

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A1	05/08/2006	ADDED ATTN BOX.	ZS		

P/N 123008-BS4
SAE HOUSING MOUNT 27/64 DIA THRU
12 HOLES EQUALLY SPACED ON 18.375 B.C.
6.000 PUMP PILOT SAE "D" PUMP MOUNT.
(4) 3/4-10 TAPPED HOLES EQUALLY
SPACED ON 9.000 B.C.

123243-49
13.874 O.D.
(8) .406 HOLES
ON 13.125 B.C.

PUMP
OR
MOTOR

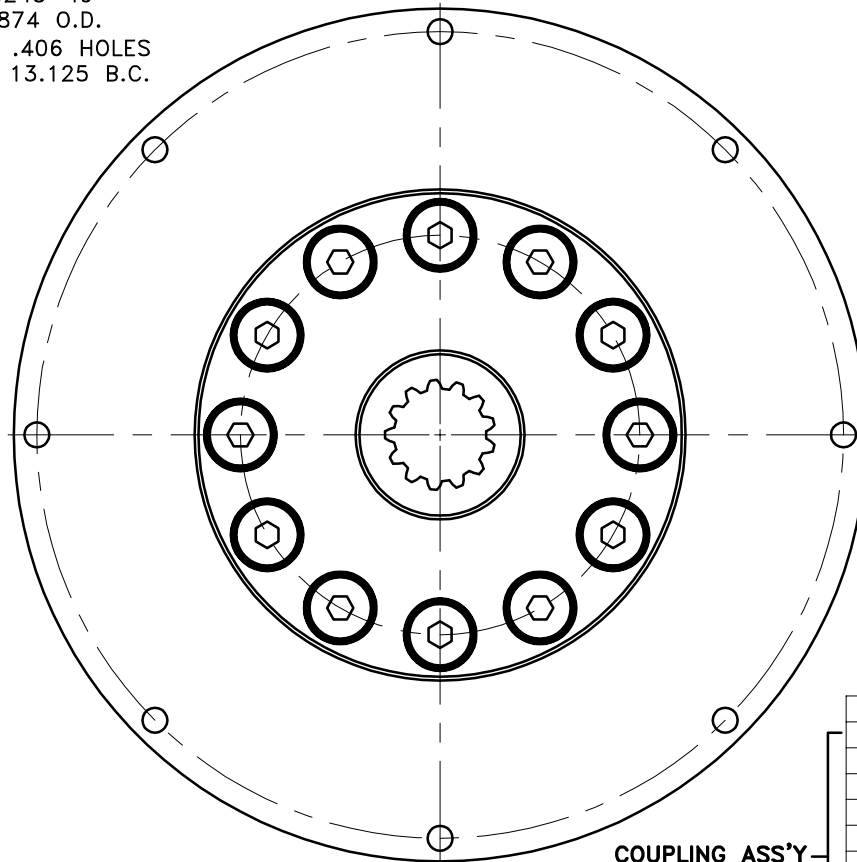
2.93 SHAFT
LENGTH

123196-06
SPLINE DATA
13 TEETH
8/16 D.P.
30° P.A.
1.795 MAJOR
SAE D,E

1.56
BACKSET

SAE #11-1/2
FLYWHEEL

SAE #2 HOUSING



COUPLING ASS'Y
#123764

UP TO 350 HP

9	123008-BS4	PUMP MOUNT PLATE	1
8	801912	GREASE	1
7	HP-2000-S-62	HUBBARD PLUG	1
6	HX200	7/16-20x1 H.H.B.	12
5	123727	THREADED BUSHING	12
4	H62500	NEOPRENE INSERT	12
3	123196-06	COUPLING HUB	1
2	124961-02	BACKING PLATE	1
1	123243-49	FLYWHEEL PLATE	1

DET.	PART NUMBER	DESCRIPTION	QTY.
9	123008-BS4	PUMP MOUNT PLATE	1
8	801912	GREASE	1
7	HP-2000-S-62	HUBBARD PLUG	1
6	HX200	7/16-20x1 H.H.B.	12
5	123727	THREADED BUSHING	12
4	H62500	NEOPRENE INSERT	12
3	123196-06	COUPLING HUB	1
2	124961-02	BACKING PLATE	1
1	123243-49	FLYWHEEL PLATE	1

SYMBOLS
FLATNESS
STRAIGHTNESS
ANGULARITY
SQUARENESS
PARALLELISM
CONCENTRICITY
TRUE POSITION
ROUNDNESS
CIRCULAR RUN OUT
TOTAL RUN OUT
CYLINDRICITY
FINISH

DO NOT SCALE DRAWING
TOLERANCES UNLESS OTHERWISE SPECIFIED
125/ MAXIMUM
ANGLE ±1/2°
FRACTION ±1/32
DECIMAL
.00 ±.01
.000 ±.005
.0000 ±.0005

HAYES MANUFACTURING INC. ®
TITLE FLYWHEEL COUPLING ASS'Y
MATERIAL

UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY HAYEMAN	DATE 5-3-94	DRAWING NO. 124182
CHECKED BY	SCALE	SHEET	OF REV.

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