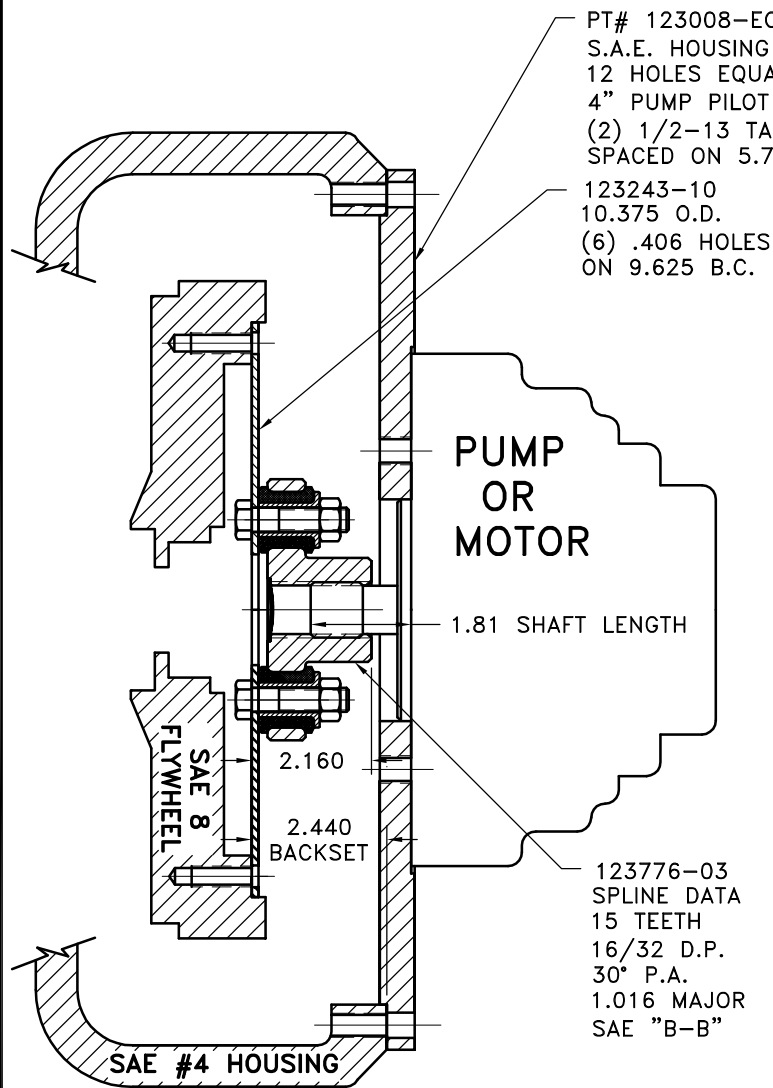
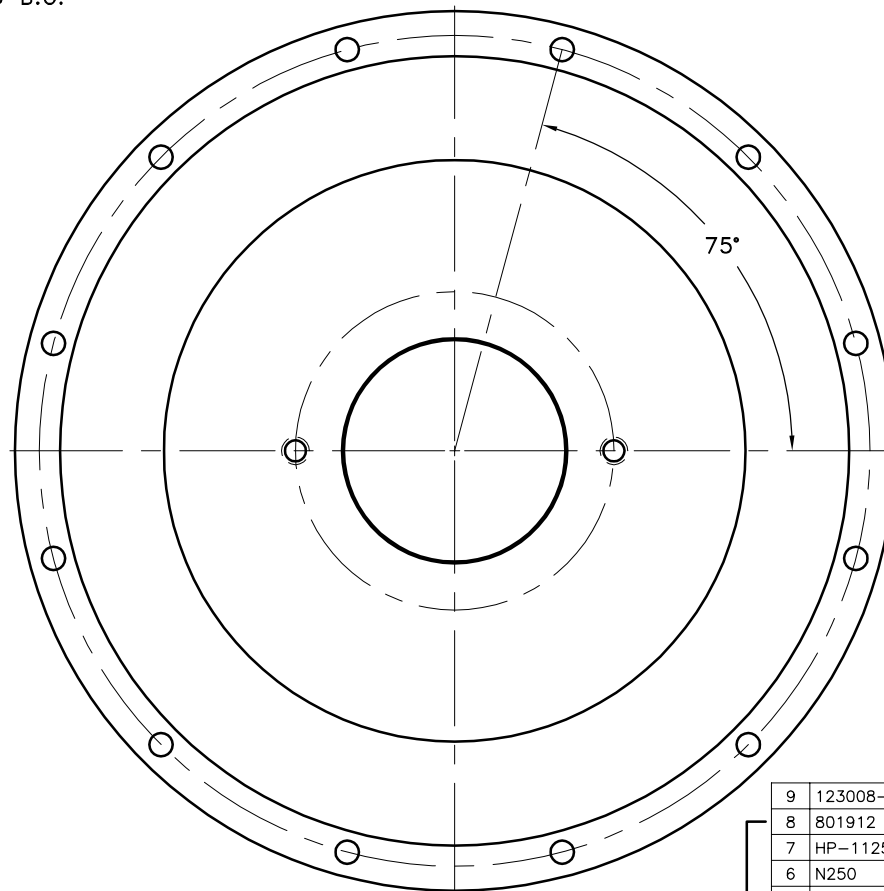


| REV | DATE       | CHANGE DESCRIPTION | MOD. BY | CK1 | CK2 |
|-----|------------|--------------------|---------|-----|-----|
| E   | 12/01/1998 | CHANGED SAE DESC.  | RH      |     |     |



123776-03  
SPLINE DATA  
15 TEETH  
16/32 D.P.  
30° P.A.  
1.016 MAJOR  
SAE "B-B"



COUPLING ASS'Y #123294

UP TO 65 HP

|   |              |                      |   |
|---|--------------|----------------------|---|
| 9 | 123008-E02   | PUMP MOUNT PLATE     | 1 |
| 8 | 801912       | GREASE               | 1 |
| 7 | HP-1125-S-32 | HUBBARD PLUG         | 1 |
| 6 | N250         | 7/16-20 NUT          | 6 |
| 5 | HX230        | 7/16-20 x 1-3/4" HHB | 6 |
| 4 | 123000-00    | STEEL BUSHING        | 6 |
| 3 | H62500       | NEOPRENE INSERT      | 6 |
| 2 | 123776-03    | COUPLING HUB         | 1 |
| 1 | 123243-10    | FLYWHEEL PLATE       | 1 |

THIS DRAWING IS THE PROPERTY OF HAYES MFG. INC. AND IS LOANED  
SUBJECT TO THE CONDITION THAT IT SHALL NOT BE REPRODUCED,  
COPIED, LOANED OR OTHERWISE DISPOSED OF, DIRECTLY OR INDIRECTLY.  
IT SHALL BE USED AS A MEANS OF REFERENCE TO WORK FURNISHED BY  
THIS COMPANY ONLY AND IS NOT TO BE SUBMITTED TO OUTSIDE PARTIES  
FOR EXAMINATION WITHOUT OUR CONSENT.

| SYMBOLS                                                                                                                                                                           | DET.                                                                                                                                                                 | PART NUMBER                              | DESCRIPTION                                                                                               | QTY.                                          |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------|-----------------------------------------------------------------------------------------------------------|-----------------------------------------------|
| FLATNESS<br>STRAIGHTNESS<br>ANGULARITY<br>SQUARENESS<br>PARALLELISM<br>CONCENTRICITY<br>TRUE POSITION<br>ROUNDNESS<br>CIRCULAR RUN OUT<br>TOTAL RUN OUT<br>CYLINDRICITY<br>FINISH | DO NOT SCALE<br>DRAWING<br>TOLERANCES UNLESS<br>OTHERWISE SPECIFIED<br>MAXIMUM<br>ANGLE ±1/2°<br>FRACTION ±1/32<br>DECIMAL<br>.00 ±.01<br>.000 ±.005<br>.0000 ±.0005 |                                          | <b>HAYES</b><br>MANUFACTURING INC. ®<br>TITLE<br>FLYWHEEL COUPLING ASSY WITH PUMP MOUNT PLATE<br>MATERIAL |                                               |
| - UNLESS OTHERWISE SPECIFIED -<br>REMOVE FIRST THREAD<br>ON ALL TAPPED HOLES<br>BREAK ALL SHARP CORNERS .010 TO .020<br>STAMP OR MARK DRAWING NO.                                 |                                                                                                                                                                      | DRAWN BY<br>SIETING<br>CHECKED BY<br>RJH | DATE<br>4-22-92<br>SCALE                                                                                  | DRAWING NO.<br><b>123851</b><br>SHEET OF REV. |