

REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2
C	09/22/2004	CHANGED COUPLING ASS'T TO 127531	ZS	MH	HM

123008-G02
S.A.E HOUSING MOUNT 27/64 DRILL
THRU 8 HOLES EQUALLY SPACED
ON 13.13 B.C. 4" PUMP PILOT
S.A.E "B" PUMP MOUNT.
(2) HOLES 1/2-13 TAPPED HOLES
EQUALLY SPACED ON 5.75 B.C.

124243-83
9.499 O.D.
(8) .343 HOLES
ON 8.750 B.C.

124240-10
SPLINE DATA
13 TEETH
16/32 D.P.
30° P.A.
.885 MAJOR
SAE "B"

PUMP
OR
MOTOR

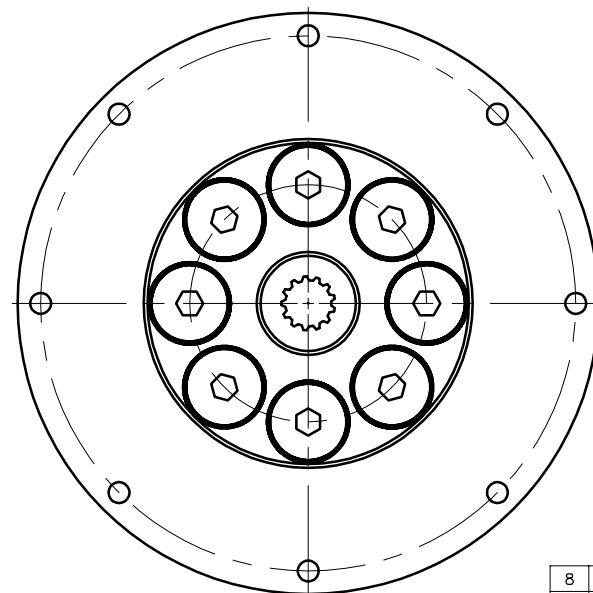
1.65 PUMP SHAFT

1.084

1.19
BACKSET

SAE #5 HOUSING















SAE 7-1/2
FLYWHEEL



COUPLING ASS'Y #127531

UP TO 75 HP

8	123008-G02	PUMP MOUNT PLATE	1
7	801912	GREASE	1
6	HP-1125-S-32	HUBBARD PLUG	1
5	HX100	5/16-24 x 5/8" HHB	8
4	123729-01	THREADED BUSHING	8
3	H52500	NEOPRENE INSERT	8
2	124240-10	COUPLING HUB	1
1	124243-83	FLYWHEEL PLATE	1

SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
	FLATNESS	<div>DO NOT SCALE DRAWING</div> <div>TOLERANCES UNLESS OTHERWISE SPECIFIED</div> <div> MAXIMUM</div> <div>ANGLE $\pm 1/2^\circ$ FRACTION $\pm 1/32$ DECIMAL .00 \pm .01 .000 \pm .005 .0000 \pm .0005</div>			
	STRAIGHTNESS				
	ANGULARITY				
	SQUARENESS				
	PARALLELISM				
	CONCENTRICITY				
	TRUE POSITION				
	ROUNDNESS				
	CIRCULAR RUN OUT				
	TOTAL RUN OUT				
	CYLINDRICITY			TITLE FLYWHEEL COUPLING ASS'Y WITH PUMP MTG. PLATE	
	FINISH		MATERIAL		
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES		DRAWN BY SIETING		DATE 11-21-97	DRAWING NO. 124866
BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		CHECKED BY RJH		SCALE	SHEET OF REV.

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