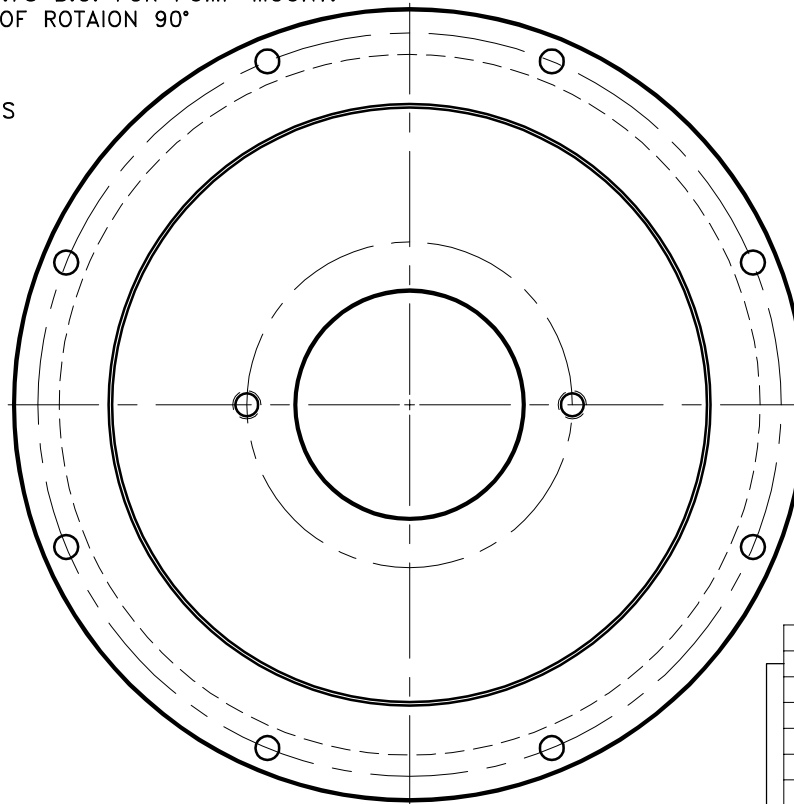
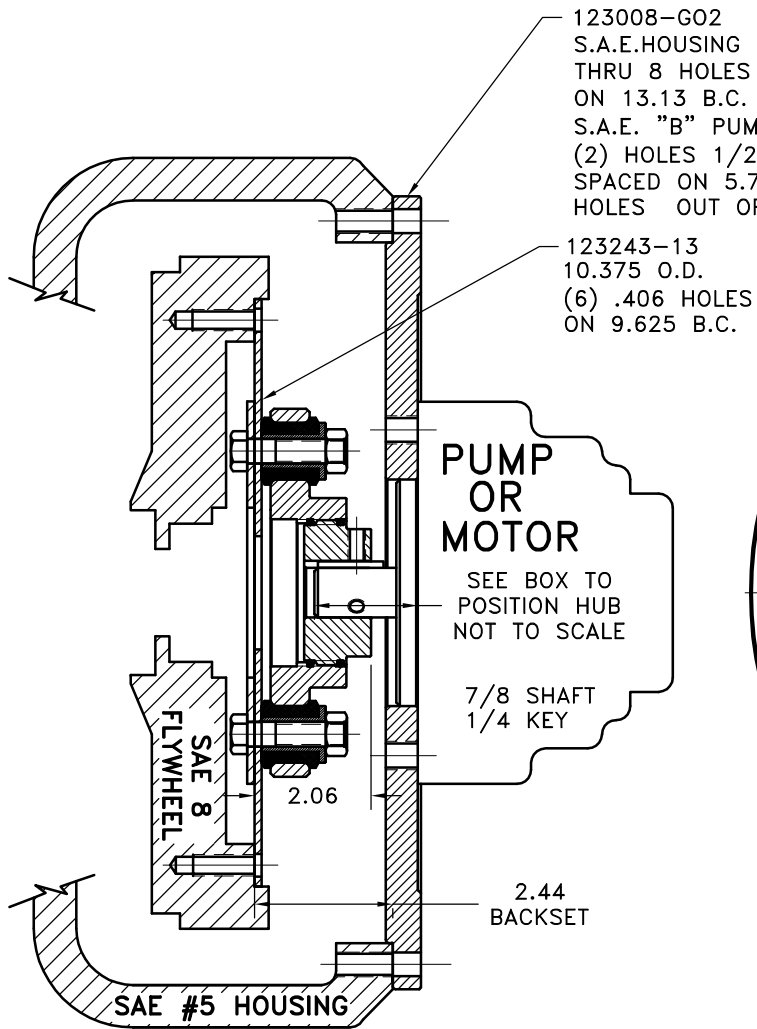
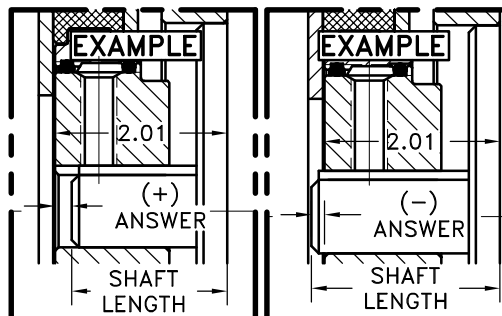


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
F1	11/29/2004	FIXED DRAWING.	ZS	RJH	HM



**NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SPLINE ENGAGEMENT.**



COUPLING ASS'Y #124864

14	123008-G02	PUMP MT. PLATE	1
13	801912	GREASE	1
12	PURCHASE	5/16-18 x 5/8\" SSSCP	1
11	PURCHASE	5/16-18 x 1/2\" SSSCP	1
10	568-143	O-RING (124865)	1
9	568-142	O-RING (124284-41)	1
8	N250	7/16-20 NUT	8
7	HX230	7/16-20 x 1 3/4\" HHB	8
6	123000-00	STEEL RIVET	8
5	H62500	NEOPRENE INSERT	8
4	124284-41	EXT SPL HUB [40T16/32\ .875B.250K	1
3	124865	INT SPL HUB [40T16/32\ 5.000]	1
2	124657-02	BACKING PLATE	1
1	123243-13	FLYWHEEL PLATE [8\ 5.000]	1

**NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT & REASSEMBLE USING NUT & BOLT GRADE LOC-TITE ON SET SCREWS. SHAFT SHOULD HAVE A MINIMUM OF 3/4\" OF ENGAGEMENT IF NOT CONTACT FACTORY FOR RECOMMENDATIONS. TO GET HUB PRESET USE THIS EQUATION:**

**EXAMPLE:**  
2.01 - SHAFT LENGTH = HUB PRESET

**IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB. (SEE BOXES)**

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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION CIRCULAR RUN OUT TOTAL RUN OUT CIRCULARITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED MAXIMUM ANGLE $\pm 1/2^\circ$ FRACTION $\pm 1/32$ DECIMAL .00 $\pm .01$ .000 $\pm .005$ .0000 $\pm .0005$		<b>HAYES</b> MANUFACTURING INC. ® TITLE FLYWHEEL COUPLING ASS'Y MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY SIETING CHECKED BY RJH	DATE 10-28-98 SCALE	DRAWING NO. 123927 SHEET OF REV.	