

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
C	11/22/2004	CHANGED TO BOLTED INSERTS.	ZS	RJH	HM

PT# 123401-4C
 SAE 4 HOUSING MOUNT
 (12) 27/64 HOLES EQUALLY SPACED ON 15.00" B.C.
 7.087" PUMP PILOT SAE "SPECIAL" PUMP MOUNT.
 (2) 5/8-11 TAPPED HOLES EQUALLY
 SPACED ON 9.842" B.C. FOR PUMP MOUNT.

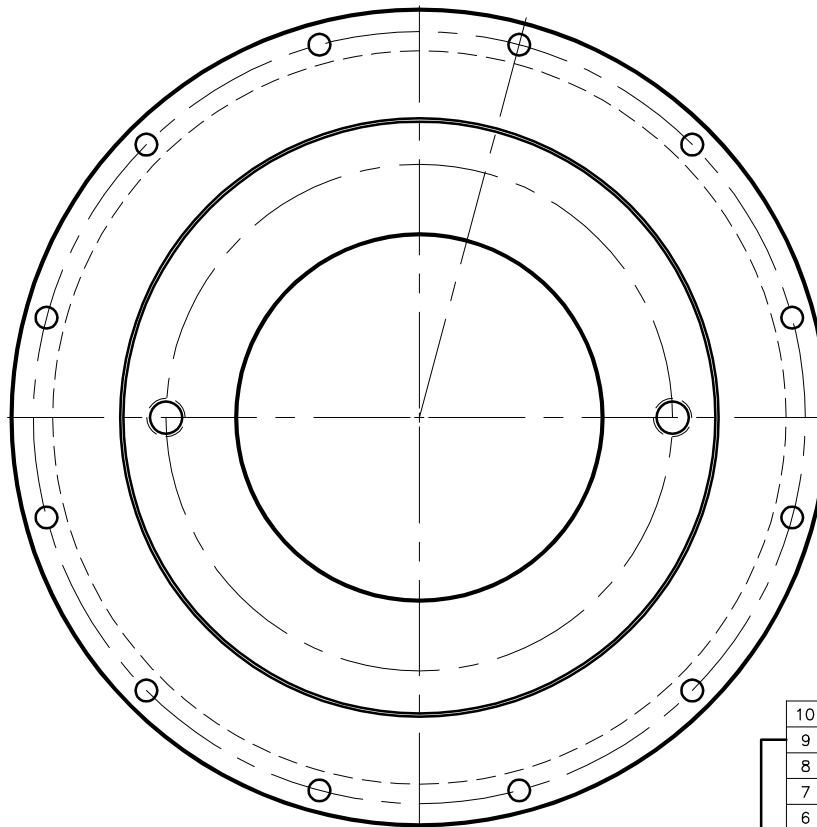
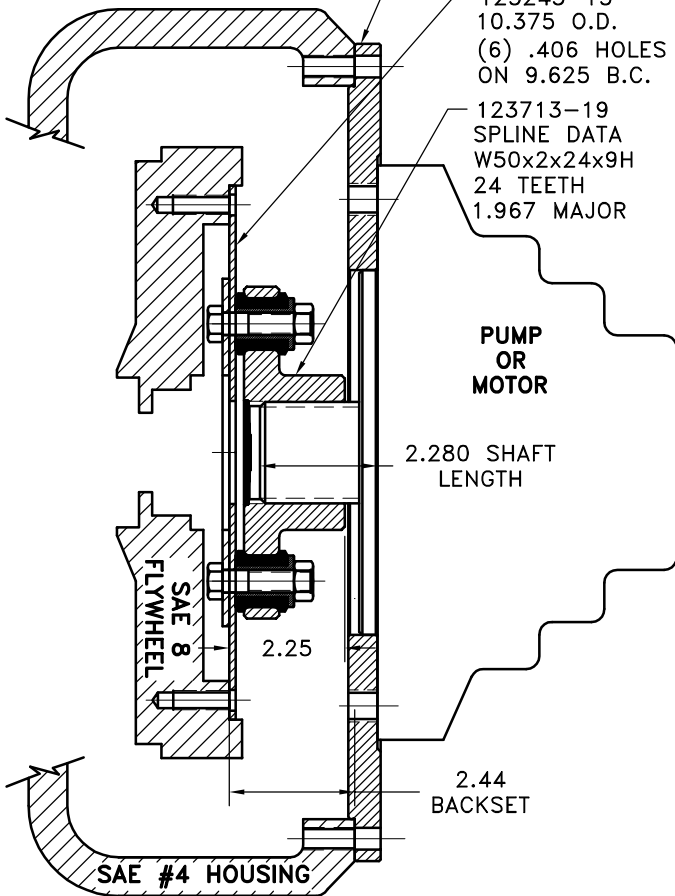
123243-13
 10.375 O.D.
 (6) .406 HOLES
 ON 9.625 B.C.

123713-19
 SPLINE DATA
 W50x2x24x9H
 24 TEETH
 1.967 MAJOR

PUMP
 OR
 MOTOR

2.280 SHAFT
 LENGTH

2.44
 BACKSET



UP TO 150 HP

10	123401-4C	PUMP MOUNT PLATE [4]	1
9	801912	GREASE	1
8	HP-2000-S-62	HUBBARD PLUG	1
7	N250	7/16-20 NUT	8
6	HX230	7/16-20 1 3/4" HHB	8
5	123000-00	STEEL BUSHING	8
4	H62500	NEOPRENE INSERT	8
3	123713-19	COUP HUB [W50x2x30x24x9H\5.000]	1
2	124657-02	BACKING PLATE	1
1	123243-13	FLYWHEEL PLATE [8\5.00]	1

COUPLING ASS'Y #123755

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED MAXIMUM ANGLE $\pm 1/2^\circ$ FRACTION $\pm 1/32$ DECIMAL .00 $\pm$.01 .000 $\pm$.005 .0000 $\pm$.0005		HAYES MANUFACTURING INC. ® TITLE FLYWHEEL COUPLING ASSY WITH PUMP MOUNT PLATE MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY SIETING CHECKED BY RJH	DATE 02-02-93 SCALE	DRAWING NO. 123998 SHEET OF REV.	

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