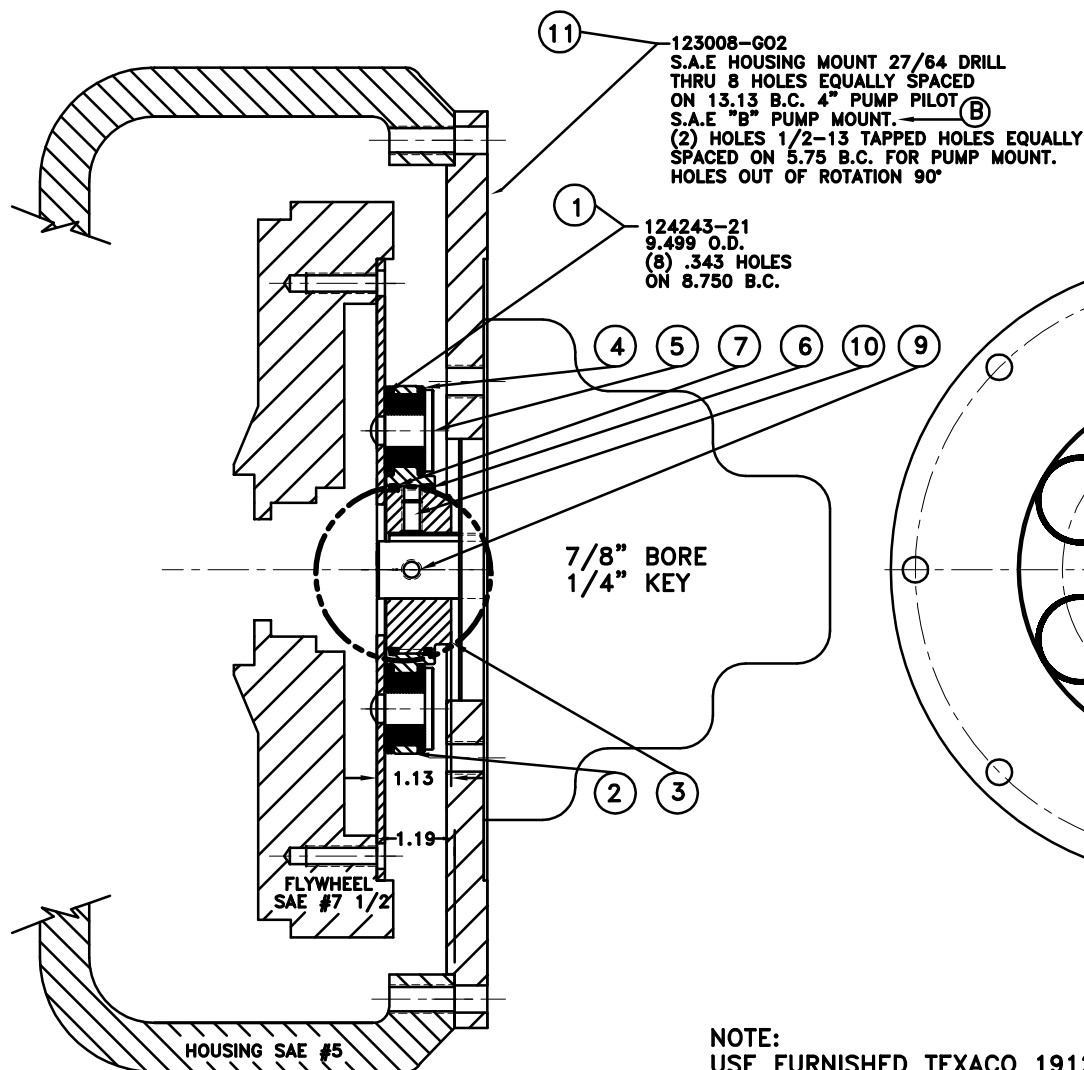
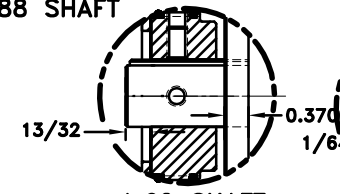


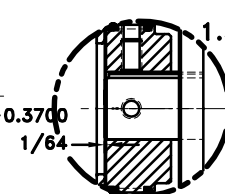
REV. NO.	SYS.	DATE	CHANGE DESCRIPTION	DRW.
	A	7/98	CHANGED 124284-10 TO 124838-10	RH
000001	B	1/98	CHANGED PUMP MT DESC	RH
000101	C	4/98	CHANGED 8 TO 6 INSERTS	RH



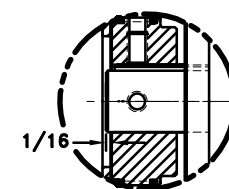
1.88 SHAFT



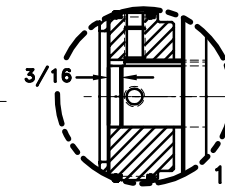
1.56 SHAFT



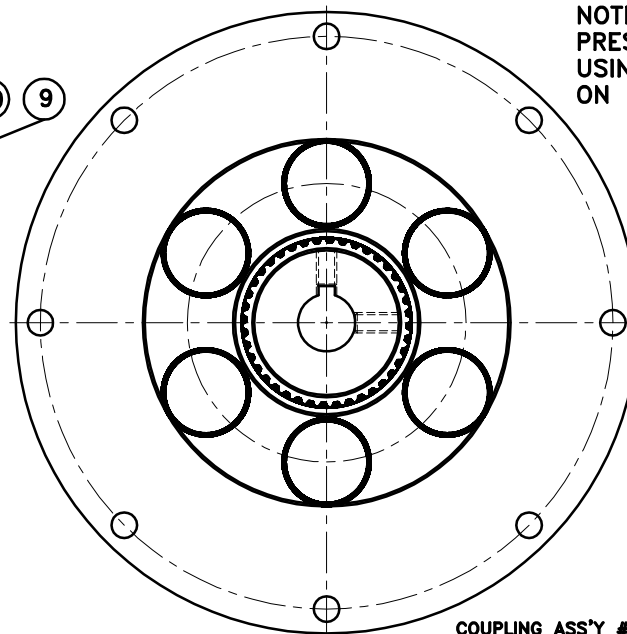
1.62 SHAFT



1.312 SHAFT



NOTE: REMOVE HUB FROM ASS'Y,
PRESET HUB ON SHAFT & REASSEMBLE
USING NUT & BOLT GRADE LOC-TITE
ON SET SCREWS.



11	123008-G02	PUMP MT. PLATE	1
10	PURCHASE	5/16-18 x 5/8 SHSS	1
9	PURCHASE	5/16-18 x 1/2 SHSS	1
8	801912	GREASE	1
7	568-143	O-RING (124282-02)	1
6	568-142	O-RING (124838-41)	1
5	123206-01	STEEL RIVET	6
4	H52500	NEOPRENE INSERT	6
3	124838-41	ADAPTER HUB	1
2	124282-02	ADAPTER PLATE	1
1	124243-21	FLYWHEEL PLATE	1

DET.	PART NUMBER	DESCRIPTION	QTY.
11	123008-G02	PUMP MT. PLATE	1
10	PURCHASE	5/16-18 x 5/8 SHSS	1
9	PURCHASE	5/16-18 x 1/2 SHSS	1
8	801912	GREASE	1
7	568-143	O-RING (124282-02)	1
6	568-142	O-RING (124838-41)	1
5	123206-01	STEEL RIVET	6
4	H52500	NEOPRENE INSERT	6
3	124838-41	ADAPTER HUB	1
2	124282-02	ADAPTER PLATE	1
1	124243-21	FLYWHEEL PLATE	1

NOTE:
USE FURNISHED TEXACO 1912
COUPLING GREASE ON BOTH MALE AND
FEMALE SPLINES.

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