



NOTE: REMOVE HUB FROM
ASS'Y, PRESET HUB ON
SHAFT & RE- ASSEMBLE
USING NUT & BOLT
GRADE LOC-TITE ON SET
SCREWS

REV. NO.	SYM.	DATE	CHANGE DESCRIPTION	DWN.
	A	11/97	ADDED 568-143 O-RING	RH
000003	B	11/98	CHANGED 124284-07 TO 124838-07	RH
000101	C	4/99	CHANGED 124838 LENGTH	RH

11	123008-GN2	PUMP MTG. PLATE	1
10	801912	GREASE	1
9	PURCHASE	5/16-18x3/4 SSSCP	1
8	PURCHASE	5/16-18x5/8 SSSCP	1
7	568-143	O-RING (124282-02)	1
6	568-142	O-RING (124838-07)	1
5	123206-01	STEEL RIVET	6
4	H52500	NEOPRENE INSERT	6
3	124838-07	EXTERNAL SPLINED ADAPTER	1
2	124282-02	INTERNAL SPLINED HUB	1
1	124243-01	FLYWHEEL PLATE	1

COUPLING ASS'Y
#124520

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED ANGLE $\pm 1/2^\circ$ FRACTION $\pm 1/32$ DECIMAL .00 \pm .01 .000 \pm .005 .0000 \pm .0005	TITLE FLYWHEEL COUPLING ASS'Y W/ PUMP MOUNT PLATE MATERIAL	DRAWN BY HAVEMAN CHECKED BY SCALE	DATE 10-18-99 SHEET 124519 OF REV.

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