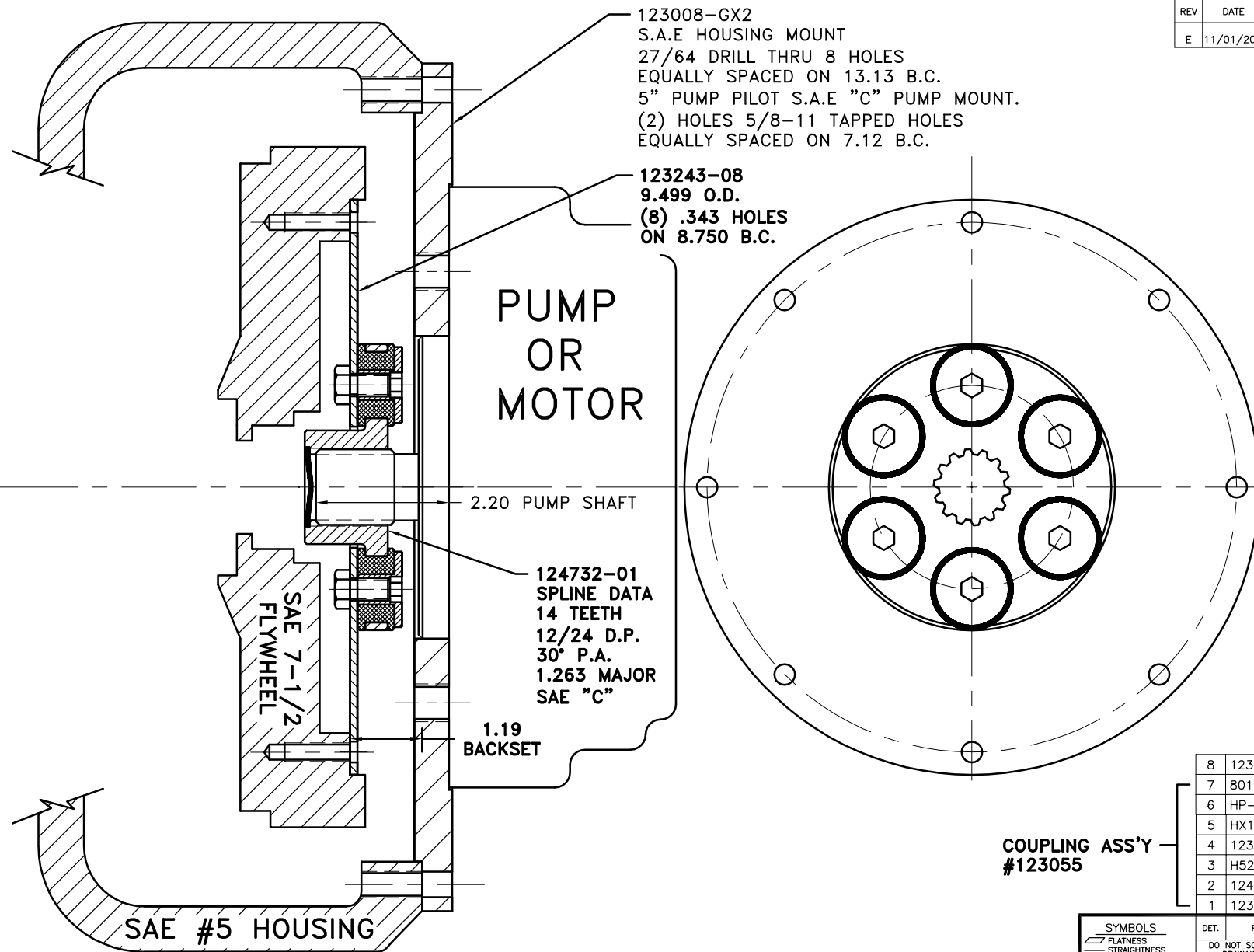


| REV | DATE       | CHANGE DESCRIPTION | MOD.BY  | CK1 | CK2 |
|-----|------------|--------------------|---------|-----|-----|
| E   | 11/01/2000 | CHANGED GQ4 TO GX4 | HAVEMAN |     |     |



COUPLING #123055 - 4.86 LBS  
 ASS'Y #124039 - 26.86 LBS  
 INERTIA - .08797 IN-LB-SEC 2  
 TORSIONAL WINDUP - 142 FT.LBS. 2° WINDUP

COUPLING ASS'Y  
 #123055

UP TO 60 HP

|   |              |                  |   |
|---|--------------|------------------|---|
| 8 | 123008-GX2   | PUMP MOUNT PLATE | 1 |
| 7 | 801912       | GREASE           | 1 |
| 6 | HP-1312-S-62 | HUBBARD PLUG     | 1 |
| 5 | HX100        | 5/16-24x5/8 HHB  | 6 |
| 4 | 123729-01    | THREADED BUSHING | 6 |
| 3 | H52500       | NEOPRENE INSERT  | 6 |
| 2 | 124732-01    | COUPLING HUB     | 1 |
| 1 | 123243-08    | FLYWHEEL PLATE   | 1 |

| SYMBOLS                                                                                                                                                                           | DET.                                                                                                                                                                       | PART NUMBER              | DESCRIPTION                                                                                              | QTY. |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------|----------------------------------------------------------------------------------------------------------|------|
| FLATNESS<br>STRAIGHTNESS<br>ANGULARITY<br>SQUARENESS<br>PARALLELISM<br>CONCENTRICITY<br>TRUE POSITION<br>ROUNDNESS<br>CIRCULAR RUN OUT<br>TOTAL RUN OUT<br>CYLINDRICITY<br>FINISH | DO NOT SCALE<br>DRAWING<br>TOLERANCES UNLESS<br>OTHERWISE SPECIFIED<br>12/32 MAXIMUM<br>ANGLE ±1/2°<br>FRACTION ±1/32<br>DECIMAL<br>.00 ±.01<br>.000 ±.005<br>.0000 ±.0005 |                          | <b>HAYES</b><br>MANUFACTURING INC. ®<br>TITLE<br>FLYWHEEL COUPLING ASS'Y W/ PUMP MOUNT PLATE<br>MATERIAL |      |
| - UNLESS OTHERWISE SPECIFIED -<br>REMOVE FIRST THREAD<br>ON ALL TAPPED HOLES<br>BREAK ALL SHARP CORNERS .010 TO .020<br>STAMP OR MARK DRAWING NO.                                 | DRAWN BY<br>HAVEMAN<br>CHECKED BY<br>RJH                                                                                                                                   | DATE<br>5-20-93<br>SCALE | DRAWING NO.<br>124039<br>SHEET OF REV.                                                                   |      |

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