

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
B	02/07/2006	ADDED BACKING PLATE 124961-02	ZS	RJH	HM

P/N 123008-BS4  
 SAE HOUSING MOUNT 27/64 DIA THRU  
 12 HOLES EQUALLY SPACED ON 18.375 B.C.  
 6.000 PUMP PILOT SAE "D" PUMP MOUNT.  
 (4) 3/4-10 TAPPED HOLES EQUALLY  
 SPACED ON 9.000 B.C.

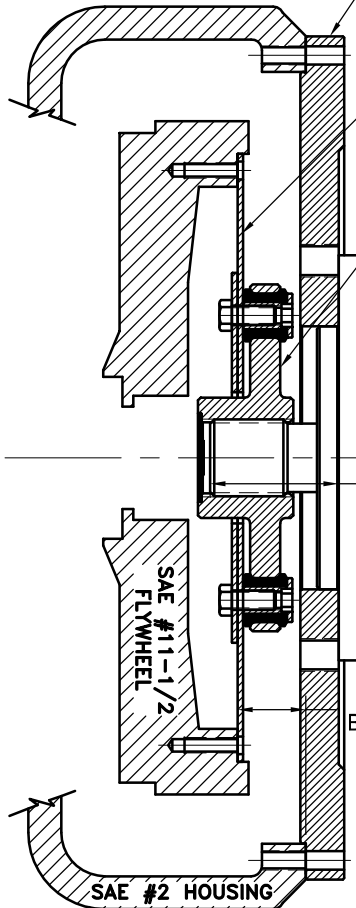
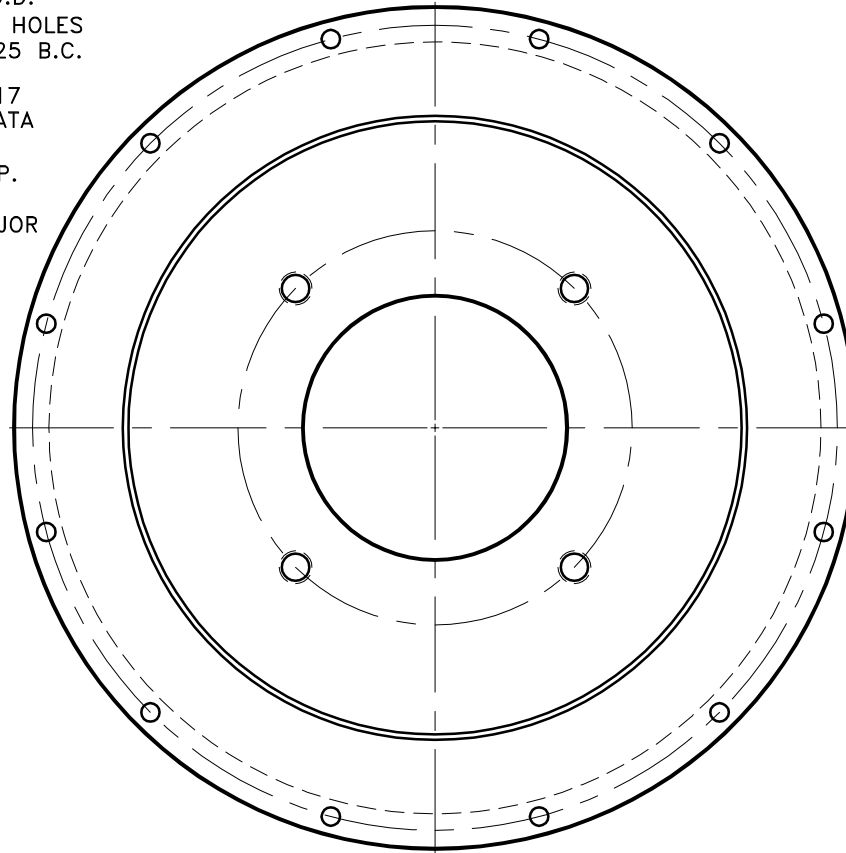
123243-49  
 13.874 O.D.  
 (8) .406 HOLES  
 ON 13.125 B.C.

123196-17  
 SPLINE DATA  
 27 TEETH  
 16/32 D.P.  
 30° P.A.  
 1.775 MAJOR

PUMP  
 OR  
 MOTOR

2.935 SHAFT  
 LENGTH

1.56  
 BACKSET



UP TO 350 HP

COUPLING ASS'Y #124181

9	132008-BS4	PUMP MOUNT PLATE [2\D4BOLT]	1
8	801912	GREASE	1
7	HP-2000-S-62	GREASE	1
6	HX200	7/16-20 x 1" HHB	12
5	123727	THREADED BUSHING	12
4	H62500	NEOPRENE INSERT	12
3	123196-17	COUP HUB [27T16/32\6.500]	1
2	124961-02	BACKING PLATE	1
1	123243-49	FLYWHEEL PLATE [11.5\6.500]	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
▭ FLATNESS — STRAIGHTNESS ∠ ANGULARITY ⊥ SQUARENESS ∥ PARALLELISM ⊕ CONCENTRICITY ⊙ TRUE POSITION ○ ROUNDNESS ⊖ CIRCULAR RUN OUT ⊖ TOTAL RUN OUT ⊖ CYLINDRICITY ✓ FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125/ MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005			
			TITLE FLYWHEEL COUPLING ASSY WITH PUMP MOUNT PLATE MATERIAL	
			DRAWN BY SIETING CHECKED BY RJH	DATE 04-27-94 SCALE
			DRAWING NO. 124179 SHEET OF REV.	

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