

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
B1	05/04/2006	ADDED NOTES TO ATTN BOX.	ZS		

PT# 123008-AS4
 S.A.E HOUSING MOUNT
 27/64 DRILL THUR 12 HOLES
 EQUALLY SPACED ON 20.88 B.C.
 6.00" PUMP PILOT. S.A.E "D" PUMP MOUNT.
 (4) 3/4-10 TAPPED HOLE EQUALLY
 SPACED ON 9.00 B.C.

123243-39
 18.375 O.D.
 (8) .531 HOLES
 ON 17.250 B.C.

123196-14
 SPLINE DATA
 13 TEETH
 8/16 D.P.
 30° P.A.
 1.795 MAJOR
 SAE "D-E"

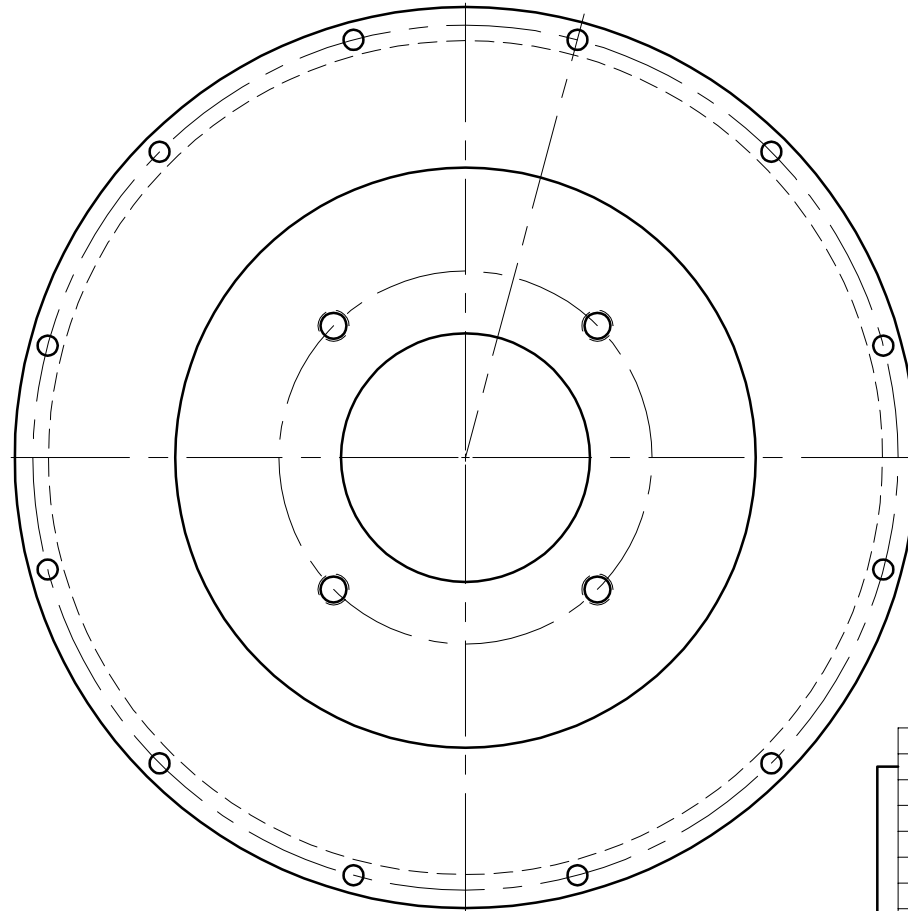
PUMP
 OR
 MOTOR

2.93 SHAFT LENGTH

SAE #14 FLYWHEEL

1.000
 BACKSET

SAE #1 HOUSING



COUPLING ASS'Y #123523

UP TO 350 HP

9	123008-AS4	PUMP MOUNT PLATE	1
8	801912	GREASE	1
7	HP-2000-S-62	HUBBARD PLUG	1
6	HX200	7/16-20 x 1" HHB	12
5	123727	THREADED BUSHING	12
4	H62500	NEOPRENE INSERT	12
3	123196-14	COUPLING HUB	1
2	124961-02	BACKING PLATE	1
1	123243-39	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
▨ FLATNESS — STRAIGHTNESS ∟ ANGULARITY ⊥ SQUARENESS ∥ PARALLELISM ⊕ CONCENTRICITY ⊙ TRUE POSITION ○ ROUNDNESS ⊙ CIRCULAR RUN OUT ⊙ TOTAL RUN OUT ⊙ CYLINDRICITY ✓ FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 12/32 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005			
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.			TITLE FLYWHEEL COUPLING ASS'Y W/ PUMP MOUNT PLATE MATERIAL	DRAWN BY SIETING CHECKED BY RJH
		DATE 12-03-96 SCALE	DRAWING NO. 124605 SHEET OF REV.	

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