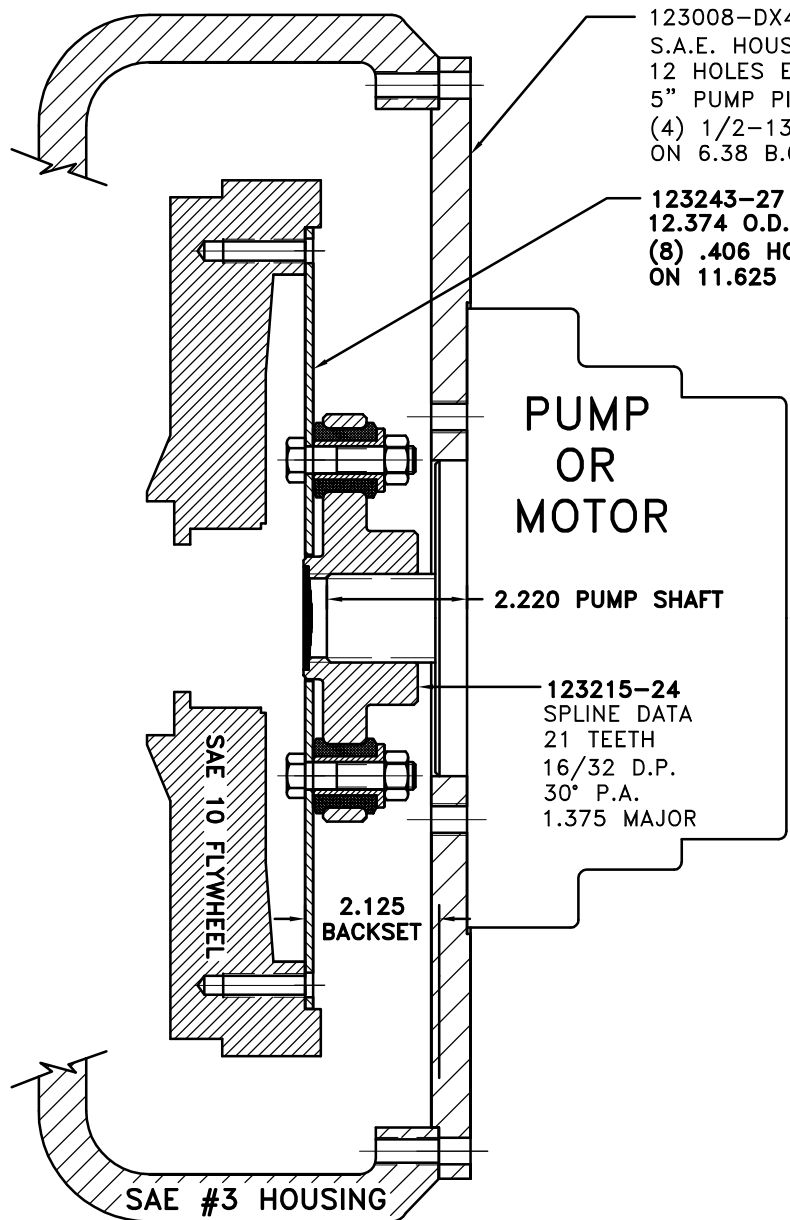




123008-DX4
S.A.E. HOUSING MOUNT 27/64 DIA DRILL THRU
12 HOLES EQUALLY SPACED ON 16.88 B.C.
5" PUMP PILOT S.A.E. "C" PUMP MOUNT
(4) 1/2-13 TAPPED HOLES EQUALLY SPACED
ON 6.38 B.C.

123243-27
12.374 O.D.
(8) .406 HOLES
ON 11.625 B.C.

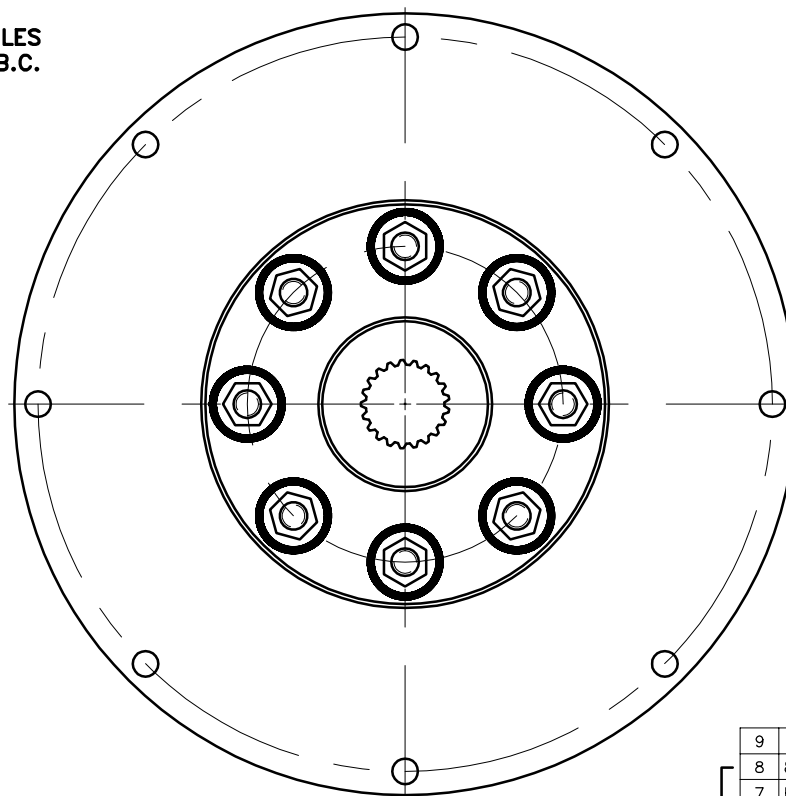
PUMP
OR
MOTOR

2.220 PUMP SHAFT

123215-24
SPLINE DATA
21 TEETH
16/32 D.P.
30° P.A.
1.375 MAJOR

2.125
BACKSET

SAE #3 HOUSING



COUPLING ASS'Y
#124652

UP TO 150 HP

9	123008-DX4	PUMP MOUNT PLATE	1
8	801912	GREASE	1
7	HP-1625-S-62	HUBBARD PLUG	1
6	N250	7/16-20 NUT	8
5	HX230	7/16-20x1-3/4 HHB	8
4	123000-00	STEEL BUSHING	8
3	H62500	NEOPRENE INSERT	8
2	123215-24	COUPLING HUB	1
1	123243-27	FLYWHEEL PLATE	1

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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED ANGLE $\pm 1/2^\circ$ FRACTION $\pm 1/32$ DECIMAL .00 $\pm$.01 .000 $\pm$.005 .0000 $\pm$.0005	TITLE FLYWHEEL COUPLING ASS'Y WITH PUMP MOUNT PLATE MATERIAL		
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY HAVEMAN CHECKED BY SCALE	DATE 2-11-97	DRAWING NO. 124651 SHEET OF REV.	