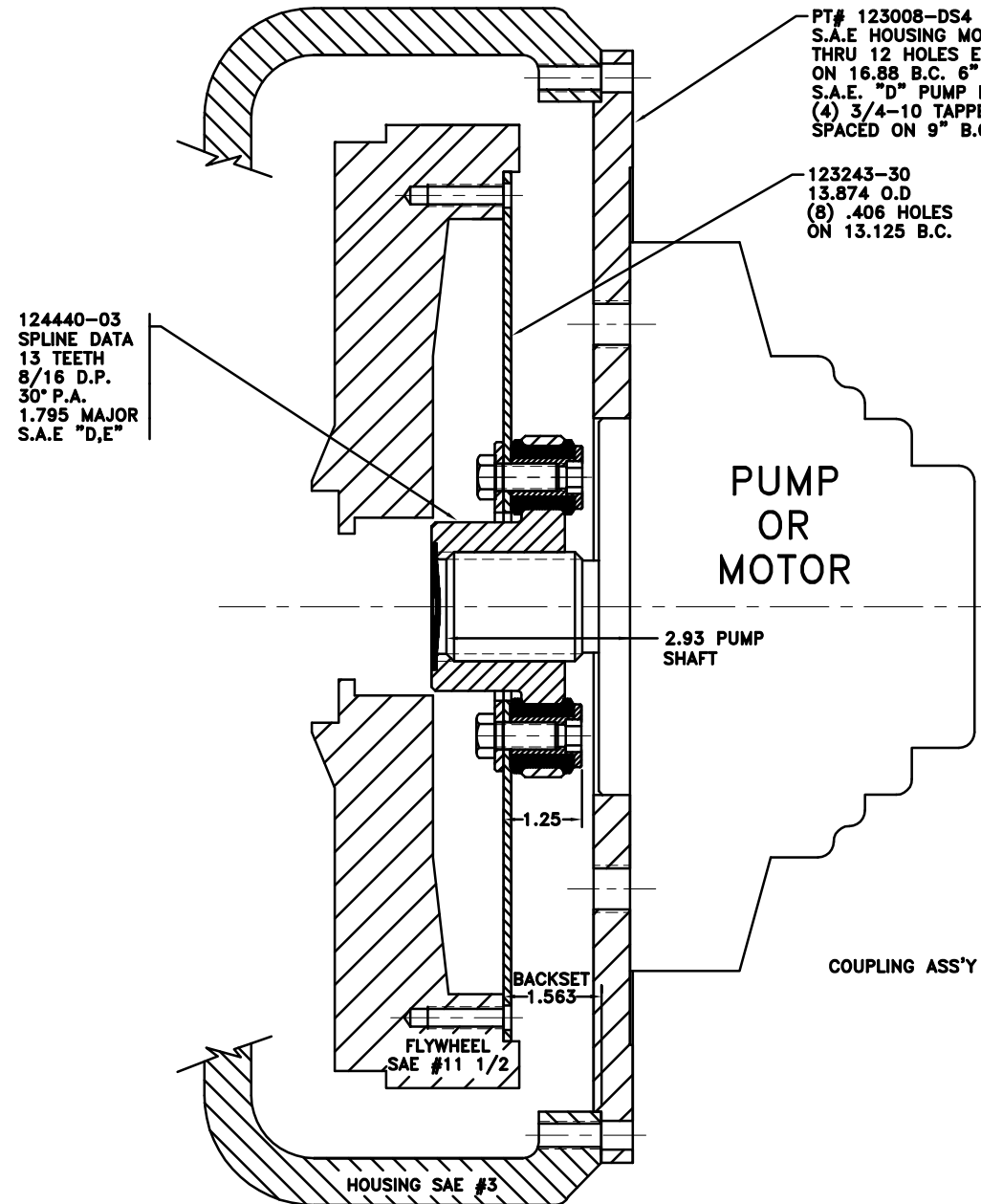


SYL	DATE	CHANGE DESCRIPTION	BY
A	3/92	REMOVED WASHERS	JL
B	4/93	CHANGED HUB TO 124440-03 WAS 123044-03	JL
C	4/93	ADDED HUBBARD PLUG	JL
D	8/94	ADDED GREASE	RH
E	12/97	CHANGED .3906 TO .406	RH



124440-03
SPLINE DATA
13 TEETH
8/16 D.P.
30° P.A.
1.795 MAJOR
S.A.E "D,E"

PT# 123008-DS4
S.A.E HOUSING MOUNT 27/64 DRILL
THRU 12 HOLES EQUALLY SPACED
ON 16.88 B.C. 6" PUMP PILOT
S.A.E. "D" PUMP MOUNT.
(4) 3/4-10 TAPPED HOLES EQUALLY
SPACED ON 9" B.C. FOR PUMP MOUNT.

123243-30
13.874 O.D
(8) .406 HOLES
ON 13.125 B.C.

PUMP
OR
MOTOR

2.93 PUMP
SHAFT

1.25

BACKSET
1.563

FLYWHEEL
SAE #11 1/2

HOUSING SAE #3

COUPLING ASS'Y #123783

UP TO 120 H.P.

QTY.	PART NUMBER	DESCRIPTION	QTY.
9	123008-DS4	PUMP MT PLATE	1
8	HP-2000-S-62	HUBBARD PLUG	1
7	801912	GREASE	1
6	HX200	7/16-20-1 BOLT	6
5	123727	THREADED BUSHING	6
4	H62500	NEOPRENE INSERT	6
3	124440-03	COUPLING HUB	1
2	124623	BACKING PLATE	1
1	123243-30	COUPLING HUB	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION SYMMETRY LOC. SURFACE ROUNDNESS RUN OUT FIBER	DO NOT SCALE DRAWING			
	TOLERANCES UNLESS OTHERWISE SPECIFIED			
	HOLE #1/16 FRACTION #1/32 DECIMAL .001 .002 .005 .000 .000 .0006			
			HAYES MANUFACTURING INC.	
			TITLE FLYWHEEL COUPLING ASS'Y W/ PUMP MTG. PLATE	
			MATERIAL	
			DRAWN BY LANNEN DATE 11-27-91 CHECKED BY SCALE FULL	DRAWING NO. 123779 SHEET OF REV.

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