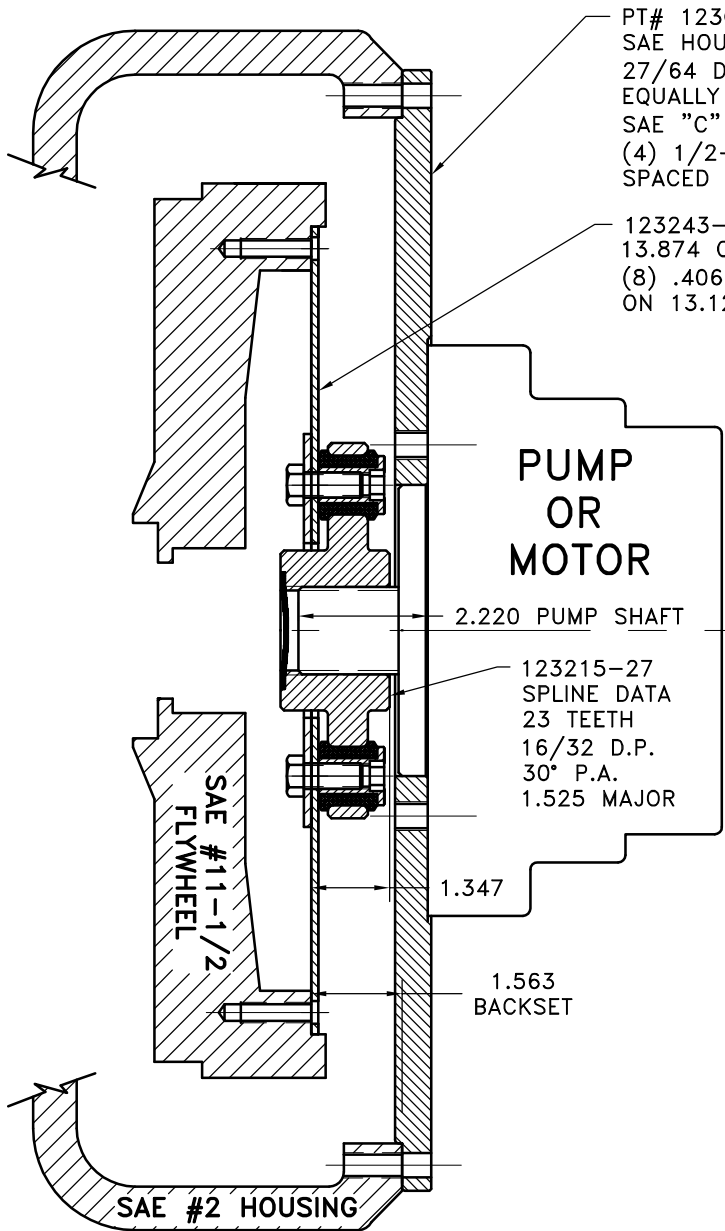


REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2
A1	02/20/2003	FIXED D.P. ON SPLINE NOTE.	ZS	RJH	HM

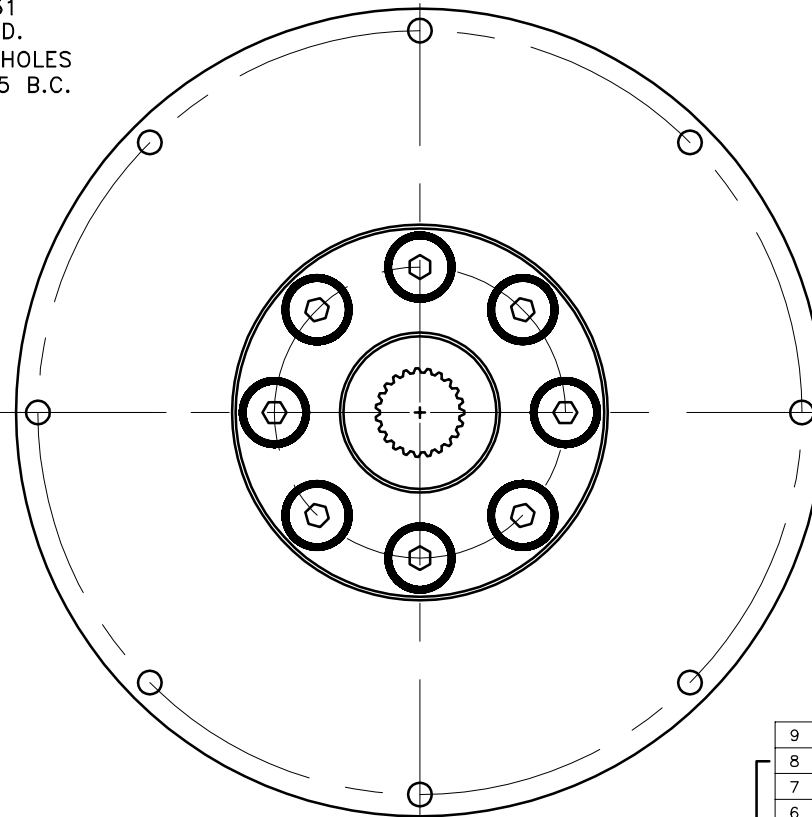


PT# 123008-CX4
 SAE HOUSING MOUNT
 27/64 DRILL THRU 12 HOLES
 EQUALLY SPACED ON 18.38 B.C.
 SAE "C" PUMP MOUNT. 5" PUMP PILOT.
 (4) 1/2-13 TAPPED HOLES EQUALLY
 SPACED ON 6.38 B.C.

123243-31
 13.874 O.D.
 (8) .406 HOLES
 ON 13.125 B.C.

PUMP
 OR
 MOTOR

123215-27
 SPLINE DATA
 23 TEETH
 16/32 D.P.
 30° P.A.
 1.525 MAJOR



COUPLING ASS'Y
 #124742

UP TO 150 HP

QTY.	PART NUMBER	DESCRIPTION
1	123008-CX4	PUMP MOUNT PLATE [2]
1	801912	GREASE
1	HP-1625-S-62	HUBBARD PLUG
8	HX200	7/16-20x1 HHB
8	123727	THREADED BUSHING
8	H62500	NEOPRENE INSERT
1	123215-27	COUPLING HUB [23 16/32\5.000]
1	124657-02	BACKING PLATE
1	123243-31	FLYWHEEL PLATE [11.5\5.000]

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
▨ FLATNESS — STRAIGHTNESS ∠ ANGULARITY ⊥ SQUARENESS ∥ PARALLELISM ⊕ CONCENTRICITY ⊙ TRUE POSITION ○ ROUNDNESS ⊖ CIRCULAR RUN OUT ⊖ TOTAL RUN OUT ⊖ CYLINDRICITY √ FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 1/32" MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005			
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.			TITLE FLYWHEEL COUPLING ASS'Y & PUMP MOUNT PLATE MATERIAL	DRAWN BY HAVEMAN DATE 7-14-97 CHECKED BY SCALE
			DRAWING NO. 124741 SHEET OF REV.	

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