

PT# 123008-BX4  
SAE HOUSING MOUNT  
27/64 DRILL THRU 12 HOLES  
EQUALLY SPACED ON 18.38 B.C.  
5" PUMP MOUNT. (4) 1/2-13  
TAPPED HOLES EQUALLY SPACED  
ON 6.38 B.C. FOR PUMP MOUNT.

123243-22  
12.374 O.D.  
(8) .406 HOLES  
ON 11.625 B.C.

PUMP  
OR  
MOTOR

2.93 SHAFT LENGTH

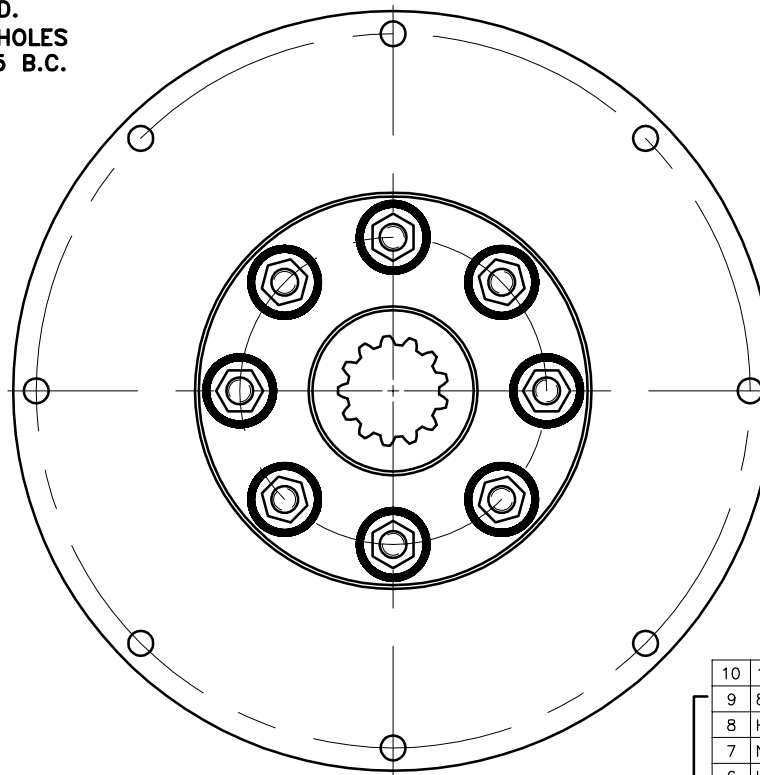
123215-21  
SPLINE DATA  
13 TEETH  
8/16 D.P.  
30° P.A.  
1.750 MAJOR  
SAE "D"

2.097

2.125  
BACKSET

SAE 10 FLYWHEEL

SAE #2 HOUSING



COUPLING ASS'Y  
#124388

REV. NO.	SYM.	DATE	CHANGE DESCRIPTION	DWN.
	A	12/97	CHANGED .3906 TO .406	RH
000138	B	11/00	CHANGED PUMP MOUNT PLATE WAS BQ4	RH

UP TO 150 HP

10	123008-BX4	PUMP MOUNT PLATE	1
9	801912	GREASE	1
8	HP-1312-S-62	HUBBARD PLUG	1
7	N250	7/16-20 NUT	8
6	HX230	7/16-20x1-3/4 HHB	8
5	123000-00	STEEL BUSHING	8
4	H62500	NEOPRENE INSERT	8
3	123215-21	COUPLING HUB	1
2	124657-02	BACKING PLATE	1
1	123243-22	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	HAYES TM MANUFACTURING INC.	TITLE FLYWHEEL COUPLING ASS'Y MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY HAVEMAN CHECKED BY SCALE	DATE 9-19-95	DRAWING NO. 124387 SHEET OF REV.	

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