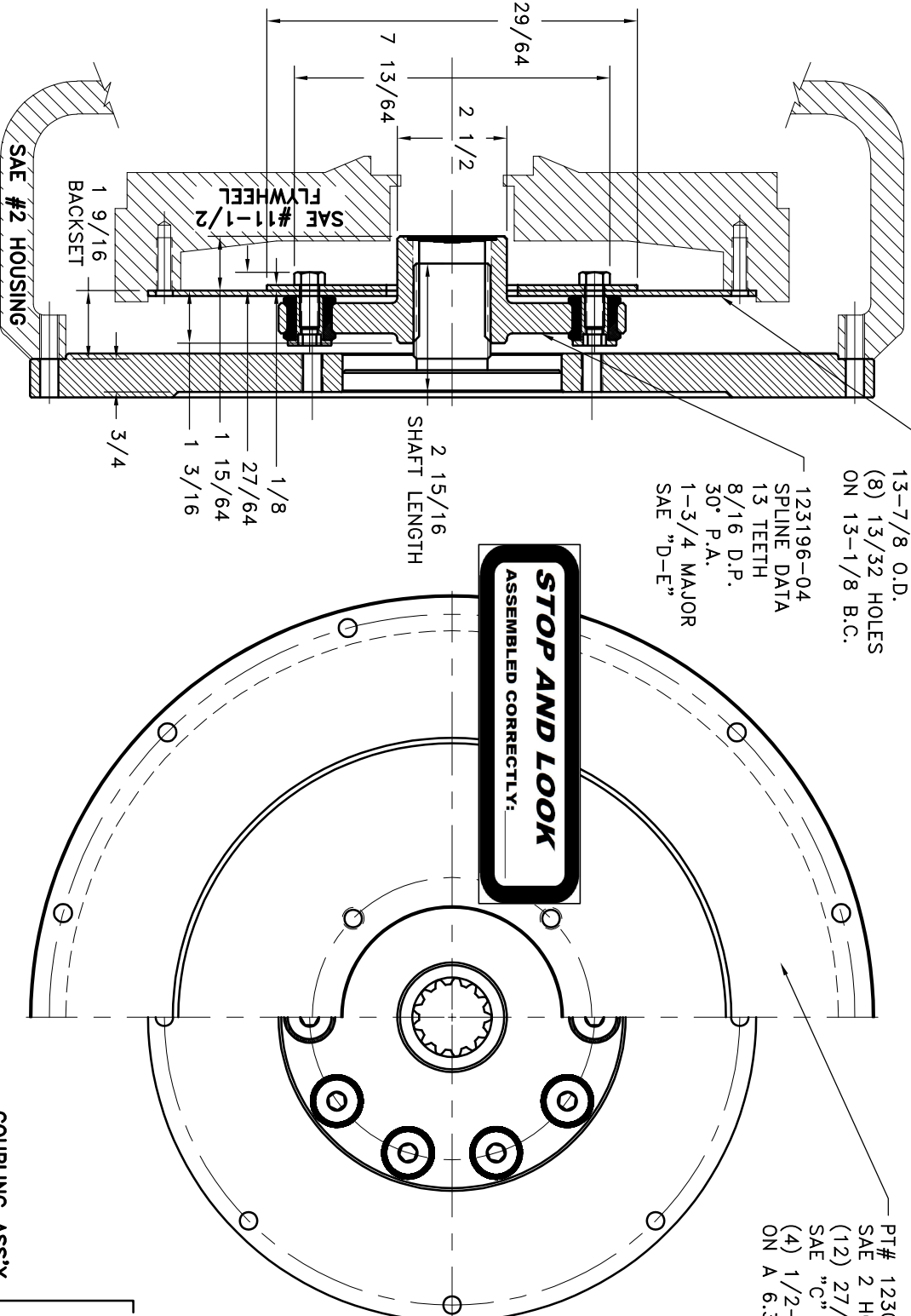


REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2
B	11/01/2000	CHANGED PMP TO 123008-BX4	RH		

123243-32
13-7/8 O.D.
(8) 13/32 HOLES
ON 13-1/8 B.C.

123196-04
SPLINE DATA
13 TEETH
8/16 D.P.
30° P.A.
1-3/4 MAJOR
SAE "D-E"

PT# 123008-BX4
SAE 2 HOUSING MOUNT, 17.63 PILOT
(12) 27/64 HOLES ON A 18.38 B.C.
SAE "C" PUMP MOUNT, 5.00 PILOT
(4) 1/2-13 TAPPED HOLES
ON A 6.38 B.C.



UP TO 250 HP

COUPLING ASS'Y -
#123433

9	123008-BX4	PUMP MOUNT PLATE	1
8	801912	GREASE	1
7	HP-2000-S-62	HUBBARD PLUG	1
6	HX200	7/16-20x1 HHB	10
5	123727	THREADED BUSHING	10
4	H62500	NEOPRENE INSERT	10
3	123196-04	COUPLING HUB	1
2	124961-01	BACKING PLATE	1
1	123243-32	FLYWHEEL PLATE	1

100% Aligned by: _____

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SYMBOLS	DO NOT SCALE	TOLERANCES UNLESS OTHERWISE SPECIFIED	TITLE
FLATNESS	1/32" MAXIMUM	FRACTION ±1/32	PUMP DRIVE KIT
ANGULARITY	1/32" MAXIMUM	DECIMAL	
PERPENDICULARITY	1/32" MAXIMUM	DECIMAL	
CONCENTRICITY	1/32" MAXIMUM	DECIMAL	
TRUE POSITION	1/32" MAXIMUM	DECIMAL	
ROUNDNESS	1/32" MAXIMUM	DECIMAL	
CIRCULAR RUN OUT	1/32" MAXIMUM	DECIMAL	
TOTAL RUN OUT	1/32" MAXIMUM	DECIMAL	
FINISH	1/32" MAXIMUM	DECIMAL	



CLASS	MAKE	BUY	DATE	DRAWING NO.
SAE 11.5	11-1/2, 13/18, 1/6, 4, 250	11-1/2, 13/18, 1/6, 4, 250	09-16-1997	124803
DESCRIPTION	DESIGN LEAD	SCALE	SHEET OF	REV.
11-1/2, 13/18, 1/6, 4, 250	DESIGN LEAD	SCALE	1	