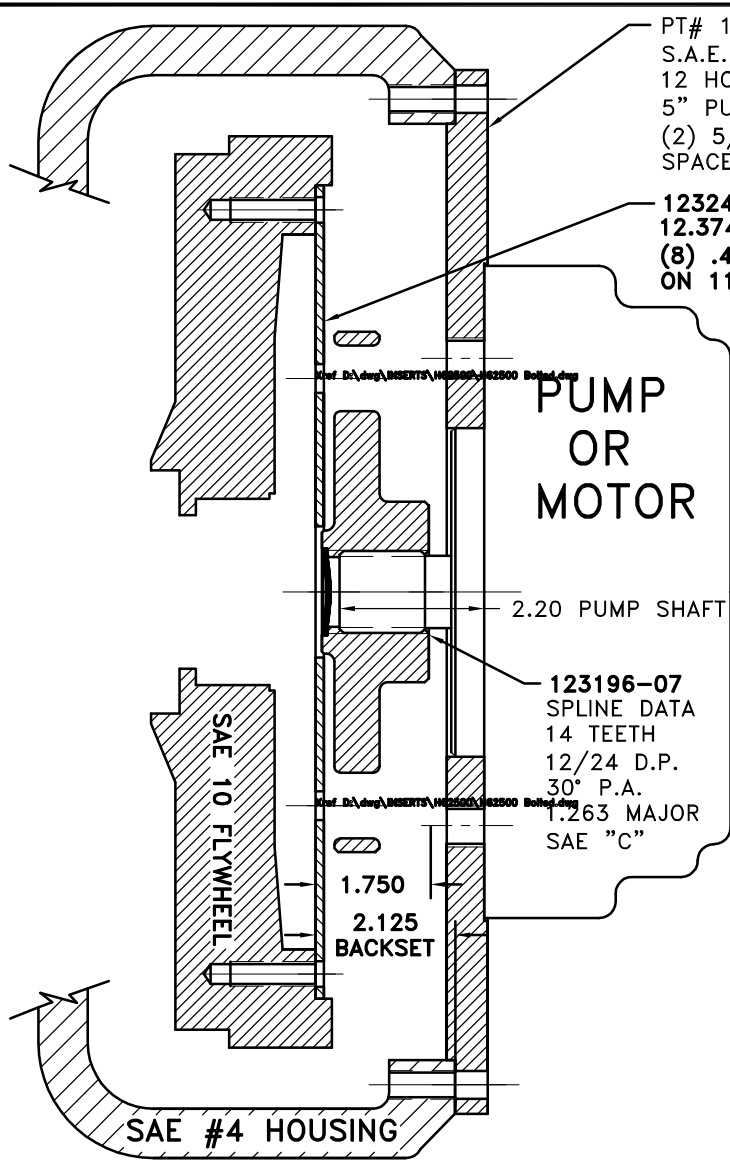


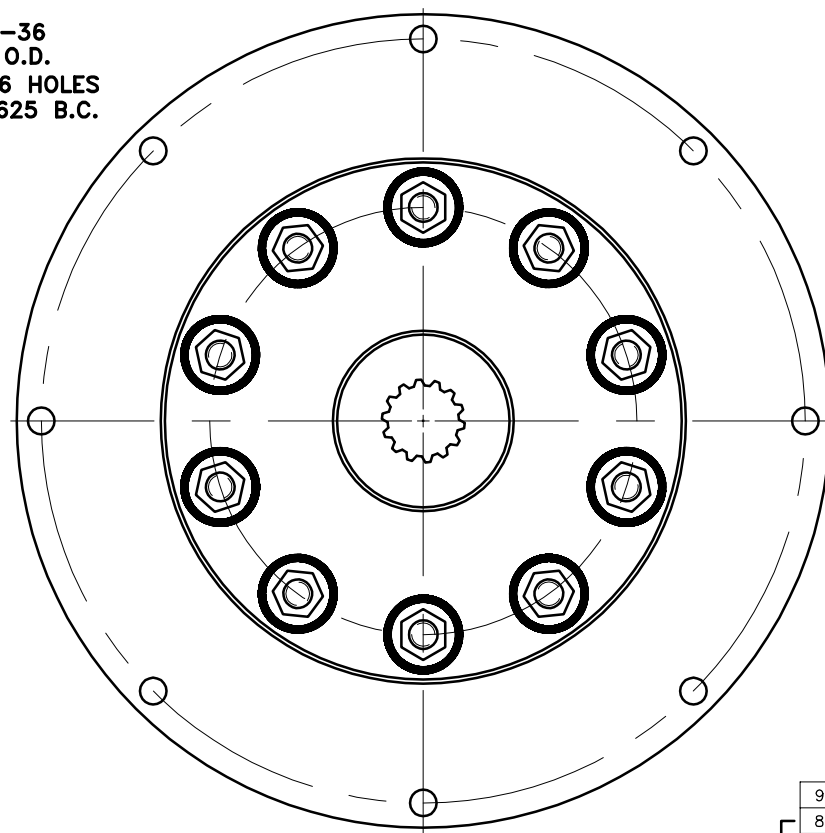


PT# 123008-EX2
 S.A.E. HOUSING MOUNT 27/64 DRILL THRU
 12 HOLES EQUALLY SPACED ON 15.00 B.C.
 5" PUMP PILOT S.A.E. "C" PUMP MOUNT.
 (2) 5/8-11 TAPPED HOLES EQUALLY
 SPACED ON 7.125 B.C.

123243-36
 12.374 O.D.
 (8) .406 HOLES
 ON 11.625 B.C.

PUMP
 OR
 MOTOR

123196-07
 SPLINE DATA
 14 TEETH
 12/24 D.P.
 30° P.A.
 1.263 MAJOR
 SAE "C"



COUPLING ASS'Y
 #123778

UP TO 250 HP

REV. NO.	SYM.	DATE	CHANGE DESCRIPTION	DWN.
000036	A	1/99	CHANGED SAE DESCRIPTION	RH
000138	B	11/00	CHANGED EQ2 TO EX2	RH

9	123008-EX2	PUMP MOUNT PLATE	1
8	801912	GREASE	1
7	HP-1312-S-62	HUBBARD PLUG	1
6	N250	7/16-20 NUT	10
5	HX230	7/16-20x1-3/4 HHB	10
4	123000-00	STEEL BUSHING	10
3	H62500	NEOPRENE INSERT	10
2	123196-07	COUPLING HUB	1
1	123243-36	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM PERPENDICULARITY TRUE POSITION CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	HAYES TM MANUFACTURING INC. TITLE FLYWHEEL COUPLING ASS'Y WITH PUMP MOUNT PLATE MATERIAL		
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY HAVEMAN CHECKED BY SCALE	DATE 12-8-97	DRAWING NO. 124877 SHEET OF REV.

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