

123008-DX4
S.A.E. HOUSING MOUNT 27/64 DIA DRILL THRU
12 HOLES EQUALLY SPACED ON 16.88 B.C.
5" PUMP PILOT S.A.E. "C" PUMP MOUNT
(4) 1/2-13 TAPPED HOLES EQUALLY SPACED
ON 6.38 B.C.

123243-31
13.874 O.D.
(8) .406 HOLES
ON 13.125 B.C.

PUMP
OR
MOTOR

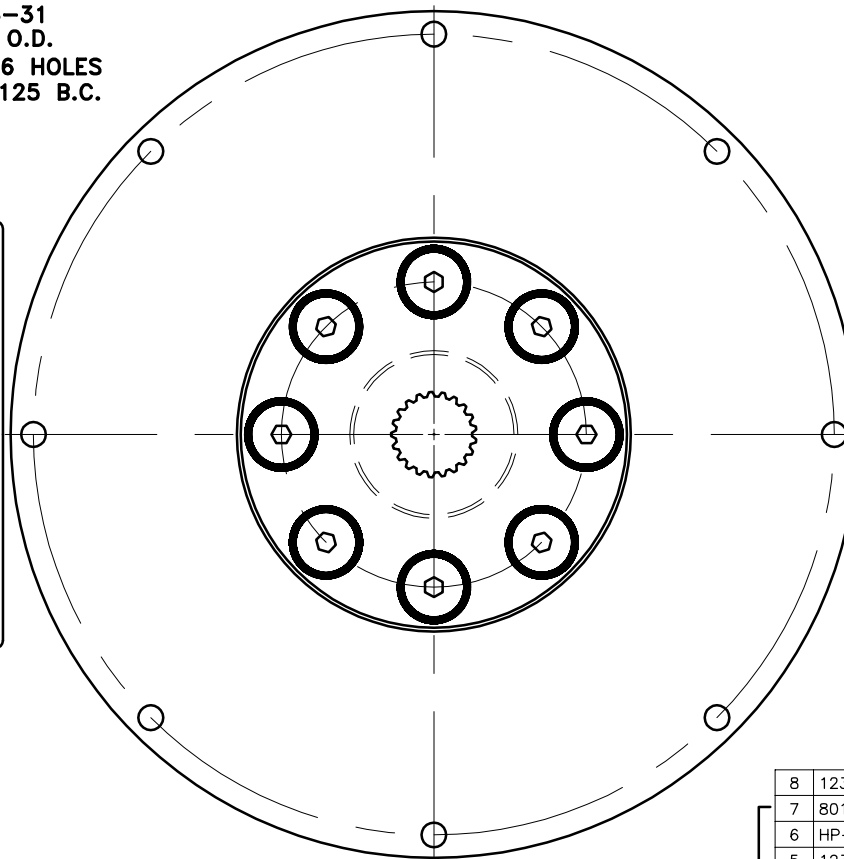
2.220 PUMP SHAFT

124317-04
SPLINE DATA
21 TEETH
16/32 D.P.
30° P.A.
1.375 MAJOR

SAE #11-1/2
FLYWHEEL

1.56
BACKSET

SAE #3 HOUSING



COUPLING ASS'Y
#123774

UP TO 150 HP

8	123008-DX4	PUMP MOUNT PLATE	1
7	801912	GREASE	1
6	HP-1625-S-62	HUBBARD PLUG	1
5	123727	THREADED BUSHING	8
4	HX200	7/16-20x1 HHB	8
3	H62500	NEOPRENE INSERT	8
2	124317-04	COUPLING HUB	1
1	123243-31	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM PERPENDICULARITY CONCENTRICITY TRUE POSITION CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING		HAYES TM MANUFACTURING INC. TITLE FLYWHEEL COUPLING ASS'Y WITH PUMP MOUNT PLATE MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	TOLERANCES UNLESS OTHERWISE SPECIFIED ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005			
	DRAWN BY	DATE	DRAWING NO.	
	LANNEN	10-11-93	124096	
	CHECKED BY	SCALE	SHEET OF REV.	

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