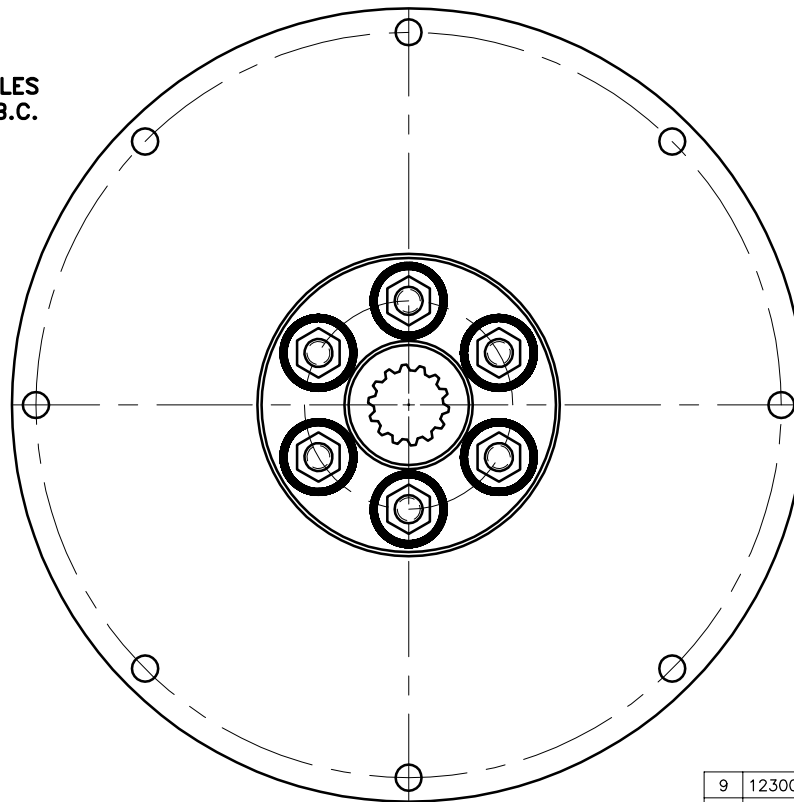


PT# 123008-EX4
 S.A.E. HOUSING MOUNT 27/64 DRILL THRU
 12 HOLES EQUALLY SPACED ON 15.00 B.C.
 5" PUMP PILOT S.A.E. "C" PUMP MOUNT.
 (4) 1/2-13 TAPPED HOLES EQUALLY
 SPACED ON 6.375 B.C.

123243-20
 12.374 O.D.
 (8) .406 HOLES
 ON 11.625 B.C.

124106-01
 SPLINE DATA
 14 TEETH
 12/24 D.P.
 30° P.A.
 1.263 MAJOR
 SAE "C"



COUPLING ASS'Y
 #123832

UP TO 65 HP

| | | | |
|---|--------------|-------------------|---|
| 9 | 123008-EX4 | PUMP MOUNT PLATE | 1 |
| 8 | 801912 | GREASE | 1 |
| 7 | HP-1312-S-62 | HUBBARD PLUG | 1 |
| 6 | N250 | 7/16-20 NUT | 6 |
| 5 | HX230 | 7/16-20x1-3/4 HHB | 6 |
| 4 | 123000-00 | STEEL BUSHING | 6 |
| 3 | H62500 | NEOPRENE INSERT | 6 |
| 2 | 124106-01 | COUPLING HUB | 1 |
| 1 | 123243-20 | FLYWHEEL PLATE | 1 |

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 COPIED, LOANED OR OTHERWISE DISPOSED OF, DIRECTLY OR INDIRECTLY.
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 FOR EXAMINATION WITHOUT OUR CONSENT.

| SYMBOLS | DET. | PART NUMBER | DESCRIPTION | QTY. |
|---|--|---|--------------------------|---|
| FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH | DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 12/32 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005 | HAYES MANUFACTURING INC. ® TITLE FLYWHEEL COUPLING ASS'Y W/ PUMP MT PLATE MATERIAL | | |
| - UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO. | | DRAWN BY HAVEMAN CHECKED BY R/JH | DATE 3-17-92 SCALE | DRAWING NO. 123833 SHEET OF REV. |