

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
G	06/10/2004	CHANGED TO BOLTED ASS'Y	ZS	RJH	HM

PT# 123008-EX4
S.A.E. HOUSING MOUNT 27/64 DRILL THRU
12 HOLES EQUALLY SPACED ON 15.00 B.C.
5" PUMP PILOT S.A.E. "C" PUMP MOUNT.
(4) 1/2-13 TAPPED HOLES EQUALLY
SPACED ON 6.375 B.C.

124243-83
9.499 O.D.
(8) .343 HOLES
ON 8.750 B.C.

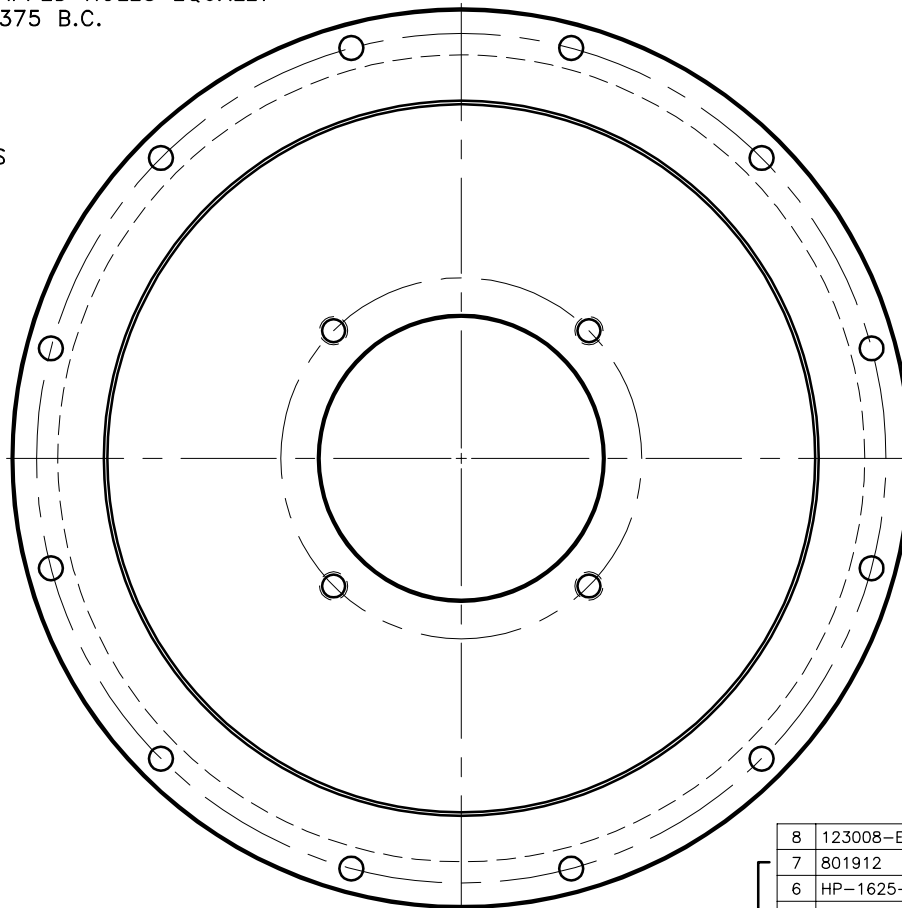
PUMP
OR
MOTOR
2.22
PUMP SHAFT

124240-05
SPLINE DATA
21 TEETH
16/32 D.P.
30° P.A.
1.375 MAJOR

1.01
1.19
BACKSET

SAE #4 HOUSING

SAE 7-1/2
FLYWHEEL



COUPLING ASS'Y
#124526

UP TO 110 HP

8	123008-EX4	PUMP MOUNT PLATE	1
7	801912	GREASE	1
6	HP-1625-S-62	HUBBARD PLUG	1
5	HX100	5/16-24 x 5/8" HHB	8
4	123729-01	THREADED BUSHING	8
3	H52500	NEOPRENE INSERT	8
2	124240-05	COUPLING HUB	1
1	124243-83	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 1/32" MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	HAYES MANUFACTURING INC. ®	TITLE FLYWHEEL COUPLING ASS'Y WITH PUMP MOUNT PLATE MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY HAVEMAN	DATE 9-20-93	DRAWING NO. 124086	SHEET OF REV.

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