

PT# 123008-BX4
SAE HOUSING MOUNT
27/64 DRILL THRU 12 HOLES
EQUALLY SPACED ON 18.38 B.C.
5" PUMP MOUNT. (4) 1/2-13
TAPPED HOLES EQUALLY SPACED
ON 6.38 B.C.

123243-27
12.374 O.D.
(8) .406 HOLES
ON 11.625 B.C.

PUMP
OR
MOTOR

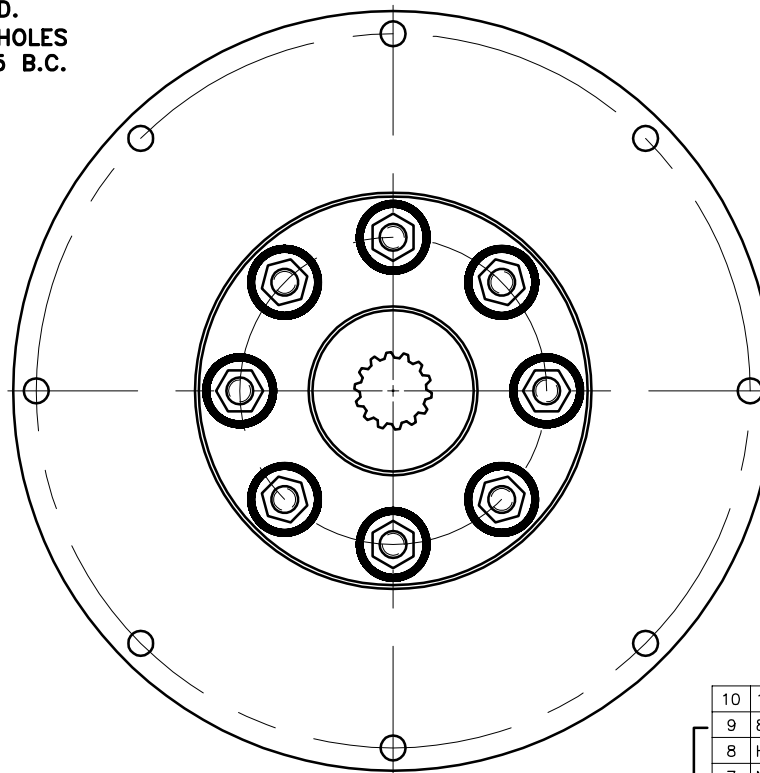
2.20 PUMP SHAFT

123713-06
SPLINE DATA
14 TEETH
12/24 D.P.
30° P.A.
1.263 MAJOR
SAE "C"

2.035

2.125
BACKSET

SAE #2 HOUSING



UP TO 150 HP

COUPLING ASS'Y
#124766

REV. NO.	SYM.	DATE	CHANGE DESCRIPTION	DWN.
000138	A	11/00	CHANGED PUMP MOUNT PLATE WAS BQ4	RH

10	123008-BX4	PUMP MOUNT PLATE	1
9	801912	GREASE	1
8	HP-1312-S-62	HUBBARD PLUG	1
7	N250	7/16-20 NUT	8
6	HX230	7/16-20x1-3/4 HHB	8
5	123000-00	STEEL BUSHING	8
4	H62500	NEOPRENE INSERT	8
3	123713-06	COUPLING HUB	1
1	123243-27	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	HAYES TM MANUFACTURING INC.	TITLE FLYWHEEL COUPLING ASS'Y MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY HAVEMAN CHECKED BY SCALE	DATE 12-22-97	DRAWING NO. 124887 SHEET OF REV.	

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