

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A1	07/19/2005	UPDATED PRINT	ZS	RJH	HM

PT# 123008-DS4
 S.A.E HOUSING MOUNT 27/64 DRILL THRU
 12 HOLES EQUALLY SPACED ON 16.88 B.C.
 6" PUMP PILOT S.A.E. "D" PUMP MOUNT.
 (4) 3/4-10 TAPPED HOLES EQUALLY
 SPACED ON 9" B.C.

123243-22
 12.374 O.D.
 (8) .406 HOLES
 ON 11.625 B.C.

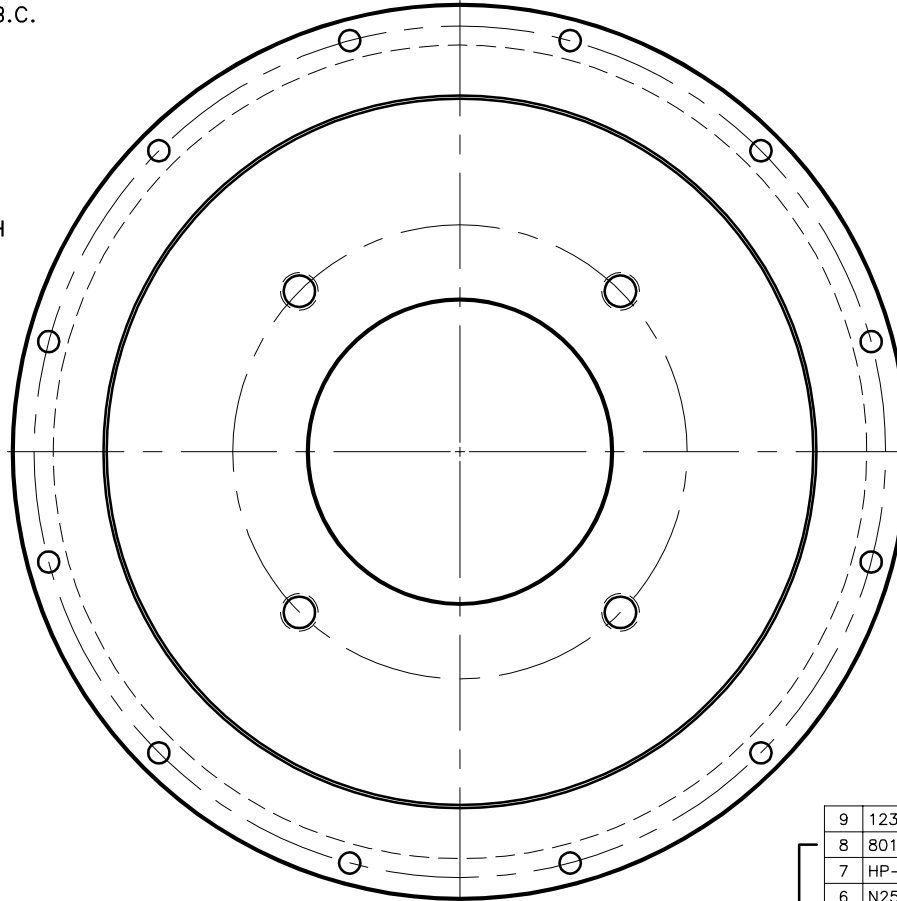
123215-22
 SPLINE DATA:
 21 TEETH
 W45x2x30x21x9H
 DIN 5480
 1.790 MAJOR

PUMP
 OR
 MOTOR

2.36 SHAFT LENGTH

2.12
 BACKSET

SAE #3 HOUSING



COUPLING ASS'Y #124419

UP TO 150 HP

9	123008-DS4	PUMP MOUNT PLATE [3\4BOLT]	1
8	801912	GREASE	1
7	HP-2000-S-62	HUBBARD PLUG	1
6	N250	7/16-20 NUT	8
5	HX230	7/16-20 x 1 3/4" HHB	8
4	123000-00	STEEL BUSHING	8
3	H62500	NEOPRENE INSERT	8
2	123215-22	COUP HUB [W45x2\5.000]	1
1	123243-22	FLYWHEEL PLATE [10\5.000]	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED MAXIMUM ANGLE $\pm 1/2^\circ$ FRACTION $\pm 1/32$ DECIMAL .00 \pm .01 .000 \pm .005 .0000 \pm .0005		HAYES MANUFACTURING INC. ® TITLE FLYWHEEL COUPLING ASSY WITH PUMP MOUNT PLATE MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY SIETING CHECKED BY RJH	DATE 01-15-97 SCALE	DRAWING NO. 124630 SHEET OF REV.	

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