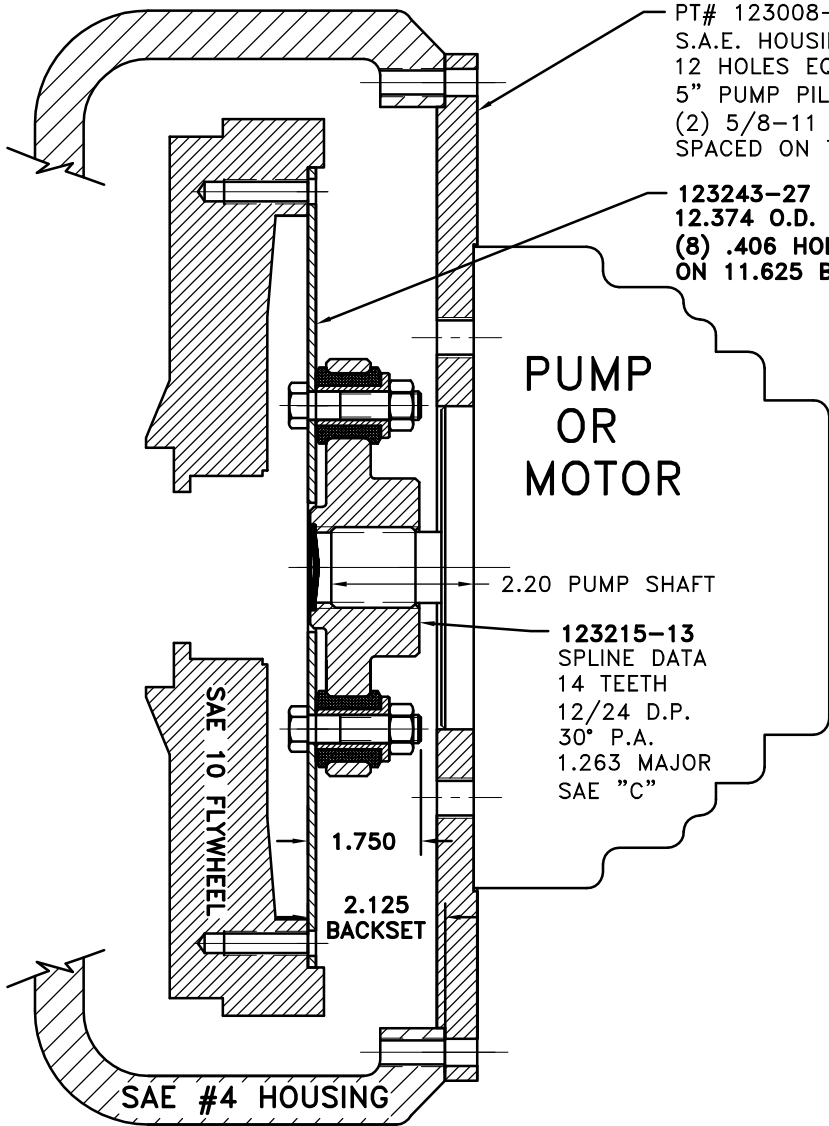


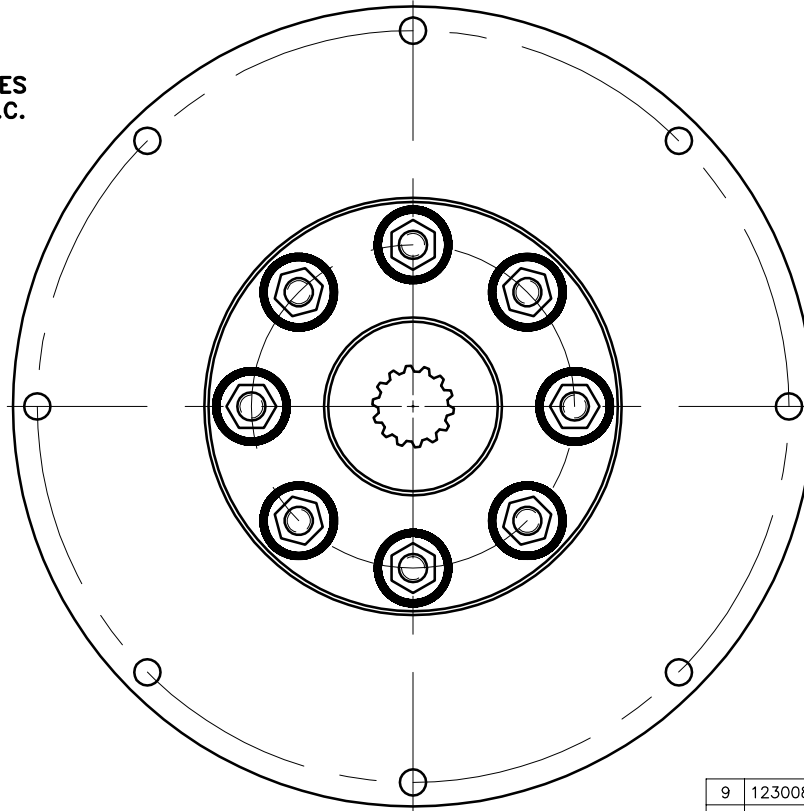


PT# 123008-EX2
 S.A.E. HOUSING MOUNT 27/64 DRILL THRU
 12 HOLES EQUALLY SPACED ON 15.00 B.C.
 5" PUMP PILOT S.A.E. "C" PUMP MOUNT.
 (2) 5/8-11 TAPPED HOLES EQUALLY
 SPACED ON 7.125 B.C.

123243-27
 12.374 O.D.
 (8) .406 HOLES
 ON 11.625 B.C.

PUMP
 OR
 MOTOR

123215-13
 SPLINE DATA
 14 TEETH
 12/24 D.P.
 30° P.A.
 1.263 MAJOR
 SAE "C"



COUPLING ASS'Y
 #123065

REV. NO.	SYM.	DATE	CHANGE DESCRIPTION	DWN.
	A	6/96	CHANGED HUB TO 123215-13	RH
	B	12/97	CHANGED .3906 TO .406	RH
000036	C	1/99	CHANGED SAE DESCRIPTION	RH
000138	D	11/00	CHANGED 123008-EQ2 TO EX2	RH

UP TO 150 HP

9	123008-EX2	PUMP MOUNT PLATE	1
8	801912	GREASE	1
7	HP-1312-S-62	HUBBARD PLUG	1
6	N250	7/16-20 NUT	8
5	HX230	7/16-20x1-3/4 HHB	8
4	123000-00	STEEL BUSHING	8
3	H62500	NEOPRENE INSERT	8
2	123215-13	COUPLING HUB	1
1	123243-27	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	HAYES TM MANUFACTURING INC. TITLE FLYWHEEL COUPLING ASS'Y WITH PUMP MOUNT PLATE MATERIAL		
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY HAVEMAN CHECKED BY SCALE	DATE 8-8-95	DRAWING NO. 124356 SHEET OF REV.

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