



REV. NO.	SYM.	DATE	CHANGE DESCRIPTION	DWN.
	A	12/92	WAS HUB 123027-11	JL
	B	7/94	ADDED GREASE	RH
	C	7/94	ADDED HP	RH
	D	12/97	CHANGED .3906 TO .406	RH
000036	E	1/99	CHANGED SAE DESCRIPTION	RH
000138	F	11/00	CHANGED EQ4 TO EX4	RH

UP TO 250 HP

QTY.	PART NUMBER	DESCRIPTION
1	123008-EX4	PUMP MOUNT PLATE
1	801912	GREASE
1	HP-1312-S-62	HUBBARD PLUG
10	N250	7/16-20 NUT
10	HX230	7/16-20x1-3/4 HHB
10	123000-00	STEEL BUSHING
10	H62500	NEOPRENE INSERT
1	123196-07	COUPLING HUB
1	123243-36	FLYWHEEL PLATE

**COUPLING ASS'Y
#123778**

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
▨ FLATNESS — STRAIGHTNESS ∠ ANGULARITY ⊥ SQUARENESS ∥ PARALLELISM ⊙ CONCENTRICITY ⊕ TRUE POSITION ○ ROUNDNESS ⊖ CIRCULAR RUN OUT ⊖ TOTAL RUN OUT ⊖ CYLINDRICITY √ FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES <small>TM MANUFACTURING INC.</small>	
			TITLE FLYWHEEL COUPLING ASS'Y WITH PUMP MOUNT PLATE MATERIAL	
			DRAWN BY LANNEN	DATE 12-17-92
			CHECKED BY SCALE	DRAWING NO. 123978 SHEET OF REV.
			- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	

THIS DRAWING IS THE PROPERTY OF HAYES MFG. INC. AND IS LOANED SUBJECT TO THE CONDITION THAT IT SHALL NOT BE REPRODUCED, COPIED, LOANED OR OTHERWISE DISPOSED OF, DIRECTLY OR INDIRECTLY. IT SHALL BE USED AS A MEANS OF REFERENCE TO WORK FURNISHED BY THIS COMPANY ONLY AND IS NOT TO BE SUBMITTED TO OUTSIDE PARTIES FOR EXAMINATION WITHOUT OUR CONSENT.