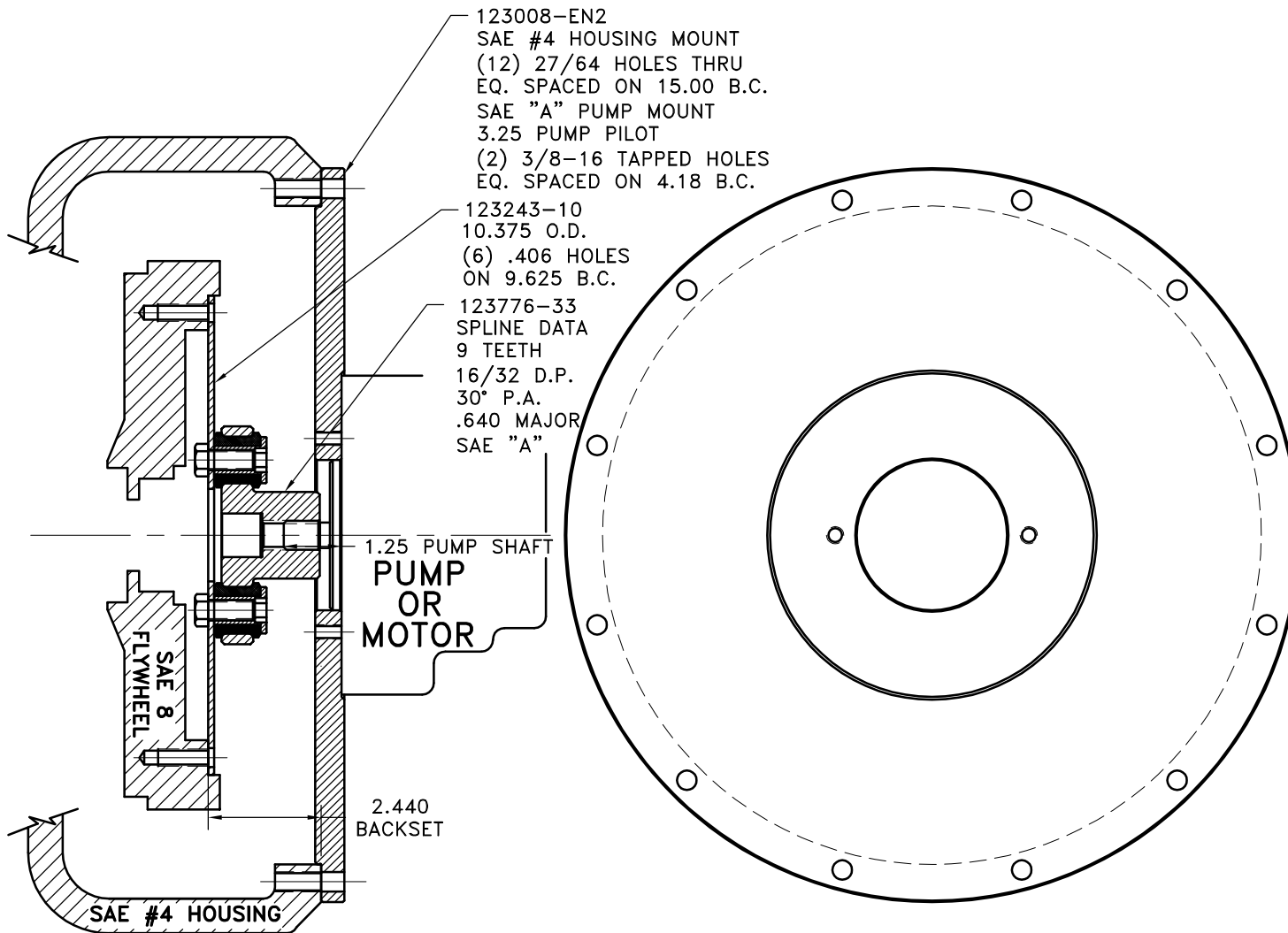




REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
D	05/08/2006	CHANGED TO BOLTED INSERTS.	ZS		

123008-EN2
SAE #4 HOUSING MOUNT
(12) 27/64 HOLES THRU
EQ. SPACED ON 15.00 B.C.
SAE "A" PUMP MOUNT
3.25 PUMP PILOT
(2) 3/8-16 TAPPED HOLES
EQ. SPACED ON 4.18 B.C.

123243-10
10.375 O.D.
(6) .406 HOLES
ON 9.625 B.C.

123776-33
SPLINE DATA
9 TEETH
16/32 D.P.
30° P.A.
.640 MAJOR
SAE "A"

1.25 PUMP SHAFT
PUMP
OR
MOTOR

2.440
BACKSET

SAE #4 HOUSING

UP TO 65 HP

COUPLING ASS'Y 123884

8	123008-EN2	PUMP MOUNT PLATE	1
7	801912	GREASE	1
6	HP-937-S-32	GREASE PLUG	1
5	HX200	7/16-20 x 1" HHB	6
4	123727	THREADED BUSHING	6
3	H62500	NEOPRENE INSERT	6
2	123776-33	COUPLING HUB	1
1	123243-10	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	TITLE FLYWHEEL COUPLING ASSY WITH PUMP MOUNT PLATE MATERIAL		
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY SIETING CHECKED BY RJH	DATE 05-26-92 SCALE	DRAWING NO. 123878 SHEET OF REV.	

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