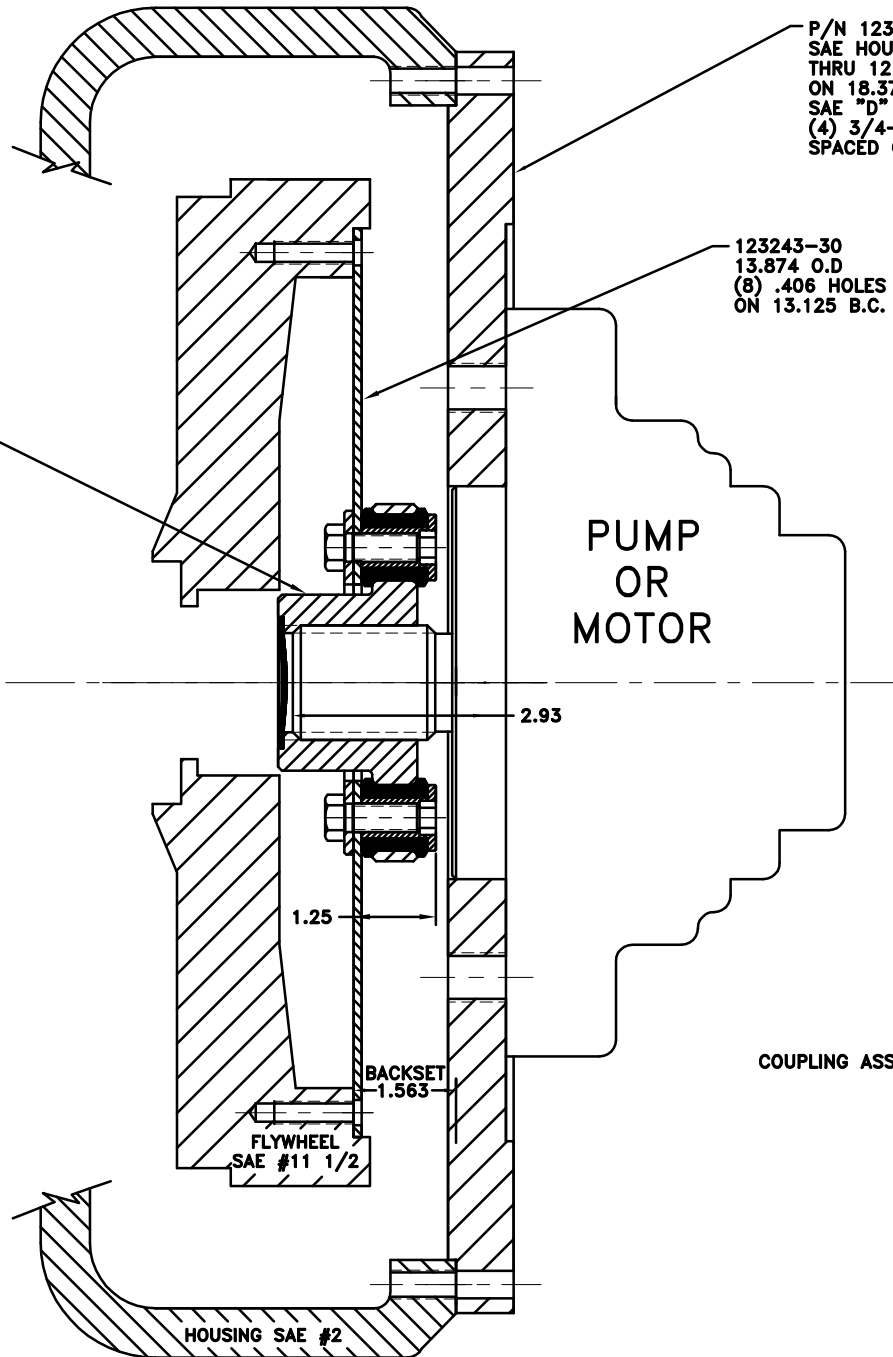


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P/N 123008-BS4
SAE HOUSING MOUNT 27/64 DIA
THRU 12 HOLES EQUALLY SPACED
ON 18.375 B.C. 6.000 PUMP PILOT
SAE "D" PUMP MOUNT.
(4) 3/4-10 TAPPED HOLES EQUALLY
SPACED ON 9.000 B.C. FOR PUMP MOUNT.

123243-30
13.874 O.D.
(8) .406 HOLES
ON 13.125 B.C.

124440-03
SPLINE DATA
13 TEETH
8/16 D.P.
30° P.A.
1.795 MAJOR

PUMP
OR
MOTOR

2.93

1.25

BACKSET
1.563

FLYWHEEL
SAE #11 1/2

HOUSING SAE #2

COUPLING ASS'Y #123783

UP TO 120 HP

9	123008-BS4	PUMP MTG. PLATE	1
8	801912	GREASE	1
7	HP-2000-S-62	HUBBARD PLUG	1
6	HX200	7/16-20-1 BOLT	6
5	H62500	NEOPRENE INSERT	6
4	123727	THREADED BUSHING	6
3	124440-03	COUPLING HUB	1
2	124623	BACKING PLATE	1
1	123243-30	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM PERPENDICULARITY TRUE POSITION SYMMETRY LOC. SURFACE ROUNDNESS RUN OUT FISH	DO NOT SCALE DRAWING			
	TOLERANCES UNLESS OTHERWISE SPECIFIED			
	ANGLE 1/16 FRACTION 1/32 DECIMAL .015 .005 .0025 .00125			
			HAYES MANUFACTURING INC.	
			TITLE FLYWHEEL COUPLING ASS'Y W/ PUMP MTG. PLATE	
			MATERIAL	
			DRAWN BY HAYEMAN	DATE 10-15-97
			CHECKED BY	DRAWING NO. 124834
			SCALE FULL	SHEET OF REV.