

REV. NO.	SYN.	DATE	CHANGE DESCRIPTION	DWN.
	A	12/7/97	CHANGED .3906 TO .406	RH
000032	B	12/98	CHANGED SAE DESC	RH

PT# 123008-E02
S.A.E. HOUSING MOUNT 27/64 DRILL
THRU 12 HOLES EQUALLY SPACED
ON 15.00 B.C. 4" PUMP PILOT
S.A.E. "B" PUMP MOUNT. (B)
(2) 1/2-13 TAPPED HOLES EQUALLY
SPACED ON 5.75 B.C.

123243-22
12.374 O.D
(8) .406 HOLES
ON 11.625

123713-27
SPLINE DATA
19 TEETH
16/32 D.P.
30° P.A.
1.276 MAJOR

PUMP
OR
MOTOR

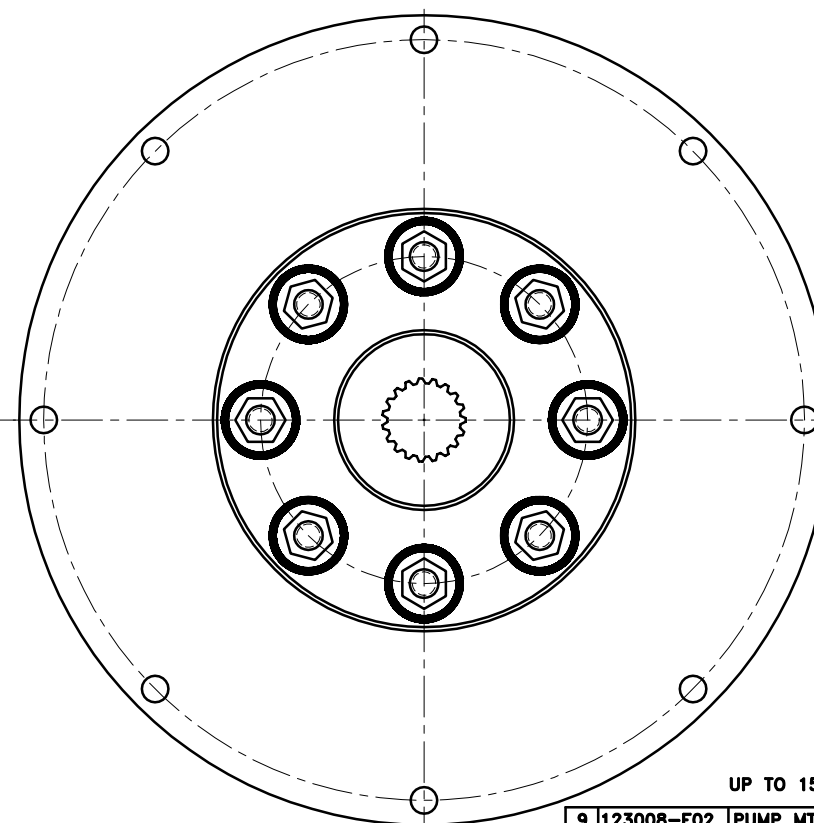
1.78 PUMP SHAFT

1.781

BACKSET
2.1250

FLYWHEEL
SAE #10

HOUSING SAE #4



UP TO 150 H.P.

COUPLING ASS'Y #124547

9	123008-E02	PUMP MT. PLATE	1
8	801912	GREASE	1
7	HP-1312-S-62	HUBBARD PLUG	1
6	N250	7/16-20 NUT	8
5	HX230	7/16-20-1-3/4 BOLT	8
4	123000-00	STEEL BUSHINGS	8
3	H62500	NEOPRENE INSERT	8
2	123713-27	COUPLING HUB	1
1	123243-22	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SCREWEDNESS PARALLELISM CONCENTRICITY TRUE POSITION SYMMETRY LOC. SURFACE ROUGHNESS SUR. OUT FIBER	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED	HAYES MANUFACTURING INC.	
			TITLE FLYWHEEL COUPLING ASS'Y	
			MATERIAL	
			DRAWN BY HAYESMAN 9-18-96	DATE 9-18-96
			CHECKED BY	SCALE
			STAMP OR MARK DRAWING NO.	SHEET OF REV.

THIS DRAWING IS THE PROPERTY OF HAYES MFG. INC. AND IS LOANED
SUBJECT TO THE CONDITION THAT IT SHALL NOT BE REPRODUCED,
COPIED, LOANED OR OTHERWISE DISPOSED OF, DIRECTLY OR INDIRECTLY.
IT SHALL BE USED AS A MEANS OF REFERENCE TO WORK FURNISHED BY
THIS COMPANY ONLY AND IS NOT TO BE SUBMITTED TO OUTSIDE PARTIES
FOR EXAMINATION WITHOUT OUR CONSENT.