

SYS.	DATE	CHANGE DESCRIPTION	DRW.
A	12/97	CHANGED .3906 TO .406	RH

123196-05
SPLINE DATA
24 TEETH
W50x2x24x9H
1.967 MAJOR

PT# 123008-DS4
S.A.E HOUSING MOUNT 27/64 DRILL
THRU 12 HOLES EQUALLY SPACED
ON 16.88 B.C. 6" PUMP PILOT
S.A.E. "D" PUMP MOUNT.
(4) 3/4-10 TAPPED HOLES EQUALLY
SPACED ON 9" B.C. FOR PUMP MOUNT.

123243-23
12.374 O.D
(8) .3906 HOLES
ON 11.625 B.C.

PUMP OR
MOTOR

2.560 SHAFT LENGTH

1.750

BACKSET
2.125

FLYWHEEL
SAE #10

HOUSING SAE #3

COUPLING ASS'Y #124756

UP TO 250 HP

9	123008-DS4	PUMP MTG. PLATE	1
8	801912	GREASE	1
7	HP-2000-S-62	HUBBARD PLUG	1
6	N250	7/16-20 NUT	10
5	HX230	7/16-20-1-3/4 BOLT	10
4	123000-00	STEEL BUSHING	10
3	H62500	NEOPRENE INSERTS	10
2	123196-08	COUPLING HUB	1
1	123243-23	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION SYMMETRY LOC. SURFACE ROUGHNESS RUN OUT FRESH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED ANGLE $\pm 1/2^\circ$ FRACTION 49/32 DECIMAL .001 .002 .005 .010 .020 .050 .100 .200 .500 1.000 2.000 5.000		HAYES MANUFACTURING INC.	
			TITLE FLYWHEEL COUPLING ASS'Y	
			MATERIAL	
			DATE 7-23-97	DRAWING NO. 124755
			CHECKED BY SCALE FULL	SHEET OF REV.

THIS DRAWING IS THE PROPERTY OF HAYES MFG. INC. AND IS LOANED
SUBJECT TO THE CONDITION THAT IT SHALL NOT BE REPRODUCED,
COPIED, LOANED OR OTHERWISE DISPOSED OF, DIRECTLY OR INDIRECTLY.
IT SHALL BE USED AS A MEANS OF REFERENCE TO WORK FURNISHED BY
THIS COMPANY ONLY AND IS NOT TO BE SUBMITTED TO OUTSIDE PARTIES
FOR EXAMINATION WITHOUT OUR CONSENT.