

CUSTOMER DRAWING

REVISIONS					
ZONE	REV.	DESCRIPTION	DATE	APR 1	APR 2
3-B2, 4-B2	H	UPDATED TO PILOTED BUSHINGS; RELEASED IN SW	8/7/2023	ZS	

PUMP DRIVE SPECS	
FLYWHEEL	SAE 10
HOUSING	SAE 4
PUMP FLANGE	SAE C 4-BOLT
PUMP SHAFT	13T 8/16 "D-E"
HP RATING (@1800 RPM)	120


PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
HAYES MANUFACTURING. ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
HAYES MANUFACTURING IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/32$
ANGULAR: MACH $\pm 1/2^\circ$
TWO DECIMAL $\pm .01$
THREE DECIMAL $\pm .005$
FOUR DECIMAL $\pm .0005$

SYMBOLS
FLATNESS
ROUNDNESS
PARALLELISM
DIA. DIAMETER
R" RADIUS
CONCENTRICITY
TRUE POSITION
PERPENDICULARITY
CIRCULAR RUN OUT
TOTAL RUN OUT
COUNTERBORE
COUNTERSINK
HOLE DEPTH
SYMMETRIC

CLASS	SAE 10	
DESCRIPTION	10,4,13T8/16,C4,120	
MAKE	WEIGHT	HEAT TREAT
X	38.4 LB	
BUY	VOLUME	FINISH

	NAME	DATE
DRAWN	MM	4/4/2023
PCM APPR.		
ENG APPR.	ZS	8/11/2023
SHIP. APPR.		
QA APPR.		
MATERIAL		

	
TITLE: PUMP DRIVE KIT	
DWG. NO. 124020	REV H
DO NOT SCALE	SHEET 1 OF 4