

123776-32
SPLINE DATA
19 TEETH
16/32 D.P.
30° P.A.
1.276 MAJOR

PT# 123008-E02
S.A.E. HOUSING MOUNT 27/64 DRILL
THRU 12 HOLES EQUALLY SPACED
ON 15.00 B.C. 4" PUMP PILOT
S.A.E. "B" PUMP MOUNT. D
(2) 1/2-13 TAPPED HOLES EQUALLY
SPACED ON 5.75 B.C.

123243-20
12.374 O.D.
(8) .406 HOLES
ON 11.625 B.C.

PUMP
OR
MOTOR

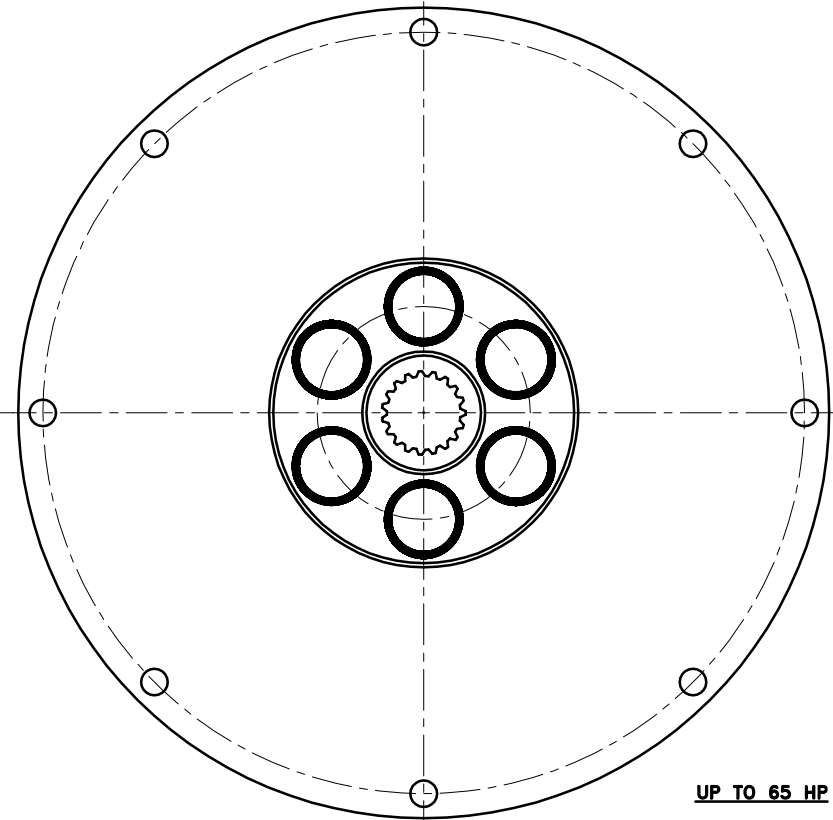
1.78 PUMP SHAFT

2.035

BACKSET
2.125

FLYWHEEL
SAE #10

HOUSING SAE #4



UP TO 65 HP

COUPLING ASS'Y #123874

REV. NO.	SYN.	DATE	CHANGE DESCRIPTION	BY
A		12/92	ADDED HUBBARD PLUG	JL
B		9/94	ADDED GREASE	RH
C		12/97	CHANGED .3906 TO .406	RH
000032 D		2/98	CHANGED SAE DESC	RH

7	123008-E02	PUMP MTG. PLATE	1
6	801912	GREASE	1
5	HP-1312-S-62	HUBBARD PLUG	1
4	123238-01	STEEL RIVET	6
3	H62500	NEOPRENE INSERT	6
2	123776-32	COUPLING HUB	1
1	123243-20	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION SYMMETRY LOC. SURFACE ROUNDNESS RUN OUT FIRMS	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED			
	UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREE ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DIMENSION END.	DRAWN BY LANNEN	DATE 5-20-92	DRAWING NO. 123873
		CHECKED BY	SCALE FULL	SHEET OF REV.

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