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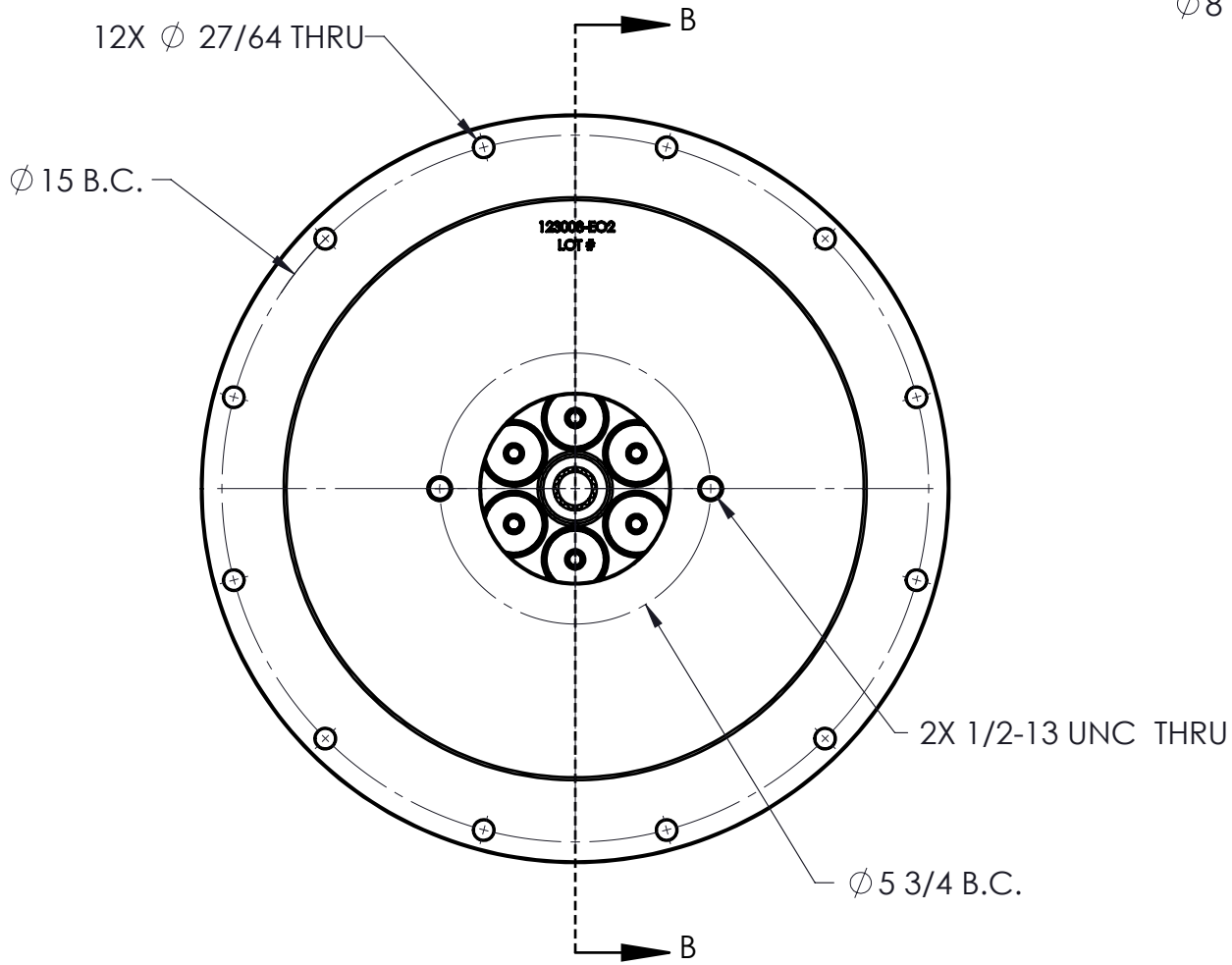
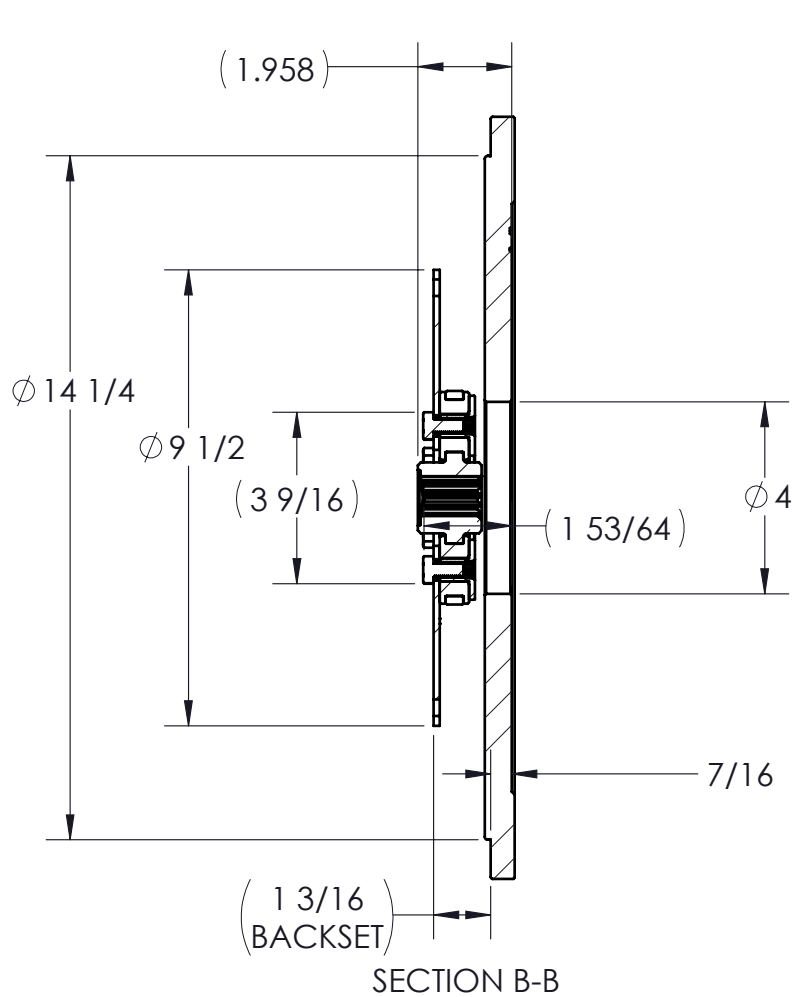
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CUSTOMER DRAWING

REVISIONS					
ZONE	REV.	DESCRIPTION	DATE	APR 1	APR 2
	E	UPDATED TO PILOTED	4/4/2023	ZS	



COUPLING IS NOT SERVICABLE

PUMP DRIVE SPECS	
FLYWHEEL	SAE 7.5
HOUSING	SAE 4
PUMP FLANGE	SAE B 2-BOLT
PUMP SHAFT	13T 16/32 "B"
HP RATING (@1800 RPM)	50

PROPRIETARY AND CONFIDENTIAL  
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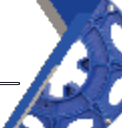

UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL: ±1/32  
ANGULAR: MACH ±1/2°  
TWO DECIMAL ±.01  
THREE DECIMAL ±.005  
FOUR DECIMAL ±.0005

SYMBOLS  
□ FLATNESS  
○ ROUNDNESS  
// PARALLELISM  
∅ DIAMETER  
"R" RADIUS  
⊙ CONCENTRICITY  
⊕ TRUE POSITION  
⊥ PERPENDICULARITY  
⌒ CIRCULAR RUN OUT  
⌒ TOTAL RUN OUT  
└─ COUNTERBORE  
▽ COUNTERSINK  
≡ SYMMETRIC

CLASS SAE 7.5		
DESCRIPTION 7-1 1/2, 4, 13T 16/32, B2, 50		
MAKE X	WEIGHT LB	HEAT TREAT
BUY	VOLUME CU. IN.	FINISH

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	123008-EO2	PUMP MOUNT PLATE	1
2	123957	FLYWHEEL COUPLING ASSEMBLY	1

DRAWN	NAME VHA	DATE 4/4/2023
PCM APPR.		
ENG APPR.	ZS	5/11/2023
SHIP. APPR.		
QA APPR.		
MATERIAL		



TITLE: PUMP DRIVE KIT

DWG. NO. 123958	REV E
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DO NOT SCALE	SHEET 1 OF 4
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