

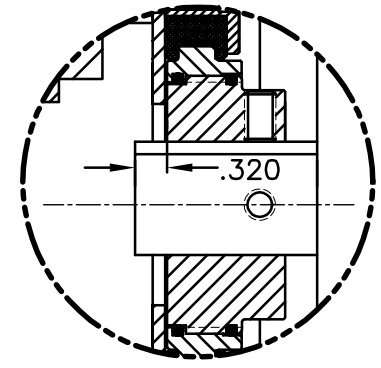
123008-G02  
 S.A.E HOUSING MOUNT 27/64 DRILL  
 THRU 8 HOLES EQUALLY SPACED  
 ON 13.13 B.C. 4" PUMP PILOT  
 S.A.E "B,B-B" PUMP MOUNT.  
 (2) HOLES 1/2-13 TAPPED HOLES EQUALLY  
 SPACED ON 5.75 B.C. FOR PUMP MOUNT.  
 HOLES OUT OF ROTATION 90°

124243-21  
 9.499 O.D.  
 (8) .343 HOLES  
 ON 8.750 B.C.

PUMP OR MOTOR  
 1.81  
 SHAFT LENGTH  
 1.000 DIA SHAFT  
 1/4 KEYWAY

FLYWHEEL  
 SAE #7 1/2

HOUSING SAE #5



PRESET HUB TO  
 THIS LENGTH  
VIEW A

COUPLING ASS'Y #124512

11	123008-G02	PUMP MTG. PLATE	1
11	PURCHASE	5/16-18-5/8 S.S.S.C.P	1
10	PURCHASE	5/16-18-1/2 S.S.S.C.P	1
9	801912	GREASE	1
8	568-143	O-RING (124282-02)	1
7	568-142	O-RING (124284-11)	1
6	HX100	5/16-18-24-5/8 BOLT	6
5	123729-01	THREADED BUSHING	6
4	H52500	NEOPRENE INSERT	6
3	124284-11	EXTERNAL SPLINED ADAPTER	1
2	124282-02	INTERNAL SPLINED HUB	1
1	124243-21	FLYWHEEL PLATE	1

SYMBOLS FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION SYMMETRY LOC. SURFACE ROUNDNESS RUN OUT FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED HOLE ±.002 FRACTION ±1/32 DECIMAL .05 ±.010 .005 ±.005 .0005 ±.0005		
	- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREADS ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY <b>HAVEMAN</b>	DATE <b>7-15-96</b>
	CHECKED BY	SCALE	SHEET OF REV.

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