

CUSTOMER DRAWING


REVISIONS					
ZONE	REV.	DESCRIPTION	DATE	APR 1	APR 2
3-B2, 4-B2	J	CHANGED TO PILOTED BUSHINGS	9/26/2022	ZS	

COUPLING IS NOT SERVICEABLE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	123822	FLYWHEEL COUPLING ASSEMBLY	1
2	123008-EX4	PUMP MOUNT PLATE	1

PUMP DRIVE SPECS	
FLYWHEEL	SAE 10
HOUSING	SAE 4
PUMP FLANGE	SAE C 4-BOLT
PUMP SHAFT	14T 12/24 "C"
HP RATING (@1800 RPM)	110

PROPRIETARY AND CONFIDENTIAL  
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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± 1/2° TWO DECIMAL ± .01 THREE DECIMAL ± .005 FOUR DECIMAL ± .0005		SYMBOLS □ FLATNESS ○ ROUNDNESS // PARALLELISM ∅ DIAMETER "R" RADIUS ⊙ CONCENTRICITY ⊕ TRUE POSITION ⊥ PERPENDICULARITY ⌒ CIRCULAR RUN OUT ⌒ TOTAL RUN OUT └ COUNTERBORE └ COUNTERSINK ▽ HOLE DEPTH ≡ SYMMETRIC		NAME	DATE			
CLASS SAE 10  DESCRIPTION 10,4,14T12/24,C4,110		DRAWN		SIETING	9/13/2021			
		PCM APPR.						
MAKE X		WEIGHT 37.01 LB		ENG APPR.	ZS	9/26/2022	TITLE:  PUMP DRIVE KIT	
BUY		VOLUME CU.IN.		SHIP. APPR.				
		HEAT TREAT		QA APPR.				
		FINISH		MATERIAL			DWG. NO. 123821	REV J
							DO NOT SCALE	SHEET 1 OF 4