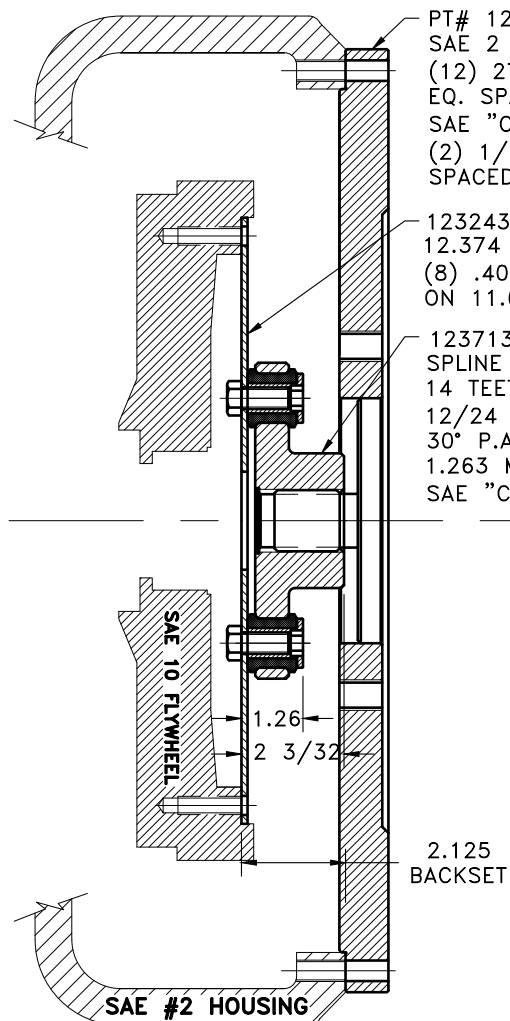
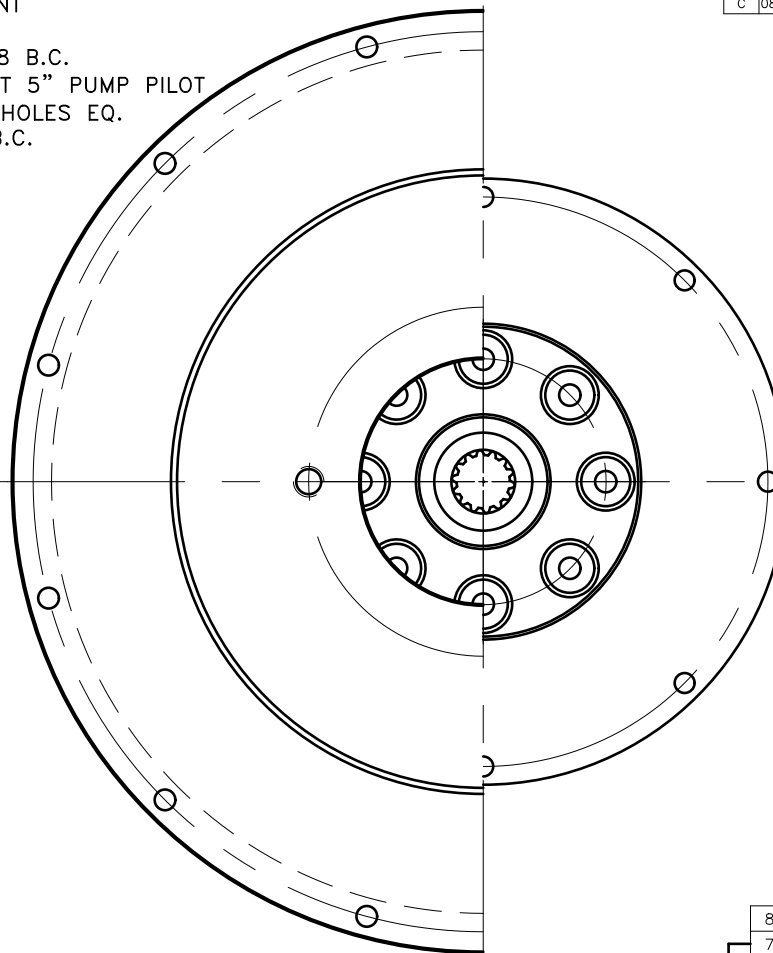




PT# 123008-BX2
SAE 2 HOUSING MOUNT
(12) 27/64 HOLES
EQ. SPACED ON 18.38 B.C.
SAE "C" PUMP MOUNT 5" PUMP PILOT
(2) 1/2-13 TAPPED HOLES EQ.
SPACED ON A 6.38 B.C.

123243-27
12.374 O.D.
(8) .406 HOLES
ON 11.625 B.C.

123713-06
SPLINE DATA
14 TEETH
12/24 D.P.
30° P.A.
1.263 MAJOR
SAE "C"



REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
C	08/19/2010	CHANGED TO THREADED BUSHINGS	ZS	RJH	JM

UP TO 150 H.P.

COUPLING ASS'Y #124766

8	123008-BX2	PUMP MOUNT PLATE	1
7	801912	GREASE	1
6	HP-1312-S-62	HUBBARD PLUG	1
5	BOLT	7/16-20x1 HHB	8
4	123727	THREADED BUSHING	8
3	H62500	NEOPRENE INSERT	8
2	123713-06	COUPLING HUB	1
1	123243-27	FLYWHEEL PLATE	1

APPLY SUPPLIED COUPLING GREASE
TO INTERNAL AND EXTERNAL SPLINE
AT ASSEMBLY

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SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH		DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED DECIMAL FRACTION ±1/32 MAXIMUM ANGLE ±1/2° DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005			
CLASS MAKE: ☐ BUY: ☐		HAYES MANUFACTURING INC. ® TITLE FLYWHEEL COUPLING ASS'Y MATERIAL			
DESCRIPTION RJH		DRAWN BY BRIDSON CHECKED BY RJH		DATE 07-29-1997 SCALE SHEET OF REV.	
				124765	