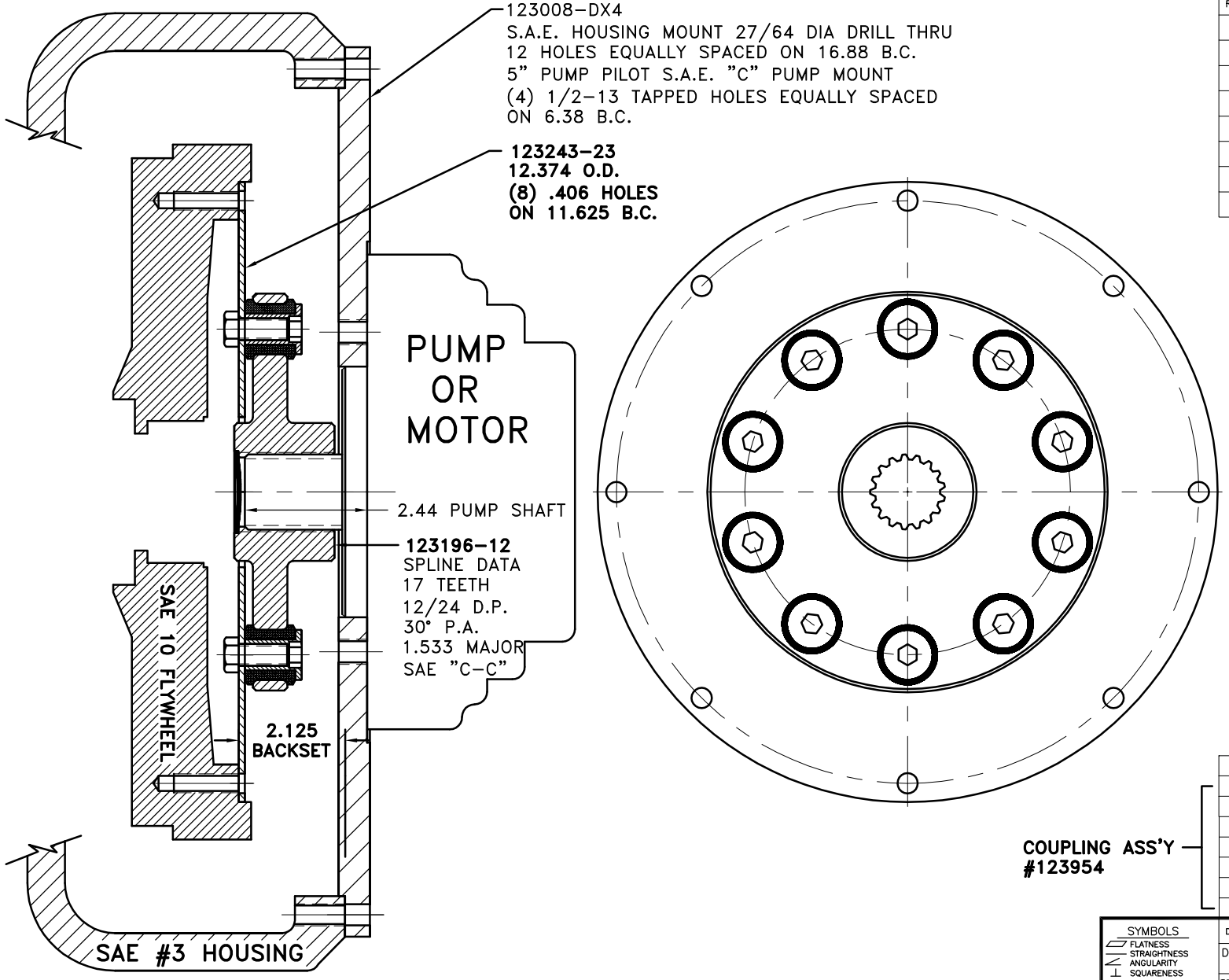

REV. NO.	SYM.	DATE	CHANGE DESCRIPTION	DWN.
	A	4/93	CHANGED HUB WAS 123027-23	JL
	B	4/93	CHANGED PLATE WAS 123243-36	JL
	C	4/93	ADDED HUBBARD PLUG	JL
	D	10/94	ADDED GREASE	RH
	E	10/94	ADDED PN'S TO NUTS & BOLTS	RH
	F	12/97	CHANGED .3906 TO .406	RH
000051	G	1/99	CHANGED SAE DESCRIPTION	RH
000138	H	01/01	CHANGED 123008-DQ4 TO DX4	RH

UP TO 250 HP

COUPLING ASS'Y #123954

DET.	PART NUMBER	DESCRIPTION	QTY.
8	123008-DX4	PUMP MOUNT PLATE	1
7	801912	GREASE	1
6	HP-1625-S-62	HUBBARD PLUG	1
5	HX200	7/16-20x1 HHB	10
4	123727	THREADED BUSHING	10
3	H62500	NEOPRENE INSERT	10
2	123196-12	COUPLING HUB	1
1	123243-23	FLYWHEEL PLATE	1

SYMBOLS
FLATNESS
STRAIGHTNESS
ANGULARITY
SQUARENESS
PARALLELISM
CONCENTRICITY
TRUE POSITION
ROUNDNESS
CIRCULAR RUN OUT
TOTAL RUN OUT
CYLINDRICITY
FINISH

DO NOT SCALE DRAWING

TOLERANCES UNLESS OTHERWISE SPECIFIED
ANGLE ±1/2°
FRACTION ±1/32
DECIMAL
.00 ±.01
.000 ±.005
.0000 ±.0005

- UNLESS OTHERWISE SPECIFIED -
REMOVE FIRST THREAD ON ALL TAPPED HOLES
BREAK ALL SHARP CORNERS .010 TO .020
STAMP OR MARK DRAWING NO.

HAYES TM MANUFACTURING INC.

TITLE
FLYWHEEL COUPLING ASS'Y WITH PUMP MOUNT PLATE

MATERIAL

DRAWN BY	DATE	DRAWING NO.
LANNEN	10-4-92	123953
CHECKED BY	SCALE	SHEET OF REV.

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