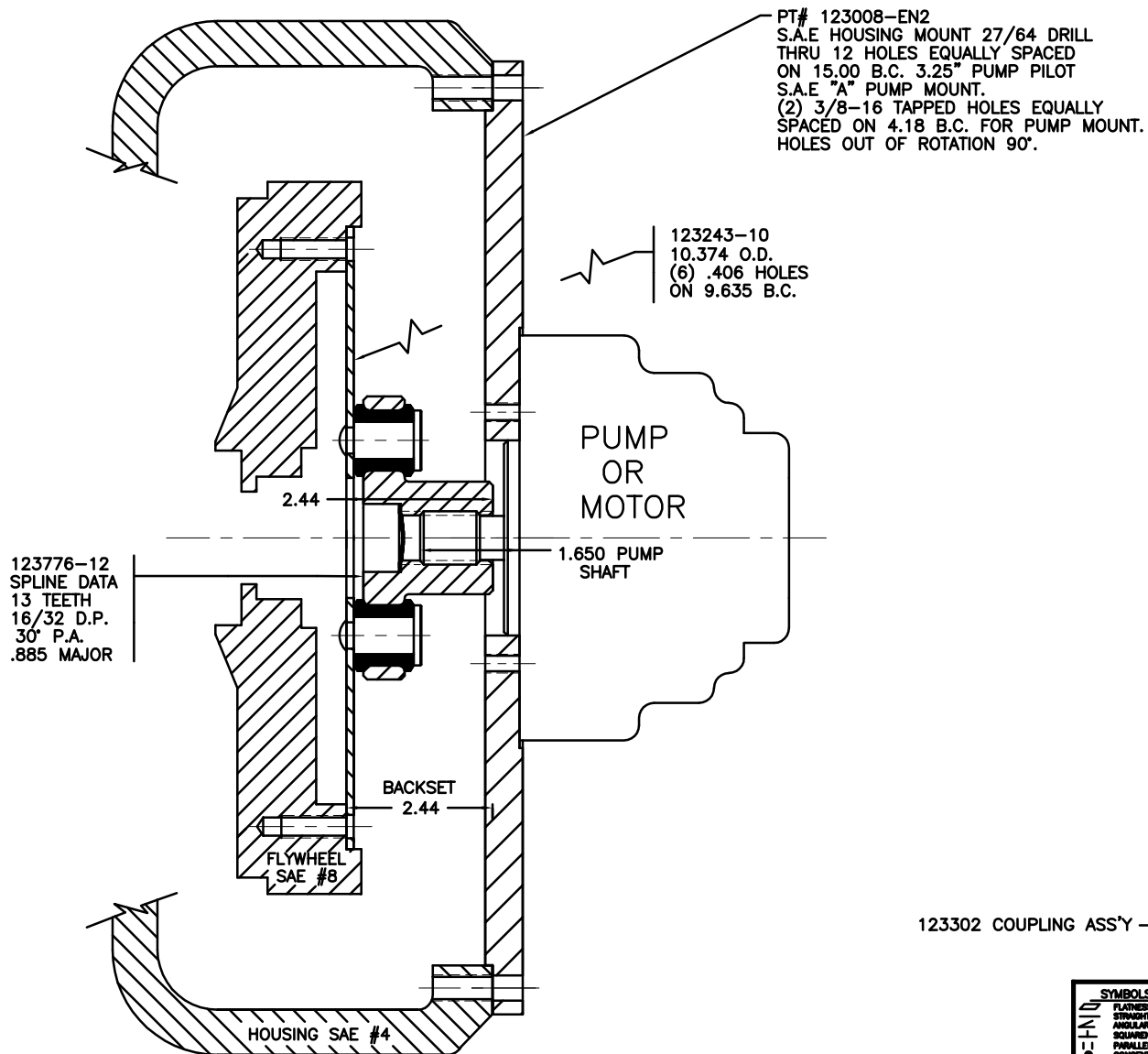


SYS.	DATE	CHANGE DESCRIPTION	DRW.
A	11/97	CHANGED .3908 TO .406	RH



PT# 123008-EN2
S.A.E HOUSING MOUNT 27/64 DRILL
THRU 12 HOLES EQUALLY SPACED
ON 15.00 B.C. 3.25\" PUMP PILOT
S.A.E \"A\" PUMP MOUNT.
(2) 3/8-16 TAPPED HOLES EQUALLY
SPACED ON 4.18 B.C. FOR PUMP MOUNT.
HOLES OUT OF ROTATION 90°.

123243-10
10.374 O.D.
(6) .406 HOLES
ON 9.635 B.C.

PUMP
OR
MOTOR

1.650 PUMP
SHAFT

123776-12
SPLINE DATA
13 TEETH
16/32 D.P.
30° P.A.
.885 MAJOR

BACKSET
2.44

FLYWHEEL
SAE #8

HOUSING SAE #4

UP TO 65 H.P.

123302 COUPLING ASS'Y

7	123008-EN2	PUMP MTG. PLATE	1
6	801912	GREASE	1
5	HP-1125-S-32	HUBBARD PLUG	1
4	123238-01	STEEL RIVETS	6
3	H62500	NEOPRENE INSERT	6
2	123776-12	COUPLING HUB	1
1	123243-10	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION SYMMETRY LOC. SURFACE ROUNDNESS RUN OUT FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED ANGLE 1/16 FRACTION 1/32 DECIMAL .00 .010 .000 0.005 .0000 0.0005		HAYES MANUFACTURING INC. TITLE FLYWHEEL COUPLING ASS'Y & PUMP MTG. PLATE MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY HAVEMAN5-13-97 CHECKED BY SCALE FULL	DATE 5-13-97 DRAWING NO. 124708 SHEET OF REV.	

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