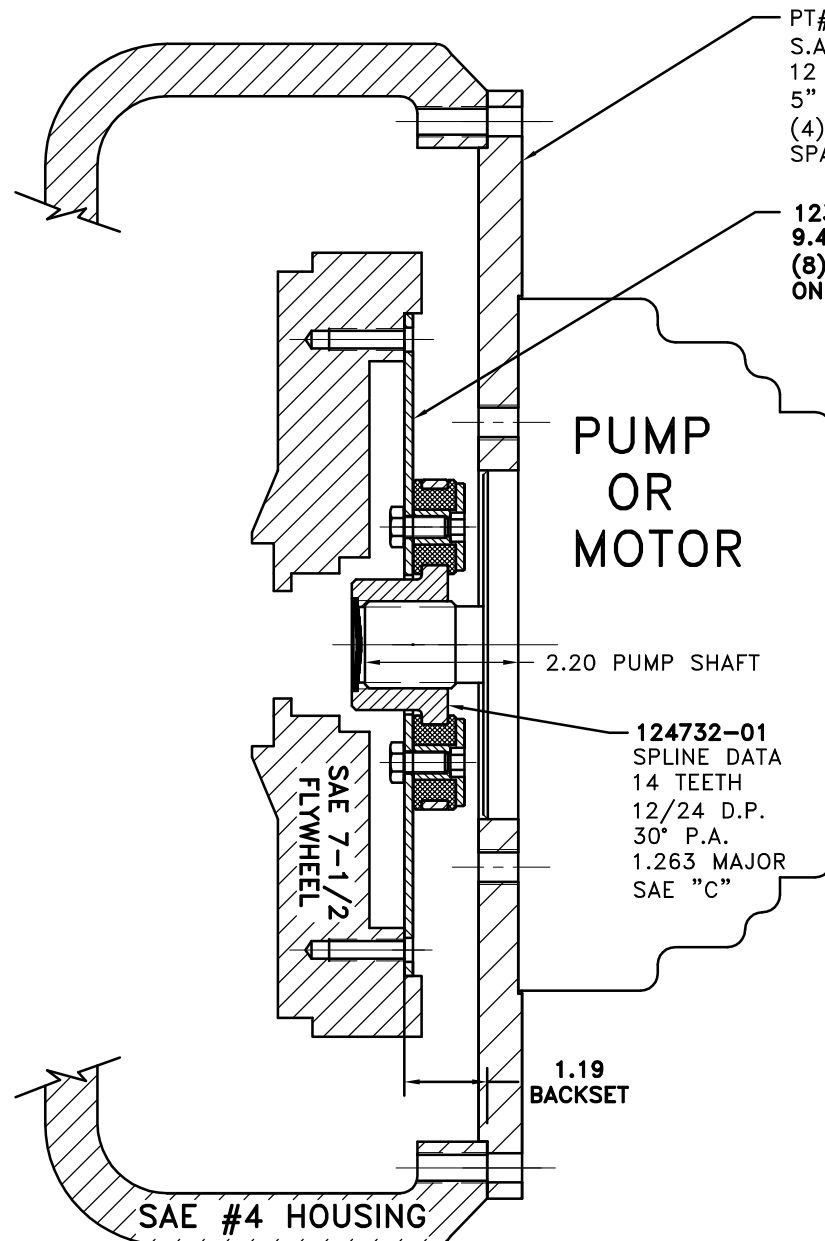




PT# 123008-EX4
 S.A.E. HOUSING MOUNT 27/64 DRILL THRU
 12 HOLES EQUALLY SPACED ON 15.00 B.C.
 5" PUMP PILOT S.A.E. "C" PUMP MOUNT.
 (4) 1/2-13 TAPPED HOLES EQUALLY
 SPACED ON 6.375 B.C.

123243-08
 9.499 O.D.
 (8) .343 HOLES
 ON 8.750 B.C.

PUMP
OR
MOTOR

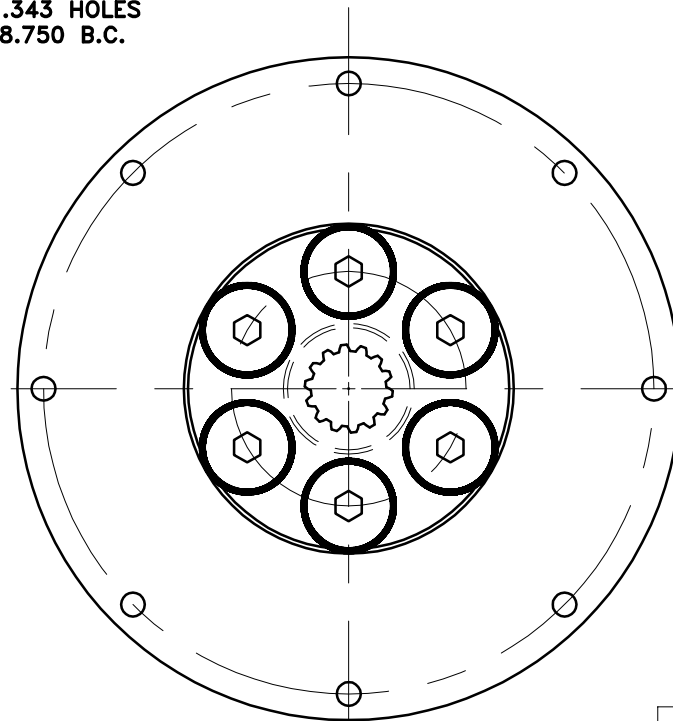
2.20 PUMP SHAFT

124732-01
 SPLINE DATA
 14 TEETH
 12/24 D.P.
 30° P.A.
 1.263 MAJOR
 SAE "C"

SAE 7-1/2
 FLYWHEEL

1.19
 BACKSET

SAE #4 HOUSING



COUPLING ASS'Y
 #123055

UP TO 60 HP

8	123008-EX4	PUMP MOUNT PLATE	1
7	801912	GREASE	1
6	HP-1312-S-62	HUBBARD PLUG	1
5	HX100	5/16-24x5/8 HHB	6
4	123729-01	THREADED BUSHING	6
3	H52500	NEOPRENE INSERT	6
2	124732-01	COUPLING HUB	1
1	123243-08	FLYWHEEL PLATE	1

COUPLING ASS'Y #123055 ~ 4.86 LBS.
 ASS'Y #123926 ~ 34.86 LBS.
 INERTIA ~ .08797 IN-LB-SEC²
 TORSIONAL WINDUP ~ 142 FT.LBS. 2° WINDUP

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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	HAYES MANUFACTURING INC. ® TITLE FLYWHEEL COUPLING ASS'Y WITH PUMP MOUNT PLATE MATERIAL		
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY HAVEMAN CHECKED BY RJH	DATE 8-10-92 SCALE	DRAWING NO. 123926 SHEET OF REV.