANGED HUB WAS 123027-11	JL
	C	6/94	CHANGED HUB WAS 124720-02	JL
	D	9/94	ADDED GREASE	RH
	E	12/97	CHANGED .3906 TO .406	RH
000051	F	1/99	CHANGED SAE DESCRIPTION	RH
000138	G	01/01	CHANGED 123008-DQ4 TO DX4	RH

COUPLING ASS'Y
#123485

UP TO 250 HP

DET.	PART NUMBER	DESCRIPTION	QTY.
8	123008-DX4	PUMP MOUNT PLATE	1
7	801912	GREASE	1
6	HP-1312-S-62	HUBBARD PLUG	1
5	HX200	7/16-20x1 HHB	10
4	123727	THREADED BUSHING	10
3	H62500	NEOPRENE INSERT	10
2	123196-20	COUPLING HUB	1
1	123243-32	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
▭ FLATNESS — STRAIGHTNESS ∠ ANGULARITY ⊥ SQUARENESS ∥ PARALLELISM ⊕ CONCENTRICITY ⊙ TRUE POSITION ○ ROUNDNESS ⊙ CIRCULAR RUN OUT ⊙ TOTAL RUN OUT ⊙ CYLINDRICITY √ FINISH	DO NOT SCALE DRAWING		 HAYES MANUFACTURING INC. TITLE FLYWHEEL COUPLING ASS'Y WITH PUMP MOUNT PLATE MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	TOLERANCES UNLESS OTHERWISE SPECIFIED ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005			
	DRAWN BY	DATE	DRAWING NO.	
	LANNEN	11-4-91	123761	
	CHECKED BY	SCALE	SHEET OF REV.	

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