

PT# 123008-BX4
SAE HOUSING MOUNT
27/64 DRILL THRU 12 HOLES
EQUALLY SPACED ON 18.38 B.C.
5" PUMP MOUNT. (4) 1/2-13
TAPPED HOLES EQUALLY SPACED
ON 6.38 B.C. FOR PUMP MOUNT.

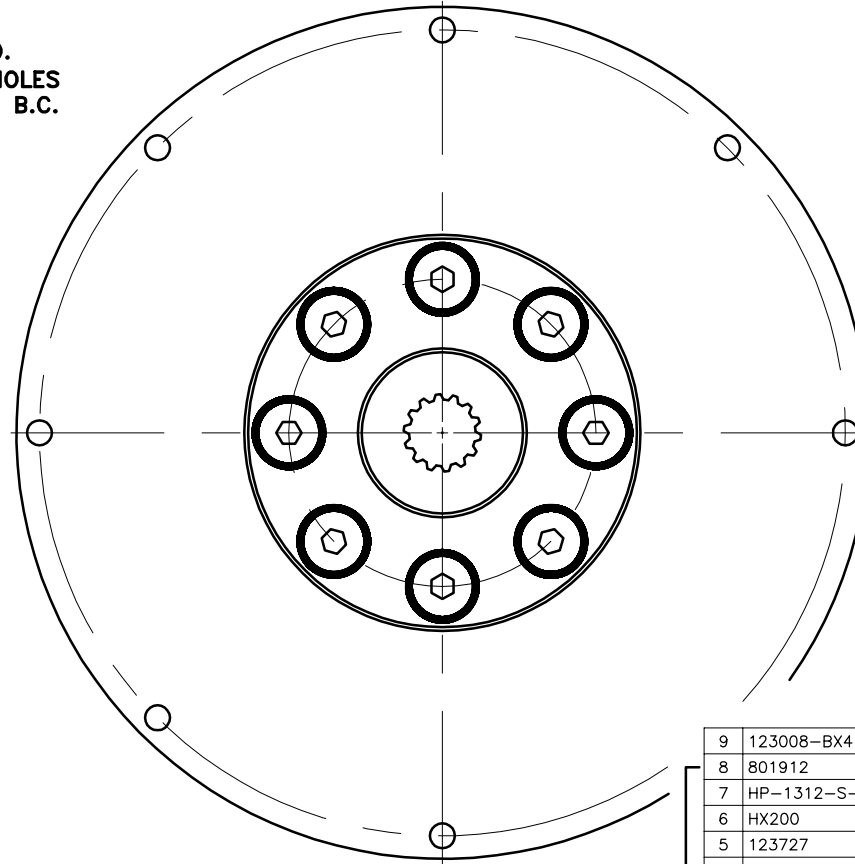
123243-31
13.874 O.D.
(8) .406 HOLES
ON 13.125 B.C.

PUMP
OR
MOTOR

2.20 PUMP SHAFT

123215-25
SPLINE DATA
14 TEETH
12/24 D.P.
30° P.A.
1.263 MAJOR
SAE "C"

1.56
BACKSET



UP TO 150 HP

COUPLING ASS'Y
#123720

REV. NO.	SYM.	DATE	CHANGE DESCRIPTION	DWN.
	A	12/97	CHANGED .3906 TO .406	RH
	B	11/00	CHANGED HUB WAS 123215-13	RH
000138	C	11/00	CHANGED PUMP MOUNT PLATE WAS BQ4	RH

9	123008-BX4	PUMP MOUNT PLATE	1
8	801912	GREASE	1
7	HP-1312-S-62	HUBBARD PLUG	1
6	HX200	7/16-20x1 HHB	8
5	123727	THREADED BUSHING	8
4	H62500	NEOPRENE INSERT	8
3	123215-25	COUPLING HUB	1
2	124657-02	BACKING PLATE	1
1	123243-31	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	HAYES TM MANUFACTURING INC.	TITLE FLYWHEEL COUPLING ASS'Y MATERIAL	DRAWN BY HAVEMAN CHECKED BY SCALE DATE 10-24-95 DRAWING NO. 124401 SHEET OF REV.

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