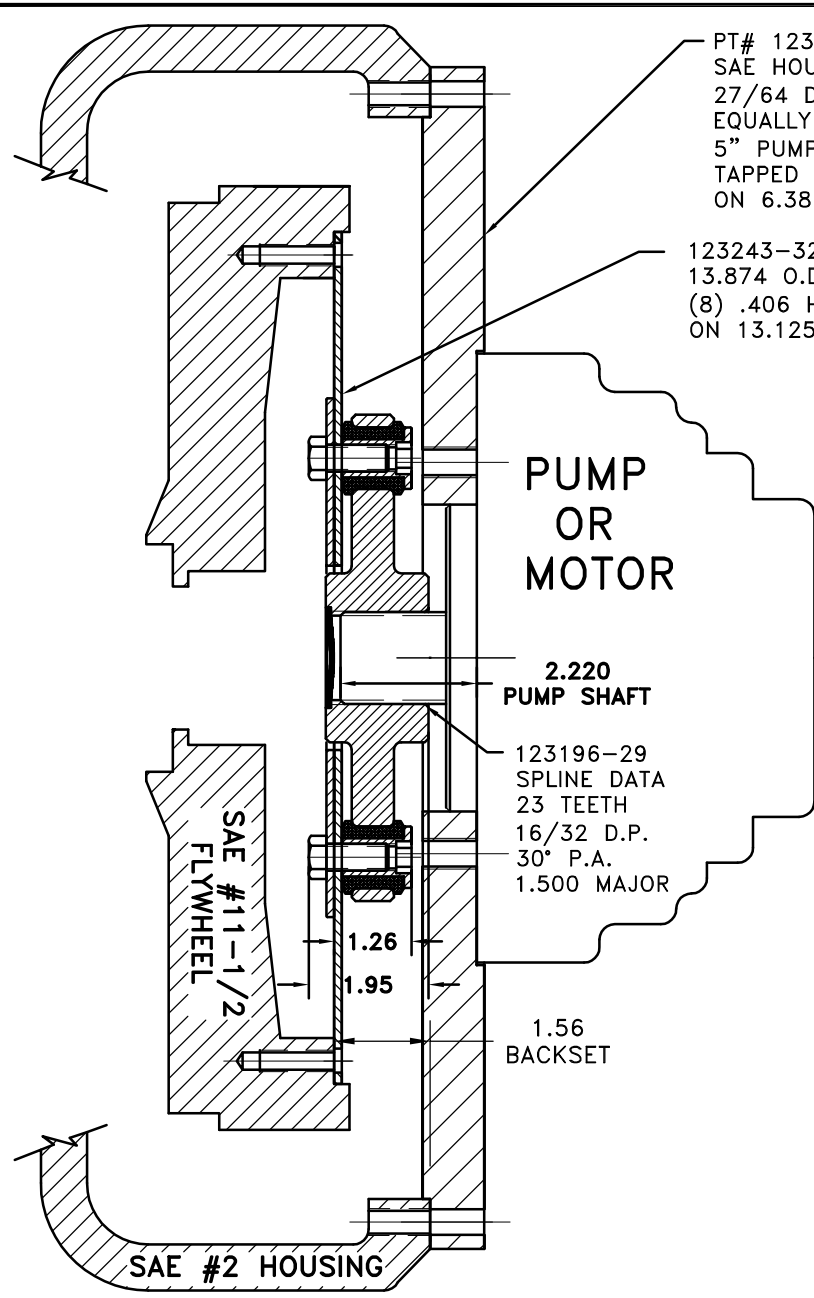
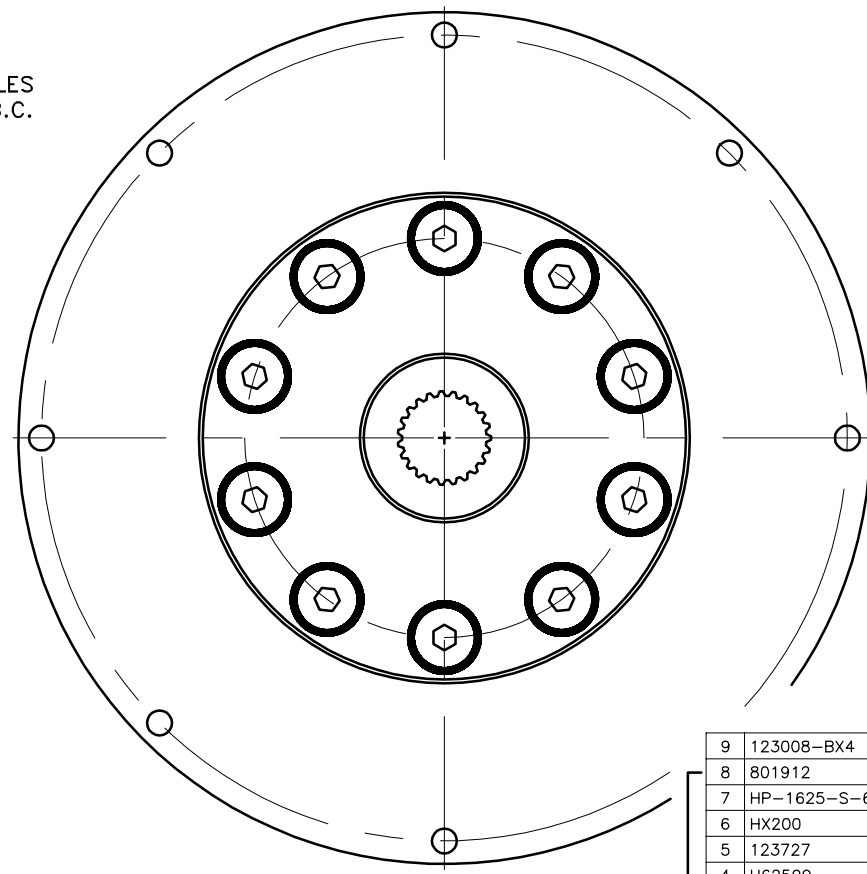


REV. NO.	SYM.	DATE	CHANGE DESCRIPTION	DWN.
	A	12/97	CHANGED .3906 TO .406	RH
000138	B	11/00	CHANGED PUMP MOUNT PLATE WAS BQ4	RH



PT# 123008-BX4
SAE HOUSING MOUNT
27/64 DRILL THRU 12 HOLES
EQUALLY SPACED ON 18.38 B.C.
5" PUMP MOUNT. (4) 1/2-13
TAPPED HOLES EQUALLY SPACED
ON 6.38 B.C. FOR PUMP MOUNT.



UP TO 250 HP

**COUPLING ASS'Y
#124523**

QTY.	PART NUMBER	DESCRIPTION
1	123008-BX4	PUMP MOUNT PLATE
1	801912	GREASE
1	HP-1625-S-62	HUBBARD PLUG
10	HX200	7/16-20x1 HHB
10	123727	THREADED BUSHING
10	H62500	NEOPRENE INSERT
1	123196-29	COUPLING HUB
1	124961-01	BACKING PLATE
1	123243-32	FLYWHEEL PLATE

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
▭ FLATNESS — STRAIGHTNESS ∠ ANGULARITY ⊥ SQUARENESS ∥ PARALLELISM ⊙ CONCENTRICITY ⊕ TRUE POSITION ○ ROUNDNESS ⊘ CIRCULAR RUN OUT ⊘ TOTAL RUN OUT ⊘ CYLINDRICITY √ FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		 HAYES MANUFACTURING INC.	
			TITLE FLYWHEEL COUPLING ASS'Y	
			DRAWN BY HAVEMAN	DATE 9-12-96
			CHECKED BY SCALE	DRAWING NO. 124522 SHEET OF REV.
			- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	

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